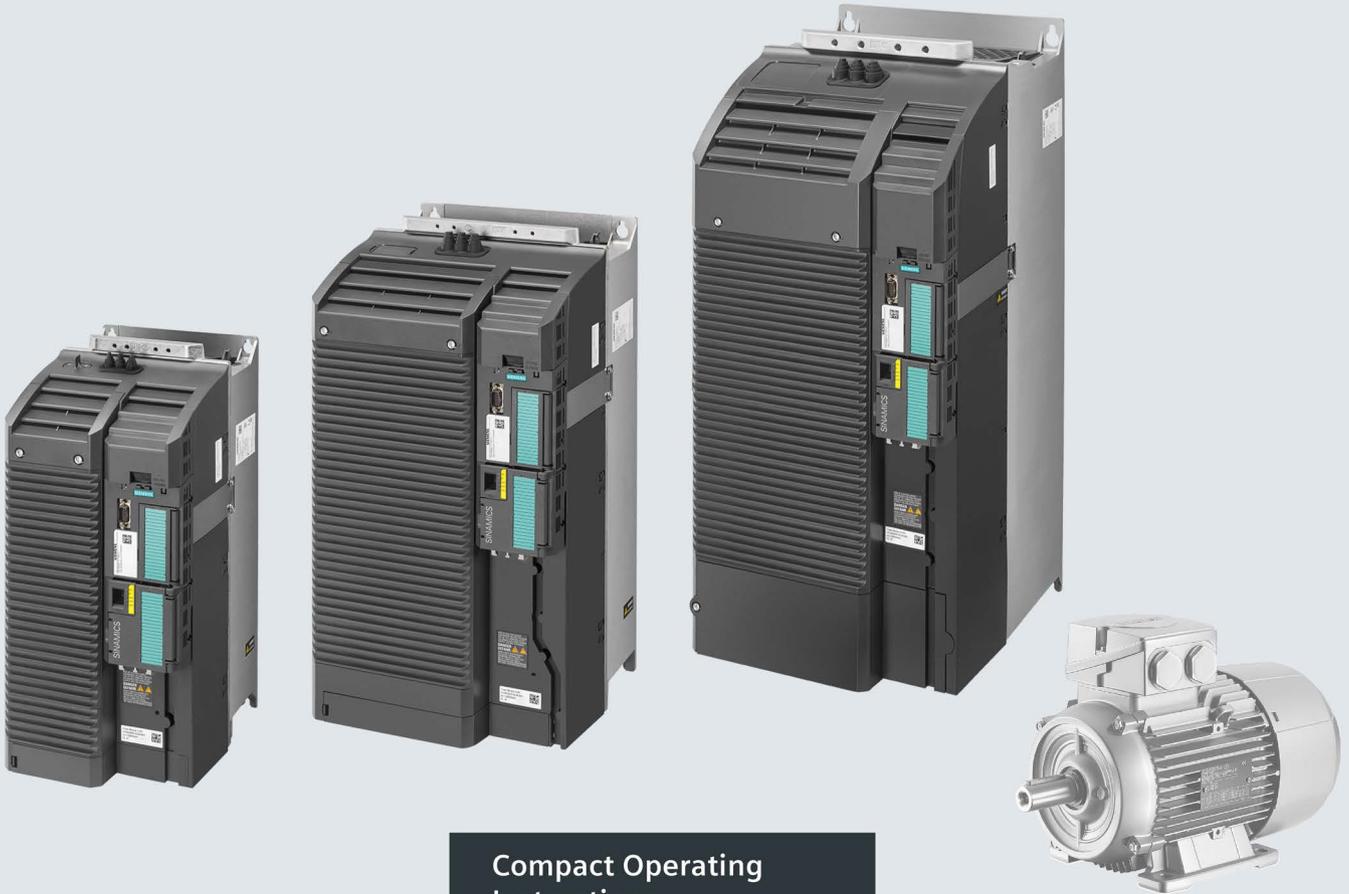


SIEMENS



Compact Operating
Instructions

SINAMICS

SINAMICS G120C

Low-voltage inverters
Built-in devices, frame sizes D ... F

Edition

11/2016

www.siemens.com/drives

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SINAMICS

SINAMICS G120C SINAMICS G120C, FSD ... FSF inverters

Compact Operating Instructions

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Edition 11/2016, firmware 4.7 SP6

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

| |
|--|
|  DANGER |
| indicates that death or severe personal injury will result if proper precautions are not taken. |
|  WARNING |
| indicates that death or severe personal injury may result if proper precautions are not taken. |
|  CAUTION |
| indicates that minor personal injury can result if proper precautions are not taken. |
| NOTICE |
| indicates that property damage can result if proper precautions are not taken. |

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

| |
|--|
|  WARNING |
| Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed. |

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Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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The Compact Operating Instructions describe how you install and commission the SINAMICS G120C converter.

What is the meaning of the symbols in the manual?

 Reference to further information in the manual

 1. An operating instruction starts here.
2.

 This concludes the operating instruction.

 Download from the Internet

 DVD that can be ordered

Fundamental safety instructions

1.1 General safety instructions

| |
|--|
|  WARNING |
| Danger to life if the safety instructions and residual risks are not observed If the safety instructions and residual risks in the associated hardware documentation are not observed, accidents involving severe injuries or death can occur. <ul style="list-style-type: none">• Observe the safety instructions given in the hardware documentation.• Consider the residual risks for the risk evaluation. |

| |
|--|
|  WARNING |
| Danger to life or malfunctions of the machine as a result of incorrect or changed parameterization As a result of incorrect or changed parameterization, machines can malfunction, which in turn can lead to injuries or death. <ul style="list-style-type: none">• Protect the parameterization (parameter assignments) against unauthorized access.• Respond to possible malfunctions by applying suitable measures (e.g. EMERGENCY STOP or EMERGENCY OFF). |

1.2 Industrial security

Note

Industrial security

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, systems, machines and networks.

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens products and solutions only represent one component of such a concept.

The customer is responsible for preventing unauthorized access to its plants, systems, machines and networks. Systems, machines and components should only be connected to the enterprise network or the internet if and to the extent necessary and with appropriate security measures (e.g. use of firewalls and network segmentation) in place.

Additionally, Siemens' guidance on appropriate security measures should be taken into account. For more information about industrial security, please visit:

Industrial security (<http://www.siemens.com/industrialsecurity>).

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends to apply product updates as soon as available and to always use the latest product versions. Use of product versions that are no longer supported, and failure to apply latest updates may increase customer's exposure to cyber threats.

To stay informed about product updates, subscribe to the Siemens Industrial Security RSS Feed at:

Industrial security (<http://www.siemens.com/industrialsecurity>).

WARNING

Danger to life as a result of unsafe operating states resulting from software manipulation

Software manipulations (e.g. viruses, trojans, malware or worms) can cause unsafe operating states in your system that may lead to death, serious injury, and property damage.

- Keep the software up to date.
- Incorporate the automation and drive components into a holistic, state-of-the-art industrial security concept for the installation or machine.
- Make sure that you include all installed products into the holistic industrial security concept.
- Protect files stored on exchangeable storage media from malicious software by with suitable protection measures, e.g. virus scanners.

Scope of delivery and options

2.1 Inverters, frame sizes FSD ... FSF

The delivery comprises at least the following components:

- A ready to run inverter with loaded firmware.



Options for upgrading and downgrading the firmware can be found on the Internet: Firmware (<http://support.automation.siemens.com/WW/news/en/67364620>)

You can find the article number 6SL3210-1KE..., the hardware version (e.g. C02) and the firmware (e.g. V4.7) on the inverter rating plate.

- 1 set of shield plates, including mounting materials
- Compact Operating Instructions in German and English
- The inverter contains open-source software (OSS). The OSS license terms are saved in the inverter.
- 1 set of covers for the motor, line and braking resistor terminals.

Transferring OSS license terms to a PC

Procedure



1. To transfer OSS license terms to a PC, proceed as follows:
- 2.

1. Switch off the inverter power supply.
2. Insert an empty memory card into the card slot of the inverter.



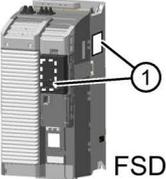
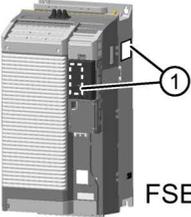
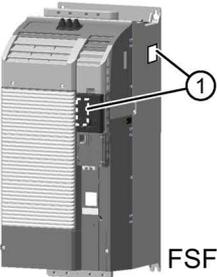
Overview of the interfaces (Page 28)

3. Switch on the inverter power supply.
4. The inverter writes file "Read_OSS.ZIP" to the memory card within approximately 30 seconds.
5. Switch off the inverter power supply.
6. Withdraw the memory card from the inverter.
7. Insert the memory card into the card reader of a PC.
8. Please read the license terms.



You have transferred the OSS license terms to a PC.

Type plate and technical data

| Frame size | Rated output power | Rated output current | Article No. SINAMICS G120C PN (PROFINET, EtherNet/IP) | |
|---|-------------------------|----------------------|--|--------------------|
| | Based on a low overload | | Without filter | With filter |
|  <p>FSD</p> | 22 kW | 43 A | 6SL3210-1KE24-4UF1 | 6SL3210-1KE24-4AF1 |
| | 30 kW | 58 A | 6SL3210-1KE26-0UF1 | 6SL3210-1KE26-0AF1 |
| | 37 kW | 68 A | 6SL3210-1KE27-0UF1 | 6SL3210-1KE27-0AF1 |
| | 45 kW | 82.5 | 6SL3210-1KE28-4UF1 | 6SL3210-1KE28-4AF1 |
|  <p>FSE</p> | 55 kW | 103 A | 6SL3210-1KE31-1UF1 | 6SL3210-1KE31-1AF1 |
| | | | | |
|  <p>FSF</p> | 75 kW | 136 A | 6SL3210-1KE31-4UF1 | 6SL3210-1KE31-4AF1 |
| | 90 kW | 164 A | 6SL3210-1KE31-7UF1 | 6SL3210-1KE31-7AF1 |
| | 110 kW | 201 A | 6SL3210-1KE32-1UF1 | 6SL3210-1KE32-1AF1 |
| | 132 kW | 237 A | 6SL3210-1KE32-4UF1 | 6SL3210-1KE32-4AF1 |
| | | | | |

① **SIEMENS**
Sinamics G120C ...

Input : 3AC ...
Output : 3AC ...
Motor : ...

Input : 3AC ...
Motor: IEC ...



6SL3210-1KE... Version : ... / V...



Serial No : ... www.siemens.com/sinamics

The rating plate contains the Article No. and the hardware and firmware version of the inverter. You will find a rating plate at the following locations on the inverter:

- At the front, after removing the blanking cover for the operator panel.
- At the side on the heat sink

2.2 Optional components

Line reactor

A line reactor is not required.

Output reactor

The output reactor increases the maximum permissible length of the motor cables.

| Inverter | | | Output reactor |
|--------------|-----------------|---|--|
| Frame size D | 22 kW ... 37 kW | 6SL3210-1KE24-4 . . 1 6SL3210-1KE26-0 . . 1 6SL3210-1KE27-0 . . 1 | 6SE6400-3TC07-5ED0 |
| | 45 kW | 6SL3210-1KE28-4 . . 1 | |
| Frame size E | 55 kW | 6SL3210-1KE31-1 . . 1 | 6SE6400-3TC14-5FD0 |
| Frame size F | 75 kW ... 90 kW | 6SL3210-1KE31-4 . . 1 6SL3210-1KE31-7 . . 1 | |
| | 110 kW | 6SL3210-1KE32-1 . . 1 | |
| | 132 kW | 6SL3210-1KE32-4 . . 1 | 6SL3000-2BE32-1AA0 6SL3000-2BE32-6AA0 |

Braking resistor

The braking resistor allows the inverter to actively brake loads with high moments of inertia.

| Inverter | | | Braking resistor |
|--------------|-------------------|--|------------------|
| Frame size D | 22 kW | 6SL3210-1KE24-4 . . 1 | JJY:023422620001 |
| | 30 kW ... 37 kW | 6SL3210-1KE26-0 . . 1 6SL3210-1KE27-0 . . 1 | JJY:023424020001 |
| | 45 kW | 6SL3210-1KE28-4 . . 1 | JJY:023434020001 |
| Frame size E | 55 kW | 6SL3210-1KE31-1 . . 1 | JJY:023454020001 |
| Frame size F | 75 kW ... 90 kW | 6SL3210-1KE31-4 . . 1 6SL3210-1KE31-7 . . 1 | |
| | 110 kW ... 132 kW | 6SL3210-1KE32-1 . . 1 6SL3210-1KE32-4 . . 1 | |

Installing

3.1 Mounting

Dimensions

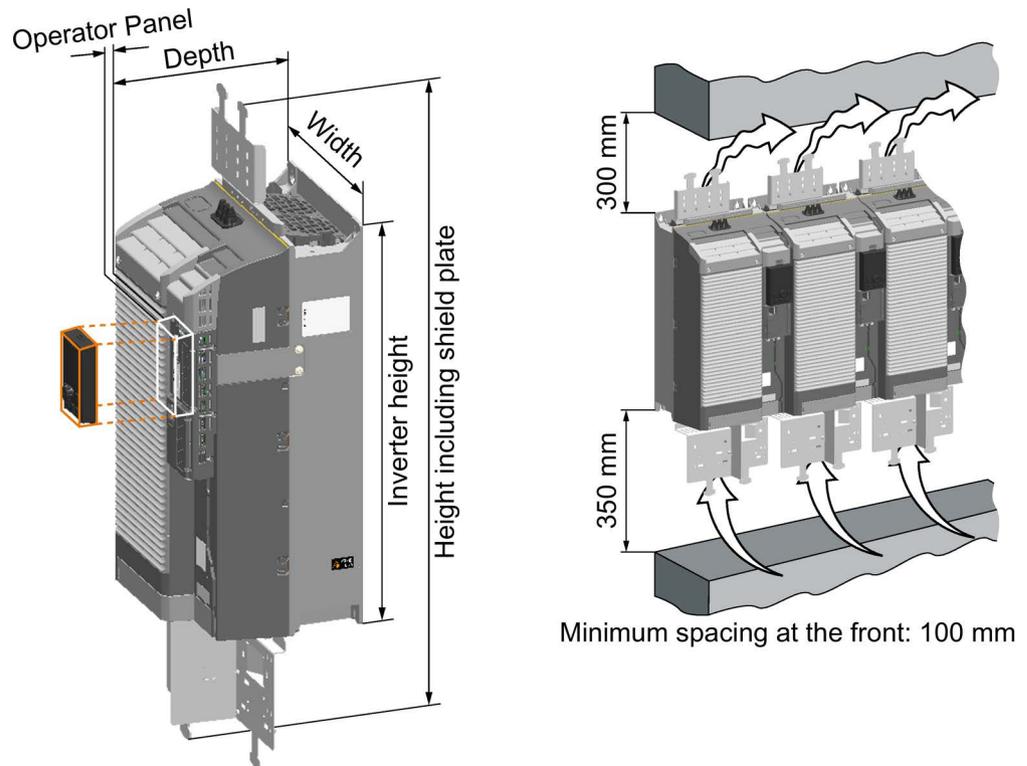


Figure 3-1 Dimensions and minimum spacing to other devices, FSD ... FSF

Table 3- 1 Dimensions, FSD ... FSF

| | Frame size D 22 kW ... 45 kW | Frame size E 55 kW | Frame size F 75 kW ... 132 kW |
|--------------------------------------|--|-------------------------------|--|
| Inverter height | 472 mm | 551 mm | 708 mm |
| Height including shield plate | 708 mm | 850 mm | 1107 mm |
| Height of the lower shield plate | 152 mm | 177 mm | 257 mm |
| Height of the upper shield plate | 84 mm | 123 mm | 142 mm |
| Width | 200 mm | 275 mm | 305 mm |
| Depth | 237 mm | 237 mm | 357 mm |
| Additional depth with operator panel | + 22 mm with IOP (Intelligent Operator Panel) | | |
| | + 11 mm with BOP-2 (Basic Operator Panel) attached | | |

Mounting the shield plates

We recommend that you mount the shield plates provided. The shield plates make it simpler to install the inverter in compliance with EMC regulations and to provide strength relief for the connected cables.

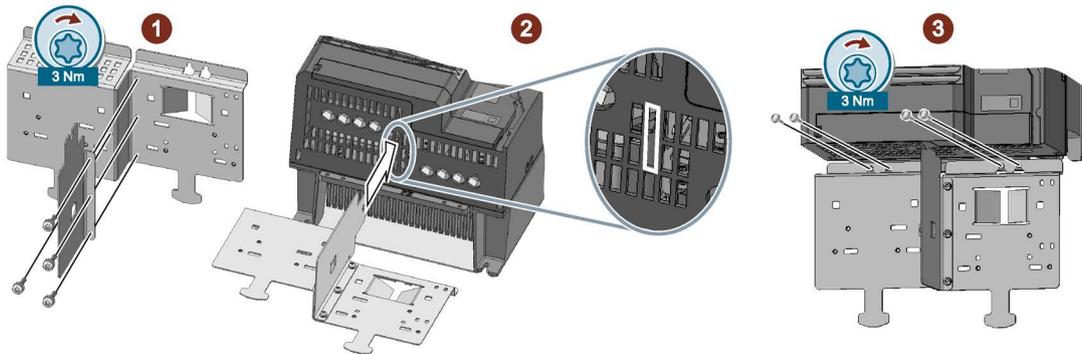


Figure 3-2 Mounting the lower shield plate, FSD and FSE

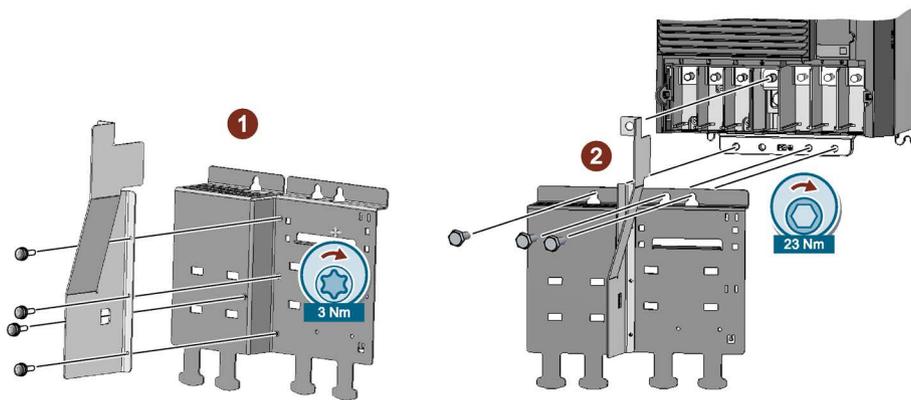
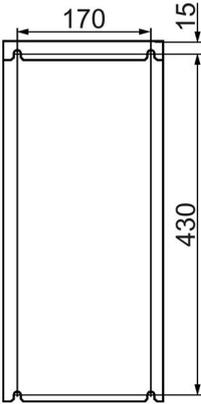
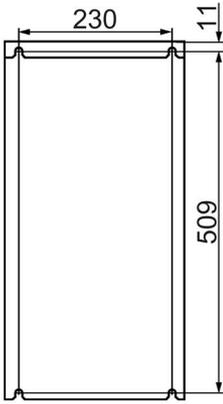
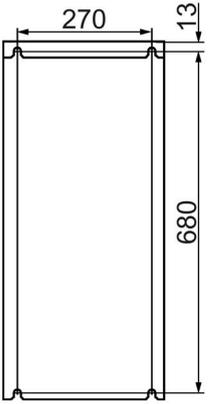


Figure 3-3 Mounting the lower shield plate, FSF

Mounting on a control cabinet panel

Table 3- 2 Drilling templates and mounting equipment, FSD ... FSF

| | Frame size D 22 kW ... 45 kW | Frame size E 55 kW | Frame size F 75 kW ... 132 kW |
|--------------------------------|---|--|---|
| Drilling pattern |  |  |  |
| Mounting parts | 4 x M5 bolts 4 x M5 nuts 4 x M5 washers | 4 x M6 bolts 4 x M6 nuts 4 x M6 washers | 4 x M8 bolts 4 x M8 nuts 4 x M8 washers |
| Locked-rotor (starting) torque | 6 Nm | 10 Nm | 25 Nm |

Protection against the spread of fire

The device may be operated only in closed housings or in control cabinets with protective covers that are closed, and when all of the protective devices are used. The installation of the device in a metal control cabinet or the protection with another equivalent measure must prevent the spread of fire and emissions outside the control cabinet.

Protection against condensation or electrically conductive contamination

Protect the device, e.g. by installing it in a control cabinet with degree of protection IP54 according to IEC 60529 or NEMA 12. Further measures may be necessary for particularly critical operating conditions.

If condensation or conductive pollution can be excluded at the installation site, a lower degree of control cabinet protection may be permitted.

3.2 Connecting

3.2.1 Connecting the inverter and inverter components to the line supply



WARNING

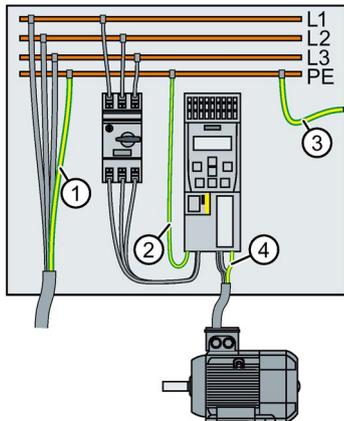
Danger to life caused by high leakage currents for an interrupted protective conductor

The drive components conduct a high leakage current via the protective conductor. Touching conductive parts when the protective conductor is interrupted can result in death or serious injury.

- Dimension the protective conductor as stipulated in the appropriate regulations.

Dimensioning the protective conductor

Observe the local regulations for protective conductors subject to an increased leakage current at the site of operation.



- ① Protective conductor for line feeder cables
- ② Protective conductor for inverter line feeder cables
- ③ Protective conductor between PE and the electrical cabinet
- ④ Protective conductor for motor feeder cables

The minimum cross-section of the protective conductor ① ... ④ depends on the cross-section of the line or motor feeder cable:

- Line or motor feeder cable $\leq 16 \text{ mm}^2$
 - ⇒ Minimum cross-section of the protective conductor = cross-section of the line or motor feeder cable
- $16 \text{ mm}^2 < \text{line or motor feeder cable} \leq 35 \text{ mm}^2$
 - ⇒ Minimum cross-section of the protective conductor = 16 mm^2
- Line or motor feeder cable $> 35 \text{ mm}^2$
 - ⇒ Minimum cross-section of the protective conductor = $\frac{1}{2}$ cross-section of the line or motor feeder cable

Additional requirements placed on the protective conductor ①:

- For permanent connection, the protective conductor must fulfill at least one of the following conditions:
 - The protective conductor is routed so that it is protected against damage along its complete length.
Cables routed inside electrical cabinets or enclosed machine housings are considered to be adequately protected against mechanical damage.
 - As a conductor of a multi-conductor cable, the protective conductor has a cross-section $\geq 2.5 \text{ mm}^2 \text{ Cu}$.
 - For an individual conductor, the protective conductor has a cross-section $\geq 10 \text{ mm}^2 \text{ Cu}$.
 - The protective conductor consists of two conductors with the same cross-section.
- When connecting a multi-core cable using an industrial plug connector according to EN 60309, the protective conductor must have a cross-section of $\geq 2.5 \text{ mm}^2 \text{ Cu}$.

Overview of the connections

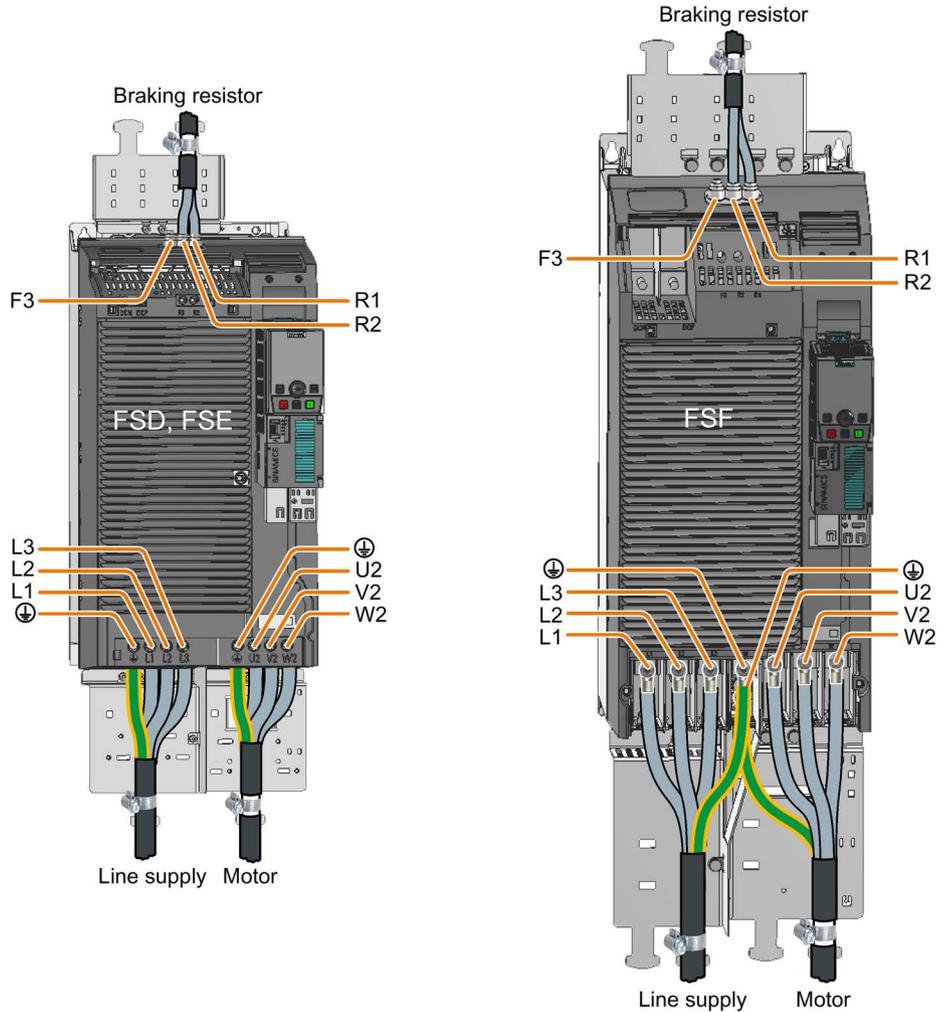
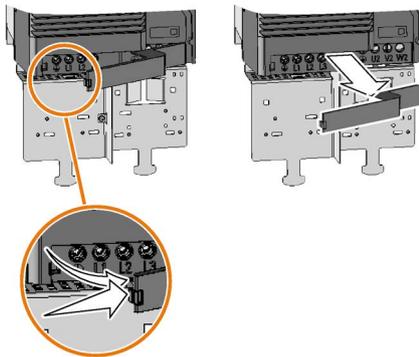


Figure 3-4 Connections for the line supply, motor and braking resistor

Connecting the line supply and motor, frame sizes FSD ... FSE



Remove the lower connection covers. You must re-attach the covers in order to re-establish the touch protection of the inverter after the cables have been connected.

Connecting the line supply and motor, frame size FSF

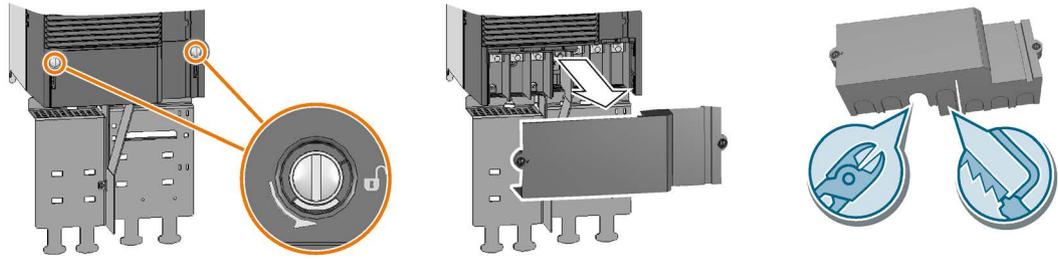


Figure 3-5 Connecting the line supply and motor, FSF

Remove the lower connection covers.

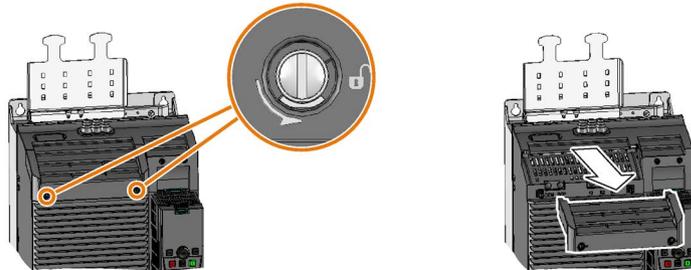
Use side cutters or a fine saw blade to make openings in the cover for the cables.

You must re-attach the covers in order to re-establish the touch protection of the inverter after the cables have been connected.

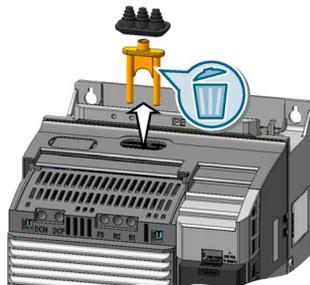
Connecting the braking resistor, frame sizes FSD ... FSF

Procedure

- ➔ 1. To connect a braking resistor, proceed as follows:
1. Remove the upper inverter cover.

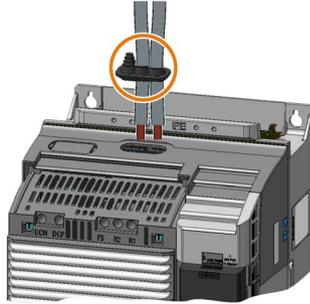


2. Release the two braking resistor terminals.
3. Remove the seal together with the connection cover upwards away from the inverter.

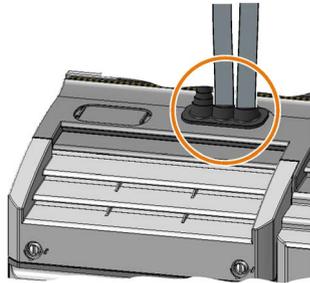


4. Adapt the seal to the cable cross-section.

5. Place the seal on the cables to be connected.



- 6. Connect the cables in the inverter.
- 7. Push the seal into the inverter housing.
- 8. Mount the upper inverter cover.

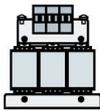


You have connected the braking resistor.

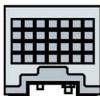
Connection cross-sections and tightening torque



| Frame size, rated power | | Inverter Connection cross-section (tightening torque) | | | |
|-------------------------|------------------|--|------------------|-------------------|---------------|
| FSD | 22 kW ... 45 kW | 10 ... 35 mm ² | (2.5 ... 4.5 Nm) | 20 ... 10 AWG | (22 lbf in) |
| FSE | 55 kW | 25 ... 70 mm ² | (8 ... 10 Nm) | 6 ... 3/0 AWG | (88.5 lbf in) |
| FSF | 75 kW ... 132 kW | 35 ... 2 * 120 mm ² | (22 ... 25 Nm) | 1 ... 2 * 4/0 AWG | (210 lbf in) |



| Output reactor Connection cross-section (tightening torque) | | Rated power of the inverter | |
|--|--|-----------------------------|-------------------|
| M6 | | PE M6 | 22 kW ... 37 kW |
| M8 | | PE M8 | 45 kW ... 90 kW |
| M10 | | PE M8 | 110 kW ... 132 kW |



| Braking resistor Connection cross-section (tightening torque) | | | | Rated power of the inverter | |
|--|--------------|---------|---------------------------------|-----------------------------|-------------------|
| R1, R2, PE | | | Temperature contact | | |
| 10 mm ² | (0.8 Nm) | 8 AWG | 2.5 mm ² (0.5 Nm) | 14 AWG (4.5 lbf in) | 22 kW ... 37 kW |
| 16 mm ² | (1.2 Nm) | 6 AWG | | | 45 kW ... 55 kW |
| 10/16 mm ² | (0.8/1.2 Nm) | 8/6 AWG | | | 75 kW ... 90 kW |
| 16 mm ² | (1.2 Nm) | 6 AWG | | | 110 kW ... 132 kW |

3.2.2 Branch circuit protection

 **WARNING**

Danger to life due to electric shock and fire hazard caused by protective equipment tripping too late

Overcurrent protective equipment that trips too late or not all can cause electric shock or fire.

- In the case of a conductor-conductor or conductor-ground short-circuit, ensure that the short-circuit current at the point where the inverter is connected to the line supply corresponds as a minimum to the requirements of the protective equipment used.
- You must additionally use a residual-current protective device (RCD) if, for a conductor-ground short circuit, the required short-circuit current is not reached. Especially for TT line systems, the required short-circuit can be too low.
- It is not permissible that the short-circuit current exceeds the short-circuit current rating (SCCR) of the inverter and the disconnecting capacity of the protective equipment.

Branch circuit protection according to the IEC standard

Table 3- 3 Permissible protective equipment according to the IEC standard

| Frame size | Rated power | Inverter article number | Article number, fuse | | $I_{max}^{1)}$ | Control cabinet ²⁾ |
|------------|-------------|-------------------------|----------------------|-----------|----------------|-------------------------------|
| FSD | 22 kW | 6SL3210-1KE24-4... | 3NA3824 | 3NE1820-0 | 80 | ≥ 0.6 m ³ |
| | 30 kW | 6SL3210-1KE26-0... | 3NA3830 | 3NE1021-0 | 100 | |
| | 37 kW | 6SL3210-1KE27-0... | 3NA3830 | 3NE1021-0 | 100 | |
| | 45 kW | 6SL3210-1KE28-4... | 3NA3832 | 3NE1022-0 | 125 | |
| FSE | 55 kW | 6SL3210-1KE31-1... | 3NA3836 | 3NE1224-0 | 160 | |
| FSF | 75 kW | 6SL3210-1KE31-4... | 3NA3140 | 3NE1225-0 | 200 | |
| | 90 kW | 6SL3210-1KE31-7... | 3NA3142 | 3NE1277-0 | 250 | |
| | 110 kW | 6SL3210-1KE32-1... | 3NA3250 | 3NE1230-0 | 315 | |
| | 132 kW | 6SL3210-1KE32-4... | 3NA3252 | 3NE1331-0 | 350 | |

1) Maximum rated current of the protection device.

2) Minimum volume of the control cabinet in which the inverter is installed. The restriction applies only for a protection with a circuit-breaker.

Branch circuit protection according to the UL standard

Use in North America requires protection devices that meet UL standards as detailed in the following tables.

Table 3- 4 Permissible safety devices according to the UL standard

| Protection device | UL category |
|---|-------------|
| Fuses of any manufacturer with faster tripping characteristic than class RK5, e.g. class J, T, CC, G, or CF | JDDZ |
| SIEMENS circuit breaker | DIVQ |
| Type E combination motor controller (designation according to the UL standard), is available as SIEMENS circuit breaker | NKJH |

In accordance with the following tables, you may operate the inverter on a branch circuit with the specified short-circuit current rating provided the specified branch-circuit protection is installed.

Table 3- 5 Permissible circuit protection with non-semiconductor fuses of Classes J, T, CC, G or CF (JDDZ)

| Frame size | Rated power | Inverter article number | $I_{max}^{1)}$ | SCCR ²⁾ | Control cabinet ³⁾ |
|------------|-------------|-------------------------|----------------|--------------------|-------------------------------|
| FSD | 22 kW | 6SL3210-1KE24-4... | 70 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 30 kW | 6SL3210-1KE26-0... | 90 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 37 kW | 6SL3210-1KE27-0... | 100 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 45 kW | 6SL3210-1KE28-4... | 125 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| FSE | 55 kW | 6SL3210-1KE31-1... | 150 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| FSF | 75 kW | 6SL3210-1KE31-4... | 200 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 90 kW | 6SL3210-1KE31-7... | 250 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 110 kW | 6SL3210-1KE32-1... | 300 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |
| | 132 kW | 6SL3210-1KE32-4... | 350 A | 65 kA, 3 AC 480 V | $\geq 36000 \text{ in}^3$ |

1) Maximum rated current of the fuse

2) Short circuit current rating of the inverter

3) Minimum envelope dimensions of a control cabinet approved according to UL in which the inverter is installed.

Table 3- 6 Permissible circuit-breakers (DIVQ)

| Frame size | Rated power | Inverter article number | Circuit breaker | | SCCR ²⁾ | Control cabinet ³⁾ |
|---------------------------|-------------|-------------------------|---|--------------------------------|--------------------------------------|-------------------------------|
| | | | Article number | I _{max} ¹⁾ | | |
| FSD | 22 kW | 6SL3210-1KE24-4... | NCGA, NDGB, FXD6-A, FD6-A | 70 A | 35 kA, 480 V AC | ≥ 36600 in ³ |
| | | | LGGA, HCGA, HDGB, LDGB, HFD6, HFXD6 | 70 A | 65 kA, 480 VAC | ≥ 36600 in ³ |
| | | | CED6, HHFD6, HHFXD6, CFD6 | 70 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| | | | 3RV1742 | 70 A | 65 kA, 480Y / 277 V AC ⁴⁾ | ≥ 36600 in ³ |
| | 30 kW | 6SL3210-1KE26-0... | NCGA, NDGB, FXD6-A, FD6-A | 90 A | 35 kA, 480 VAC | ≥ 36600 in ³ |
| | | | LGGA, HCGA, HDGB, LDGB, HFD6, HFXD6 | 90 A | 65 kA, 480 VAC | ≥ 36600 in ³ |
| | | | CED6, HHFD6, HHFXD6, CFD6 | 90 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| | 37 kW | 6SL3210-1KE27-0... | NCGA, NDGB, NFGB, FXD6-A, FD6-A | 100 A | 35 kA, 480 VAC | ≥ 36600 in ³ |
| | | | LGGA, HCGA, HDGB, LDGB, HFGB, LFGB, HFD6, HFXD6 | 100 A | 65 kA, 480 VAC | ≥ 36600 in ³ |
| | | | CED6, HHFD6, HHFXD6, CFD6 | 100 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| | 45 kW | 6SL3210-1KE28-4... | NCGA, NDGB, NFGB, FXD6-A, FD6-A | 125 A | 35 kA, 480 V AC | ≥ 36600 in ³ |
| | | | LGGA, HCGA, HDGB, LDGB, HFGB, LFGB, HFD6, HFXD6 | 125 A | 65 kA, 480 VAC | ≥ 36600 in ³ |
| CED6, HHFD6, HHFXD6, CFD6 | | | 125 A | 100 kA, 480 V AC | ≥ 36600 in ³ | |
| FSE | 55 kW | 6SL3210-1KE31-1... | NCGA, NDGB, NFGB, FXD6-A, FD6-A | 150 A | 35 kA, 480 VAC | ≥ 36600 in ³ |
| | | | HCGA, HDGB, LDGB, HFGB, HFD6, HFXD6 | 150 A | 65 kA, 480 VAC | ≥ 36600 in ³ |
| | | | HHFD6, HHFXD6, CFD6 | 150 A | 100 kA, 480 V AC | ≥ 36600 in ³ |

| Frame size | Rated power | Inverter article number | Circuit breaker | | SCCR ²⁾ | Control cabinet ³⁾ |
|------------|--------------------|--|--|--------------------------------|-------------------------|-------------------------------|
| | | | Article number | I _{max} ¹⁾ | | |
| FSF | 75 kW | 6SL3210-1KE31-4... | NFGB, FXD6-A, FD6-A, JD6-A, JXD6-A | 200 A | 35 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HFGB, LFGB, HFD6, HFXD6, HJD6-A, HJXD6-A | 200 A | 65 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HHFD6, HHFXD6, CFD6, HHJD6, HHJXD6, CJD6-A | 200 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| | 90 kW | 6SL3210-1KE31-7... | NFGB, FXD6-A, FD6-A, JD6-A, JXD6-A | 250 A | 35 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HFGB, LFGB, HFD6, HFXD6, HJD6-A, HJXD6-A | 250 A | 65 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HHFD6, HHFXD6, CFD6, HHJD6, HHJXD6, CJD6-A | 250 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| | 110 kW | 6SL3210-1KE32-1... | NJGA, JD6-A, JXD6-A, LD6-A, LXD6-A | 300 A | 35 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HJGA, LJGA, HJD6-A, HJXD6-A, HLD6-A, HLXD6-A, HHL6, HHLXD6 | 300 A | 65 kA, 480 V AC | ≥ 36600 in ³ |
| | | | HHJD6, HHJXD6, CJD6-A, CLD6-A | 300 A | 100 kA, 480 V AC | ≥ 36600 in ³ |
| 132 kW | 6SL3210-1KE32-4... | NJGA, JD6-A, JXD6-A, LD6-A, LXD6-A | 350 A | 35 kA, 480 V AC | ≥ 36600 in ³ | |
| | | HJGA, LJGA, HJD6-A, HJXD6-A, HLD6-A, HLXD6-A, HHL6, HHLXD6 | 350 A | 65 kA, 480 V AC | ≥ 36600 in ³ | |
| | | HHJD6, HHJXD6, CJD6-A, CLD6-A | 350 A | 100 kA, 480 V AC | ≥ 36600 in ³ | |

- 1) Maximum rated current of the circuit-breaker
- 2) Short circuit current rating of the inverter
- 3) Minimum envelope dimensions of a control cabinet approved according to UL in which the inverter is installed.
- 4) 65 kA, 480 V AC with rated current < 35 A

Table 3- 7 Permissible Type E combination motor controller (NKJH)

| Frame size | Rated power | Inverter article number | Type E combination motor controller | | | SCCR ³⁾ | Control cabinet ⁴⁾ |
|------------|-------------|-------------------------|--|--------------------------------|------------------------------|------------------------|-------------------------------|
| | | | Article number | I _{max} ¹⁾ | P _N ²⁾ | | |
| FSD | 22 kW | 6SL3210-1KE24-4... | 3RV2031-4WA1.. or 3RV2032-4WA1.. ⁵⁾ | 52 A | 40 HP | 65 kA, 480Y / 277 VAC | ≥ 36600 in ³ |
| | | | 3RV1031-4HA1.. | 50 A | 40 HP | 65 kA, 480Y / 277 VAC | ≥ 36600 in ³ |
| | | | 3RV1041-4KA1.. or 3RV1042-4KA1.. ⁶⁾ | 75 A | 60 HP | 65 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | | | 3RV2031-4JA1.. ⁵⁾ | 65 A | 50 HP | 20 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | | | 3RV2032-4JA1.. ⁵⁾ | 65 A | 50 HP | 30 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | | | 3RV2031-4KA1.. ⁵⁾ | 73 A | 60 HP | 20 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | | | 3RV2032-4KA1.. ⁵⁾ | 73 A | 60 HP | 30 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | 30 kW | 6SL3210-1KE26-0... | 3RV1041-4LA1.. or 3RV1042-4LA1.. ⁶⁾ | 90 A | 75 HP | 65 kA, 480Y / 277 VAC | ≥ 36600 in ³ |
| | 37 kW | 6SL3210-1KE27-0... | 3RV1041-4MA1.. or 3RV1042-4MA1.. ⁶⁾ | 100 A | 75 HP | 65 kA, 480Y / 277 V AC | ≥ 36600 in ³ |
| | 45 kW | 6SL3210-1KE28-4... | --- | --- | --- | --- | --- |
| FSE | 55 kW | 6SL3210-1KE31-1... | --- | --- | --- | --- | --- |
| FSF | 75 kW | 6SL3210-1KE31-4... | --- | --- | --- | --- | --- |
| | 90 kW | 6SL3210-1KE31-7... | --- | --- | --- | --- | --- |
| | 110 kW | 6SL3210-1KE32-1... | --- | --- | --- | --- | --- |
| | 132 kW | 6SL3210-1KE32-4... | --- | --- | --- | --- | --- |

- 1) Maximum rated current of the Type E combination motor controller. You may use NKJH-listed Type E combination motor controller of the same type - with a rated voltage ≥ 480 V AC and with a lower rated current - which match the inverter.
- 2) Rated power of the Type E combination motor controller at 460 V AC
- 3) Short circuit current rating of the inverter
- 4) Minimum envelope dimensions of a control cabinet approved according to UL in which the inverter is installed.
- 5) UL approval only with phase barrier 3RV2938-1K
- 6) UL approval only with phase barrier 3RT1946-4GA07

Installation in the United States and Canada (UL or CSA)

To install the inverter in compliance with UL/cUL, perform the following steps:

- Use the specified protection devices.
- A multi-motor drive is not permissible, i.e. simultaneously operating several motors connected to one inverter.
- The integrated semiconductor short-circuit protection in the inverter does not provide branch protection. Install branch protection in compliance with the National Electric Code and possibly relevant local regulations.
- Use copper cables, Class 1, 60 °C or 75 °C to connect line supply and motor.
- For frame size FSE, use copper cables, Class 1, 75 °C to connect a braking resistor.
- For frame size FSF, to connect the line supply and motor, only use UL approved ring-type cable lugs (ZMVV), which are certified for the particular voltage. Permissible current of the ring-type cable lugs $\geq 125\%$ of the input or output current.
- Leave parameter p0610 in its factory setting.

The factory setting p0610 = 12 means: The inverter responds to motor overtemperature immediately with an alarm and after a certain time with a fault.

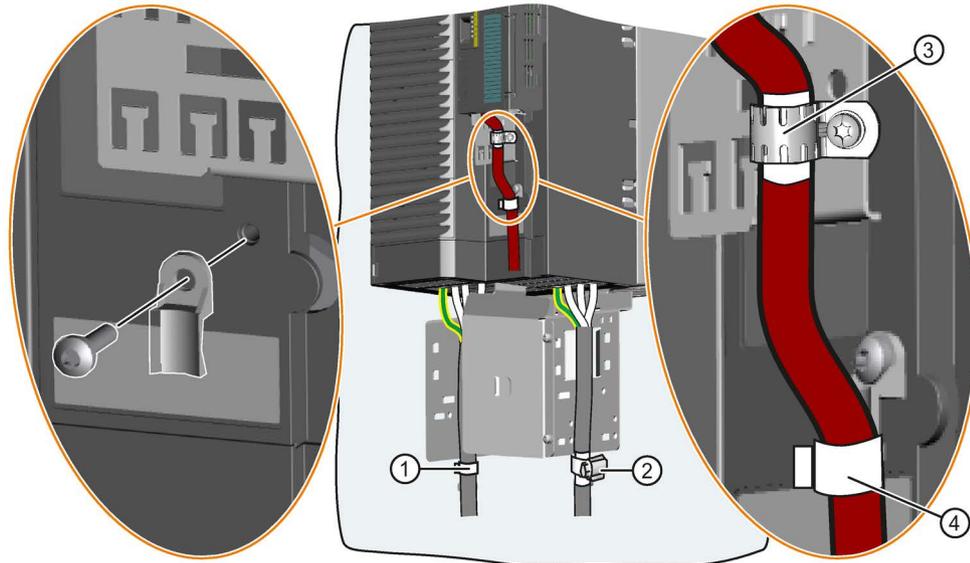
Additional requirements for CSA compliance:

- Use the specified protection devices.
- Use a surge protection device with article no. 5SD7424-1.
- Alternative: Install the inverter with an external surge protection device with the following attributes:
 - Surge protection device with 'listed' test symbol: category checking numbers VZCA and VZCA7
 - Rated voltage 3-phase 480/277 VAC, 50/60 Hz
 - Terminal voltage $V_{PR} = 2000\text{ V}$, $I_N = 3\text{ kA min}$, $MCOV = 508\text{ VAC}$, $SCCR = 40\text{ kA}$
 - Suitable for SPD applications, type 1 or type 2
- When commissioning the drive system, set the motor overload protection to 115%, 230% or 400% of the rated motor current using parameter p0640. This means that motor overload protection according to CSA C22.2 No. 274 is complied with.

3.2.3 Connecting inverters in compliance with EMC regulations

Connect cables at the inverter so that they are EMC compliant

Attach the cable tie holders to the Power Module as shown to the left in the diagram before you establish the connections.

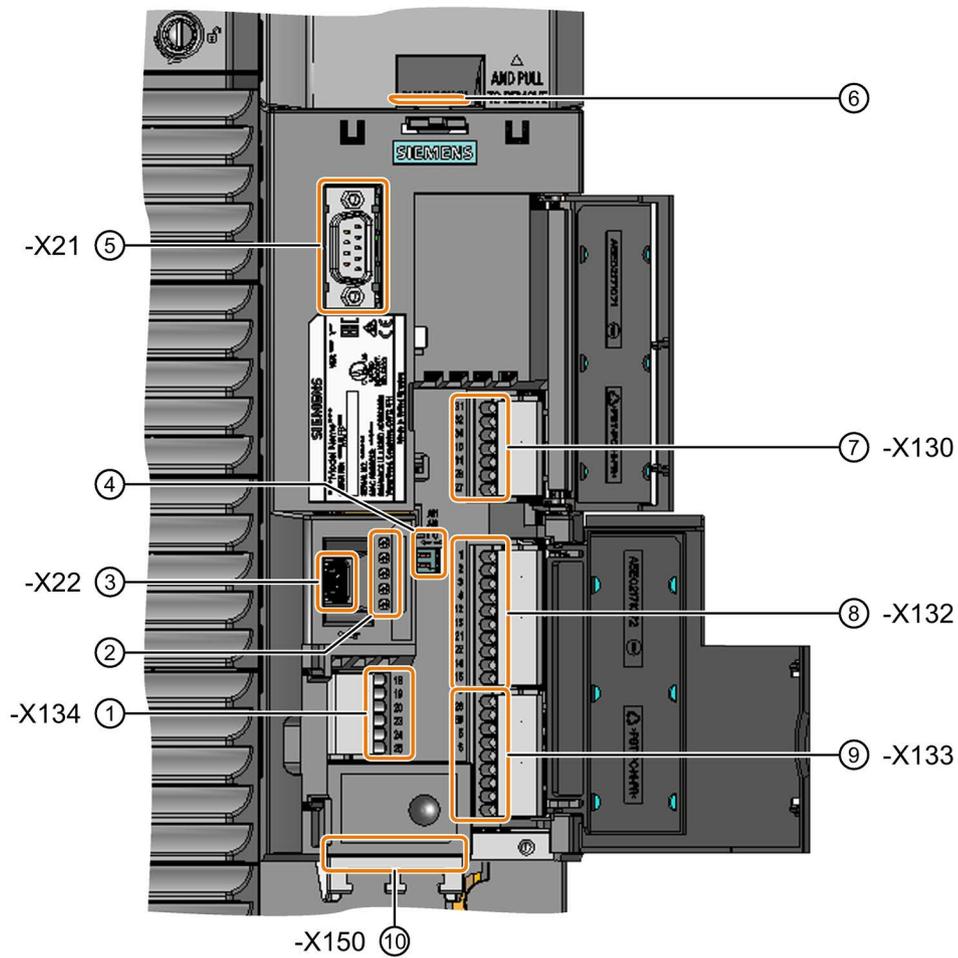


Fix the line connecting cable using a cable tie as shown in ①.

Fix the shield of the motor connecting cable using a hose clamp (②).

Connect the shield of the control cable with the shield plate of the Control Unit (③) using a steel band. Also attach the control cable to the Power Module using a cable tie (④).

3.2.4 Overview of the interfaces



- | | | | | | | | | | | | | | | | | | | | | |
|---|------|---|------------|--|----|--|------|--|------|--|------|-----|---|---|-----|---|---|---|--|---|
| <p>① Terminal strip -X134</p> <p>② <table border="1" style="display: inline-table; vertical-align: middle;"> <tr> <td style="width: 10px; height: 10px; background-color: #008000;"></td> <td style="padding: 2px;">RDY</td> <td rowspan="5" style="padding-left: 10px;">Status LED</td> </tr> <tr> <td style="width: 10px; height: 10px; background-color: #FF0000;"></td> <td style="padding: 2px;">BF</td> </tr> <tr> <td style="width: 10px; height: 10px; background-color: #FFFF00;"></td> <td style="padding: 2px;">SAFE</td> </tr> <tr> <td style="width: 10px; height: 10px; background-color: #800000;"></td> <td style="padding: 2px;">LNK1</td> </tr> <tr> <td style="width: 10px; height: 10px; background-color: #000080;"></td> <td style="padding: 2px;">LNK2</td> </tr> </table></p> <p>③ USB interface for connection to a PC</p> <p>④ <table border="1" style="display: inline-table; vertical-align: middle;"> <tr> <td style="width: 20px; height: 15px; text-align: center;">AI1</td> <td style="width: 15px; height: 15px; text-align: center;">■</td> <td rowspan="2" style="padding-left: 5px;">Switch for analog inputs (AI 0 and AI 1)</td> </tr> <tr> <td style="width: 20px; height: 15px; text-align: center;">AI0</td> <td style="width: 15px; height: 15px; text-align: center;">■</td> </tr> <tr> <td style="text-align: center;">I</td> <td style="text-align: center;">U</td> <td></td> </tr> </table> <ul style="list-style-type: none"> • I 0/4 mA ... 20 mA • U -10/0 V ... 10 V </p> | | RDY | Status LED | | BF | | SAFE | | LNK1 | | LNK2 | AI1 | ■ | Switch for analog inputs (AI 0 and AI 1) | AI0 | ■ | I | U | | <p>⑤ Interface -X21 to the Operator Panel</p> <p>⑥ Memory card slot The memory card slot is located under a cover. You must temporarily remove the cover to insert or withdraw the memory card.</p> <p>⑦ Terminal strip -X130</p> <p>⑧ Terminal strip -X132</p> <p>⑨ Terminal strip -X133</p> <p>⑩ Fieldbus interface -X150 at the lower side</p> |
| | RDY | Status LED | | | | | | | | | | | | | | | | | | |
| | BF | | | | | | | | | | | | | | | | | | | |
| | SAFE | | | | | | | | | | | | | | | | | | | |
| | LNK1 | | | | | | | | | | | | | | | | | | | |
| | LNK2 | | | | | | | | | | | | | | | | | | | |
| AI1 | ■ | Switch for analog inputs (AI 0 and AI 1) | | | | | | | | | | | | | | | | | | |
| AI0 | ■ | | | | | | | | | | | | | | | | | | | |
| I | U | | | | | | | | | | | | | | | | | | | |

3.2.5 Terminal strips

Terminal strips with wiring example

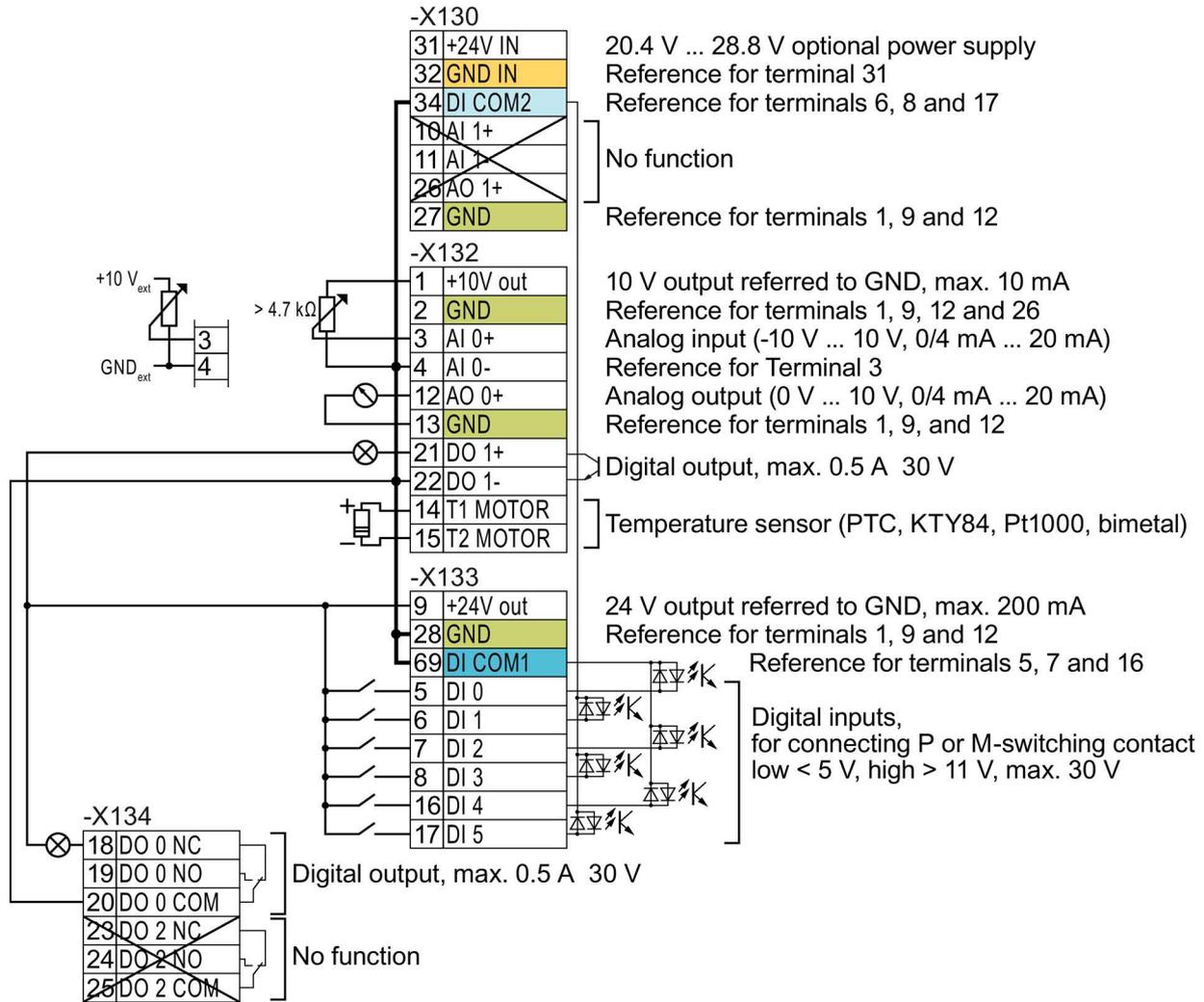


Figure 3-6 Wiring example of the digital inputs with the internal inverter 24 V power supply

GND

All terminals with the reference potential "GND" are connected to each other inside the inverter.

DI COM2

Reference potentials "DI COM1" and "DI COM2" are electrically isolated from "GND".

→ If you use the 24-V power supply at terminal 9 to power the digital inputs, you must interconnect "GND," "DI COM1," and "DI COM2."

31+24 V IN
32 GND IN

When an optional 24-V power supply is connected to terminals 31, 32, the Control Unit remains in operation even after the Power Module has been disconnected from the line supply. The Control Unit thus maintains fieldbus communication, for example.

→ Connect only power supplies that are SELV (Safety Extra Low Voltage) or PELV (Protective Extra Low Voltage) to terminals 31, 32 .

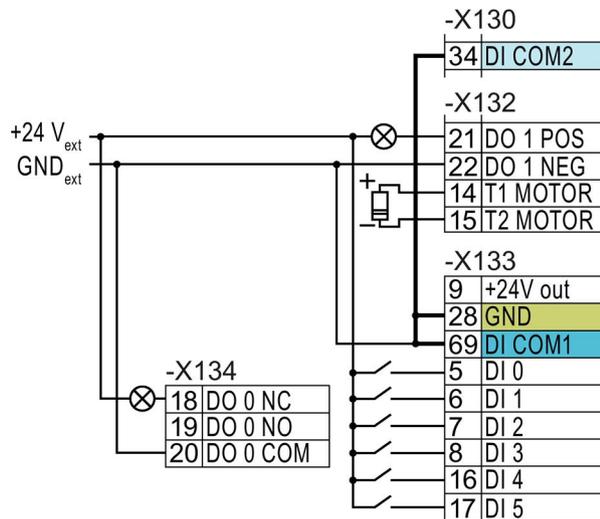
→ If you also wish to use the power supply at terminals 31, 32 for the digital inputs, then you must connect "DI COM1/2" and "GND IN" with one another.

| | |
|---|-------|
| 3 | AI 0+ |
| 4 | AI 0- |

For the analog input, you can use the internal 10 V supply or an external voltage source.

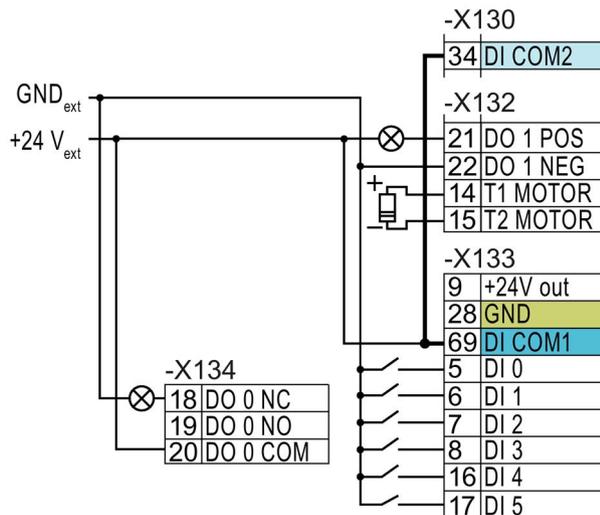
→ if you use the internal 10 V power supply, you must connect AI 0- or AI 1- to GND.

Further wiring options for digital inputs



If you want to connect the potential of the external power source to the potential of the inverter's internal power supply, you must connect "GND" to terminals 34 and 69.

Connection of contacts switching to P potential with an external power source



Connect terminals 69 and 34 to each other.

Connection of contacts switching to N potential with an external power source

3.2.6 Factory setting of the interfaces

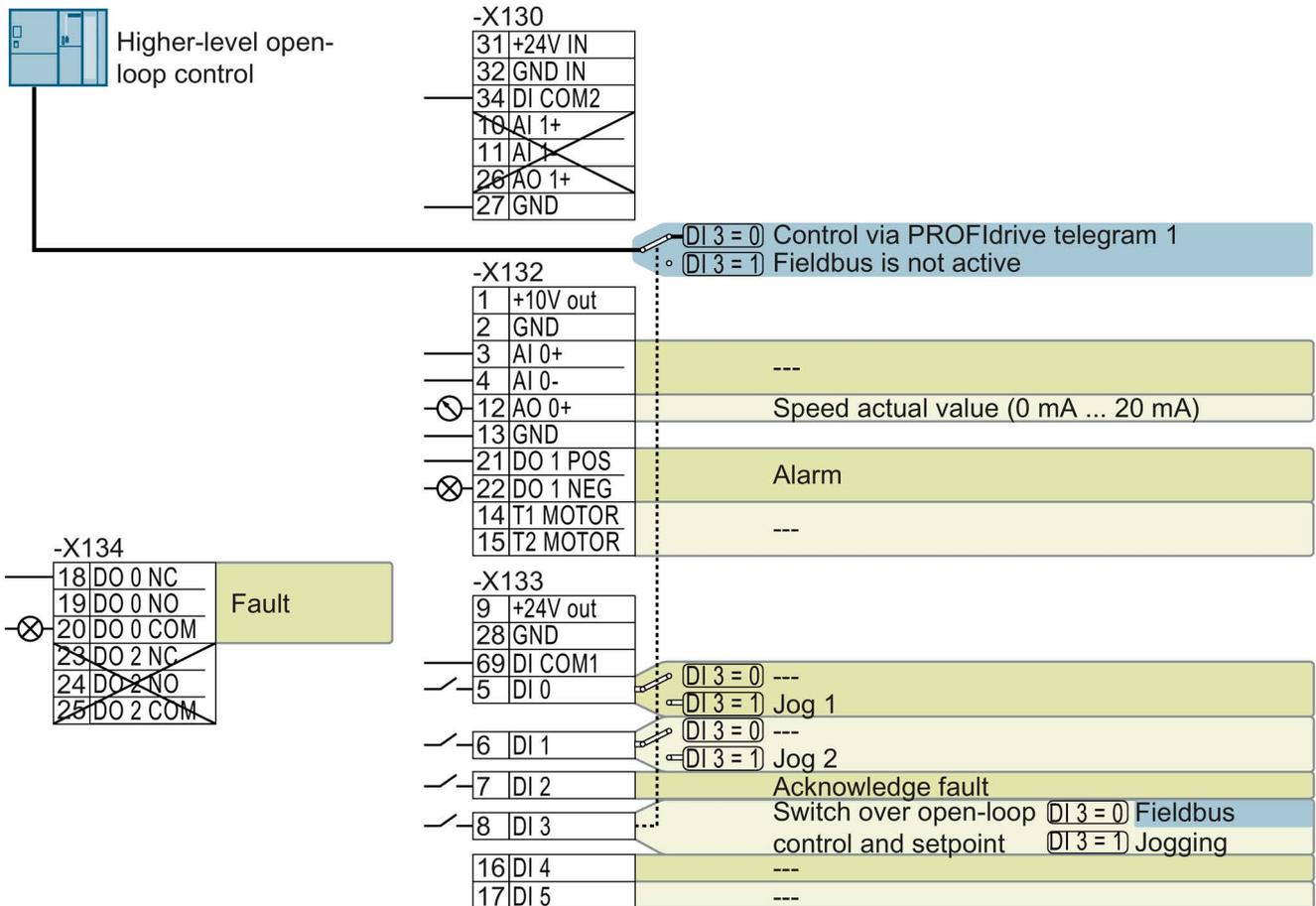


Figure 3-7 Factory setting for G120C PN, FSD ... FSF

3.2.7 Default setting of the interfaces

The function of the terminals and fieldbus interface can be set.

In order that you do not have to successively change terminal for terminal, several terminals can be jointly set using default settings ("p0015 Macro drive unit").

The factory setting of the terminals described above corresponds to the default setting 7 (p0015 = 7): "Fieldbus with data set switchover".

Default setting 1: "Conveyor technology with 2 fixed frequencies"

| | | | |
|---|----|------|--------------------------|
| — | 5 | DI 0 | ON/OFF1 clockwise |
| — | 6 | DI 1 | ON/OFF1 counterclockwise |
| — | 7 | DI 2 | Acknowledge fault |
| — | 16 | DI 4 | Fixed speed setpoint 3: |
| — | 17 | DI 5 | Fixed speed setpoint 4 |
| ⊗ | 18 | DO 0 | Fault |
| | 19 | | |
| | 20 | | |
| ⊗ | 21 | DO 1 | Warning |
| | 22 | | |
| ⊖ | 12 | AO 0 | Actual speed value |

DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5
 Fixed speed setpoint 3: p1003, fixed speed setpoint 4: p1004, fixed speed setpoint active: r1024
 Speed setpoint (main setpoint): p1070[0] = 1024
 DI 4 and DI 5 = high: the inverter adds the two fixed speed setpoints
 Designation in the BOP-2: coN 2 SP

Default setting 2: "Conveyor system with Basic Safety"

| | | | |
|---|----|------|-------------------------------------|
| — | 5 | DI 0 | ON/OFF1 with fixed speed setpoint 1 |
| — | 6 | DI 1 | Fixed speed setpoint 2: |
| — | 7 | DI 2 | Acknowledge fault |
| — | 16 | DI 4 | } Reserved für a safety function |
| — | 17 | DI 5 | |
| ⊗ | 18 | DO 0 | Fault |
| | 19 | | |
| | 20 | | |
| ⊗ | 21 | DO 1 | Warning |
| | 22 | | |
| ⊖ | 12 | AO 0 | Actual speed value |

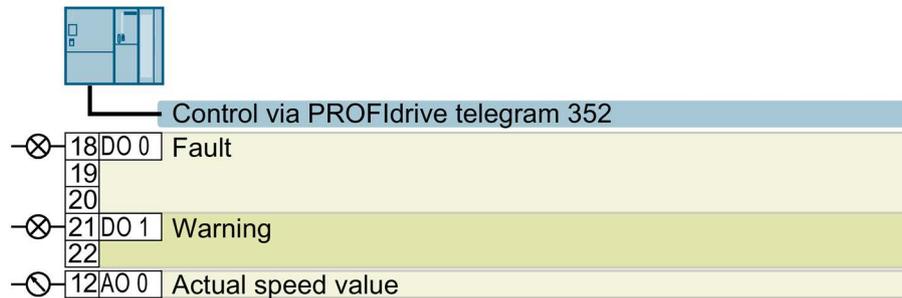
DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5
 Fixed speed setpoint 1: p1001, fixed speed setpoint 2: p1002, fixed speed setpoint active: r1024
 Speed setpoint (main setpoint): p1070[0] = 1024
 DI 0 and DI 1 = high: the inverter adds the two fixed speed setpoints.
 Designation in the BOP-2: coN SAFE

Default setting 3: "Conveyor system with 4 fixed frequencies"

| | | | |
|---|----|------|-------------------------------------|
| — | 5 | DI 0 | ON/OFF1 with fixed speed setpoint 1 |
| — | 6 | DI 1 | Fixed speed setpoint 2 |
| — | 7 | DI 2 | Acknowledge fault |
| — | 16 | DI 4 | Fixed speed setpoint 3 |
| — | 17 | DI 5 | Fixed speed setpoint 4 |
| ⊗ | 18 | DO 0 | Fault |
| | 19 | | |
| | 20 | | |
| ⊗ | 21 | DO 1 | Warning |
| | 22 | | |
| ⊖ | 12 | AO 0 | Actual speed value |

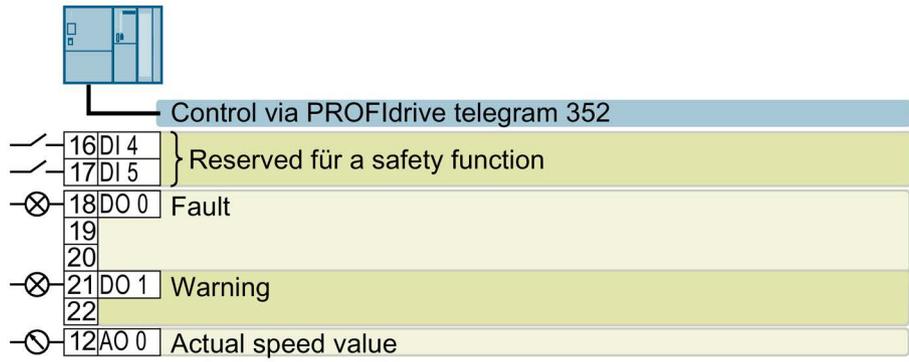
DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5
 Fixed speed setpoint 1: p1001, ... fixed speed setpoint 4: p1004, fixed speed setpoint active: r1024
 Speed setpoint (main setpoint): p1070[0] = 1024
 Several of the DI 0, DI 1, DI 4, and DI 5 = high: the inverter adds the corresponding fixed speed setpoints.
 Designation in the BOP-2: coN 4 SP

Default setting 4: "Conveyor system with fieldbus"



DO 0: p0730, DO 1: p0731 AO 0: p0771[0]
 Speed setpoint (main setpoint): p1070[0] = 2050[1]
 Designation in the BOP-2: coN Fb

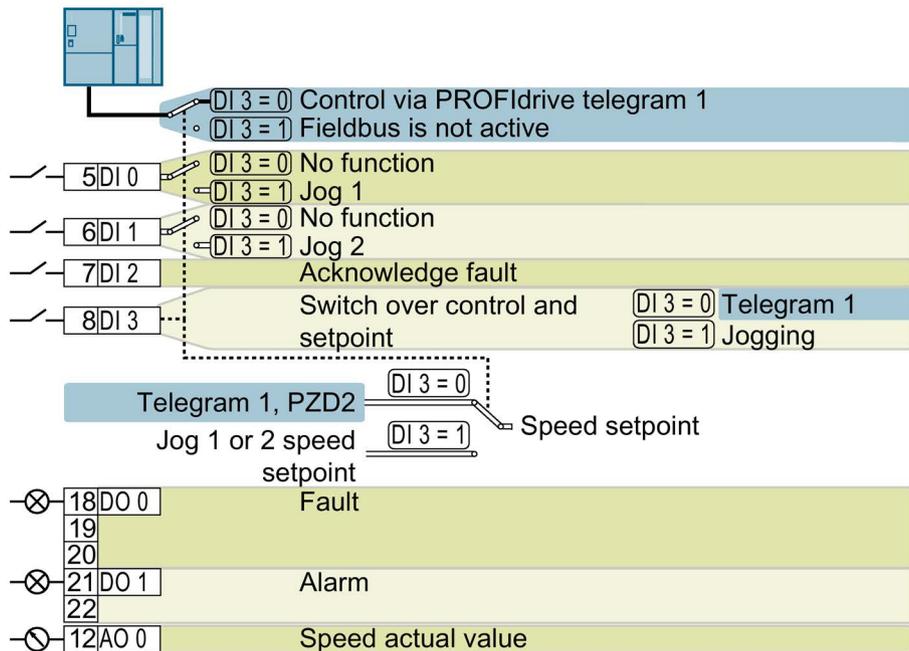
Default setting 5: "Conveyor system with fieldbus and Basic Safety"



DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 4: r0722.4, DI 5: r0722.5
 Speed setpoint (main setpoint): p1070[0] = 2050[1]
 Designation in the BOP-2: coN Fb S

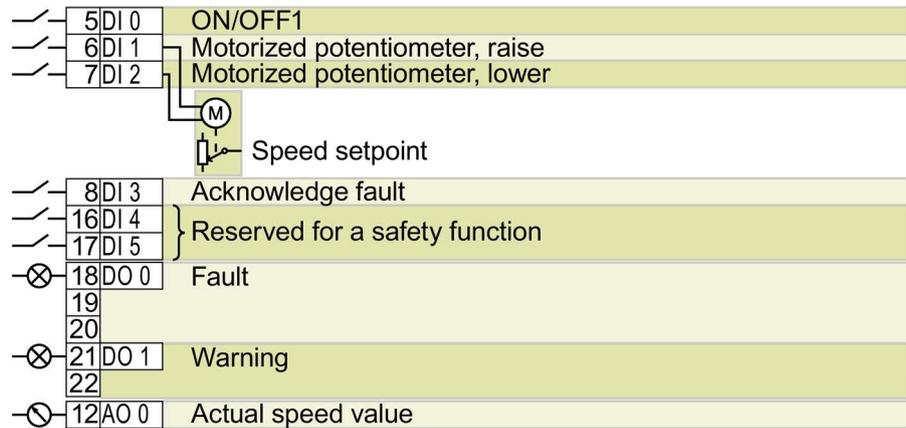
Default setting 7: "Fieldbus with data set switchover"

Factory setting



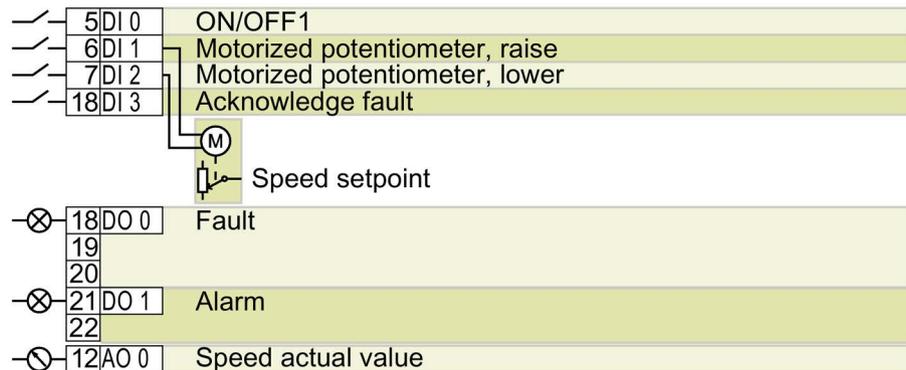
DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 3: r0722.3
 Speed setpoint (main setpoint): p1070[0] = 2050[1]
 Jog 1 speed setpoint: p1058, factory setting: 150 rpm
 Jog 2 speed setpoint: p1059, factory setting: -150 rpm
 Designation in the BOP-2: FB cdS

Default setting 8: "MOP with Basic Safety"



DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5
 Motorized potentiometer, setpoint after the ramp-function generator: r1050
 Speed setpoint (main setpoint): p1070[0] = 1050
 Designation in the BOP-2: MoP SAFE

Default setting 9: "Standard I/O with MOP"



DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 3: r0722.3
 Motorized potentiometer, setpoint after the ramp-function generator: r1050
 Speed setpoint (main setpoint): p1070[0] = 1050
 Designation in the BOP-2: Std MoP

Default setting 12: "Standard I/O with analog setpoint"

Factory setting for inverters with USS interface

| | | | |
|---|----|-------|--------------------|
| — | 5 | DI 0 | ON/OFF1 |
| — | 6 | DI 1 | Reversing |
| — | 7 | DI 2 | Acknowledge fault |
| ↕ | 3 | AI 0+ | Speed setpoint |
| ⊗ | 18 | DO 0 | Fault |
| | 19 | | |
| | 20 | | |
| ⊗ | 21 | DO 1 | Alarm |
| | 22 | | |
| ⊖ | 12 | AO 0 | Speed actual value |

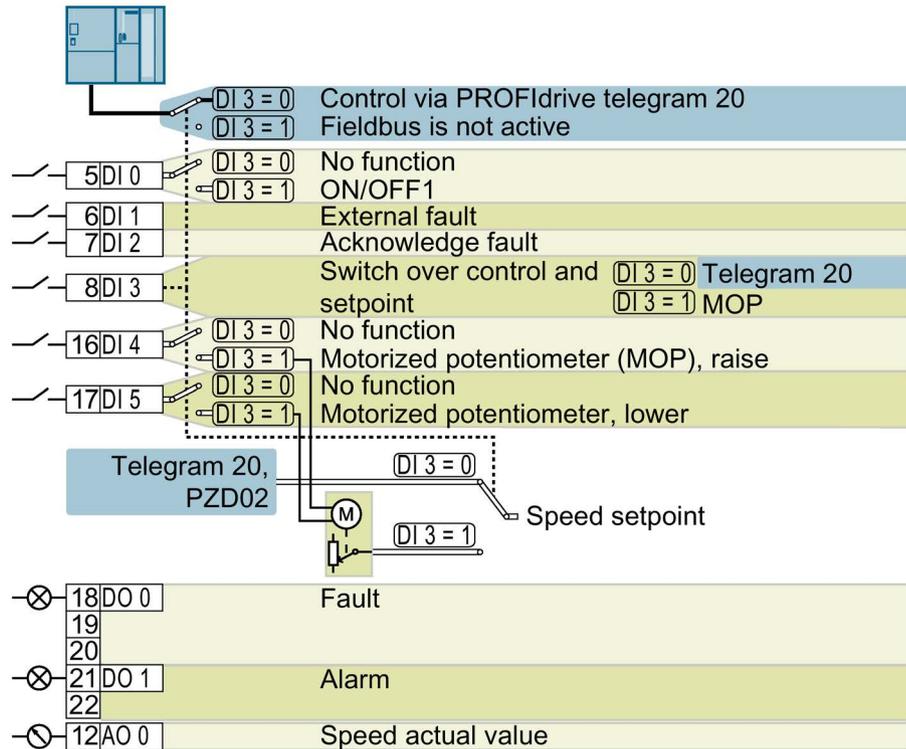
DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 2: r0722.2 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: Std ASP

Default setting 13: "Standard I/O with analog setpoint and safety"

| | | | |
|---|----|-------|----------------------------------|
| — | 5 | DI 0 | ON/OFF1 |
| — | 6 | DI 1 | Reversing |
| — | 7 | DI 2 | Acknowledge fault |
| — | 16 | DI 4 | } Reserved für a safety function |
| — | 17 | DI 5 | |
| ↕ | 3 | AI 0+ | Speed setpoint |
| ⊗ | 18 | DO 0 | Fault |
| | 19 | | |
| | 20 | | |
| ⊗ | 21 | DO 1 | Warning |
| | 22 | | |
| ⊖ | 12 | AO 0 | Actual speed value |

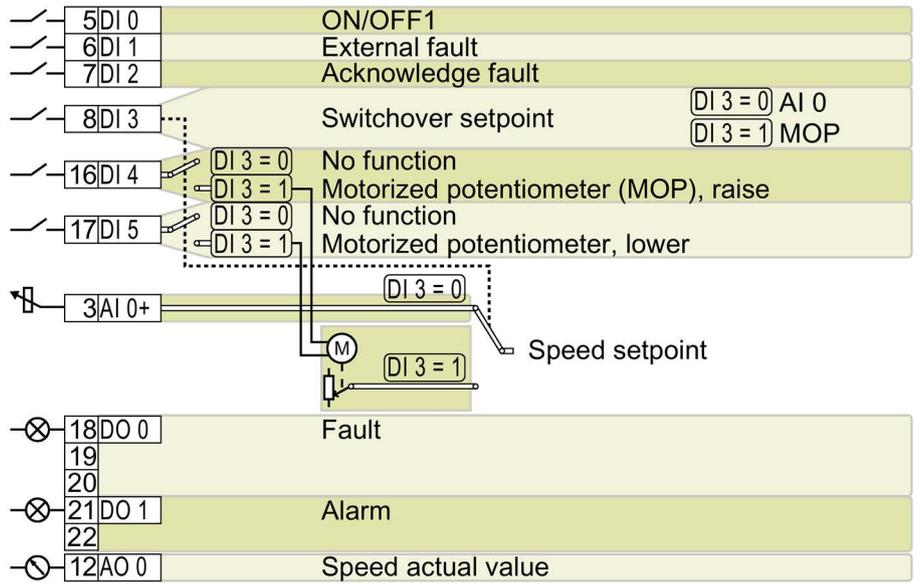
DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: ASPS

Default setting 14: "Process industry with fieldbus"



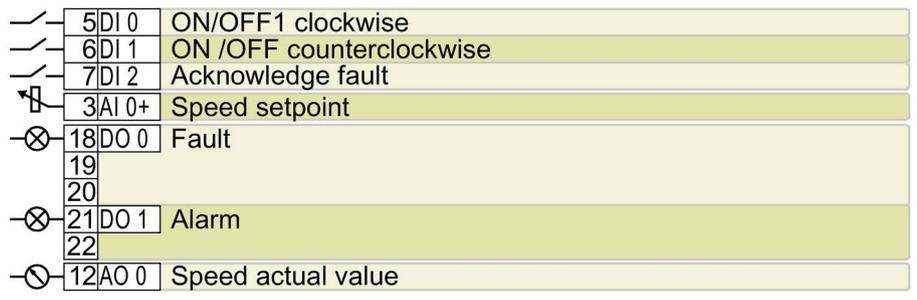
DO 0: p0730, DO 1: p0731 AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5
 Motorized potentiometer, setpoint after the ramp-function generator: r1050
 Speed setpoint (main setpoint): p1070[0] = 2050[1], p1070[1] = 1050
 Designation in the BOP-2: Proc Fb

Default setting 15: "Process industry"



DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 5: r0722.5 AI 0: r0755[0]
 DO 1: p0731
 Motorized potentiometer, setpoint after the ramp-function generator: r1050
 Speed setpoint (main setpoint): p1070[0] = 755[0], p1070[1] = 1050
 Designation in the BOP-2: Proc

Default setting 17: "2-wire (forw/backw1)"



DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 2: r0722.2 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: 2-wlrE 1

Default setting 18: "2-wire (forw/backw2)"

| | | |
|----|-------|--------------------------|
| 5 | DI 0 | ON/OFF1 clockwise |
| 6 | DI 1 | ON /OFF counterclockwise |
| 7 | DI 2 | Acknowledge fault |
| 3 | AI 0+ | Speed setpoint |
| 18 | DO 0 | Fault |
| 19 | | |
| 20 | | |
| 21 | DO 1 | Alarm |
| 22 | | |
| 12 | AO 0 | Speed actual value |

DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 2: r0722.2 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: 2-wlrE 2

Default setting 19: "3-wire (enable/forw/backw)"

| | | |
|----|-------|---------------------|
| 5 | DI 0 | Enable / OFF1 |
| 6 | DI 1 | ON clockwise |
| 7 | DI 2 | ON counterclockwise |
| 16 | DI 4 | Acknowledge fault |
| 3 | AI 0+ | Speed setpoint |
| 18 | DO 0 | Fault |
| 19 | | |
| 20 | | |
| 21 | DO 1 | Alarm |
| 22 | | |
| 12 | AO 0 | Speed actual value |

DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 4: r0722.4 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: 3-wlrE 1

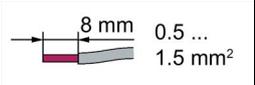
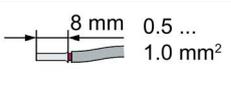
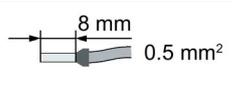
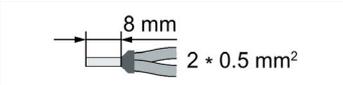
Default setting 20: "3-wire (enable/on/reverse)"

| | | |
|----|-------|--------------------|
| 5 | DI 0 | Enable / OFF1 |
| 6 | DI 1 | ON |
| 7 | DI 2 | Reversing |
| 16 | DI 4 | Acknowledge fault |
| 3 | AI 0+ | Speed setpoint |
| 18 | DO 0 | Fault |
| 19 | | |
| 20 | | |
| 21 | DO 1 | Alarm |
| 22 | | |
| 12 | AO 0 | Speed actual value |

DO 0: p0730, AO 0: p0771[0] DI 0: r0722.0, ..., DI 4: r0722.4 AI 0: r0755[0]
 DO 1: p0731
 Speed setpoint (main setpoint): p1070[0] = 755[0]
 Designation in the BOP-2: 3-wlrE 2

3.2.8 Wiring the terminal strip

Table 3- 8 Permissible cables and wiring options

| | | | |
|---|---|--|---|
| Solid or finely strand- ed cable | Flexible conductor with non-insulated end sleeve | Flexible conductor with non-insulated end sleeve | Two finely stranded cables with the same cross-section with partially insulated twin end sleeves |
|  |  |  |  |

Wiring the terminal strip to ensure EMC

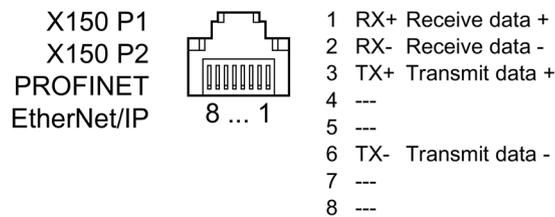
- If you use shielded cables, then you must connect the shield to the mounting plate of the control cabinet or with the shield support of the inverter through a good electrical connection and a large surface area.
- Use the shield connection plate of the inverter as strain relief.



Further information about EMC-compliant wiring is available in the Internet:EMC installation guideline (<http://support.automation.siemens.com/WW/view/en/60612658>)

3.2.9 Fieldbus interface allocation

The fieldbus interface is on the underside of the inverter.



GSDML general station description file for PROFINET

The general station description file (GSDML) is an electronic data sheet, which contains all of the information required for a higher-level control. Using a GSDML, you can configure and operate a inverter on PROFINET.



GSD Markup Language (GSDML) for PROFINET

Internet: (<http://support.automation.siemens.com/WW/view/en/26641490>)

Alternative to a download:

The GSDML is saved in the inverter. The inverter writes its GSDML to the inserted memory card when you set p0804 = 12. For instance, you can transfer the file to a PC from the memory card.

Commissioning

4.1 Overview of the commissioning tools

Operator panel

An operator panel is used to commission, troubleshoot and control the inverter, as well as to back up and transfer the inverter settings.



The **Intelligent Operator Panel (IOP)** is available for snapping onto the inverter, or as handheld with a connecting cable to the inverter. The graphics-capable plain text display of the IOP enables intuitive operation and diagnostics of the inverter.

The IOP is available in two versions:

- With European languages
- With Chinese, English and German

Additional information about the compatibility of the IOP and inverters is available in the Internet:



Compatibility of the IOP and Control Units

(<http://support.automation.siemens.com/WW/view/en/67273266>)



The **Operator Panel BOP-2** for snapping onto the inverter has a two-line display for diagnostics and operating the inverter.

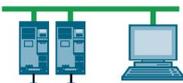
Operating Instructions of the BOP-2 and IOP operator panels:



Operator Panels

(<http://support.automation.siemens.com/WW/view/en/30563514/133300>)

PC tools



STARTER and **Startdrive** are PC tools that are used to commission, troubleshoot and control the inverter, as well as to back up and transfer the inverter settings. You can connect the PC with the inverter via USB or via the PROFIBUS / PROFINET fieldbus.

Connecting cable (3 m) between PC and inverter: Article number 6SL3255-0AA00-2CA0



STARTER DVD: Article number 6SL3072-0AA00-0AG0

Startdrive DVD: Article number 6SL3072-4CA02-1XG0



Startdrive, system requirements and download

(<http://support.automation.siemens.com/WW/view/en/68034568>)

STARTER, system requirements and download

(<http://support.automation.siemens.com/WW/view/en/26233208>)

Startdrive tutorial (<http://support.automation.siemens.com/WW/view/en/73598459>)

STARTER videos (<http://www.automation.siemens.com/mcms/mc-drives/en/low-voltage-inverter/sinamics-g120/videos/Pages/videos.aspx>)



If you intend to commission the converter with IOP operator panel

The IOP offers commissioning wizards and help texts for an intuitive commissioning. For further information refer to the IOP operating instructions.

If you intend to commission the converter with PC tools STARTER and Startdrive

Overview of the most important steps with STARTER:

1. Connect the PC to the converter via USB and start the PC tool.
2. Choose the project wizard (menu "Project / New with assistant").
 - In the project wizard choose "Find drive units online".
 - Select USB as interface (Access point of the application: "DEVICE ...", interface parameter assignment used: "S7USB").
 - Finish the project wizard.
3. STARTER has now created your project and inserted a new drive.
 - Select the drive in your project and go online .
 - In your drive open the "Configuration" mask (double click).
 - Start commissioning with the "Assistent" button.

For further information refer to converter operating instructions.

 Overview of the manuals (Page 86)

4.2 Commissioning with BOP-2 operator panel

Plug Basic Operator Panel BOP-2 into the inverter

Procedure

- ➔ 1. To plug Basic Operator Panel BOP-2 onto the inverter, proceed as follows:
2.
 1. Remove the blanking cover of the inverter.
 2. Locate the lower edge of the BOP-2 housing in the matching recess of the inverter housing.
 3. Press the BOP-2 onto the inverter until you hear the latching mechanism on the inverter housing engage.

- You have plugged the BOP-2 onto the inverter
- When you power up the inverter, the BOP-2 will be ready for operation.



4.2.1 Quick commissioning with the BOP-2

Starting quick commissioning

Preconditions

- The power supply is switched on.
- The operator panel displays setpoints and actual values.

Procedure



1. Proceed as follows to carry out quick commissioning:



Press the ESC key.



Press one of the arrow keys until the BOP-2 displays the "SETUP" menu.

To start quick commissioning, in the "SETUP" menu, press the OK key.

If you wish to restore all of the parameters to the factory setting before the quick commissioning, proceed as follows:

1. Press the OK key.
2. Switchover the display using an arrow key: nO → YES
3. Press the OK key.

When you select an application class, the inverter assigns suitable default settings to the motor control:

- STANDARD
 - Standard Drive Control (Page 45)

- DYNAMIC
 - Dynamic Drive Control (Page 47)

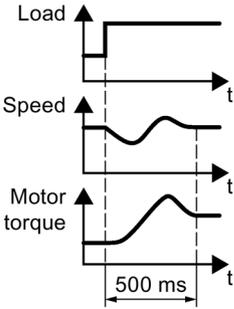
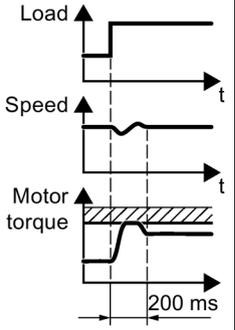
- EXPERT

This procedure is described in the operating instructions

- Overview of the manuals (Page 86)

Select the suitable application class

When you select an application class, the inverter assigns suitable settings to the motor control:

| Application class | Standard Drive Control | Dynamic Drive Control |
|------------------------------------|---|---|
| Motors that can be operated | Induction motors | Induction and synchronous motors |
| Application examples | <ul style="list-style-type: none"> • Pumps, fans, and compressors with flow characteristic • Wet or dry blasting technology • Mills, mixers, kneaders, crushers, agitators • Horizontal conveyor technology (conveyor belts, roller conveyors, chain conveyors) • Basic spindles | <ul style="list-style-type: none"> • Pumps and compressors with displacement machines • Rotary furnaces • Extruder • Centrifuge |
| Characteristics | <ul style="list-style-type: none"> • Typical settling time after a speed change: 100 ms ... 200 ms • Typical settling time after a sudden load change: 500 ms • Standard Drive Control is suitable for the following requirements: <ul style="list-style-type: none"> – All motor power ratings – Ramp-up time 0 → rated speed (depending on the motor power rating): 1 s (0.1 kW) ... 10 s (18.5 kW) – Applications with continuous load torque without sudden load changes • Standard Drive Control is insensitive to inaccurate motor data settings  | <ul style="list-style-type: none"> • Typical settling time after a speed change: < 100 ms • Typical settling time after a sudden load change: 200 ms • Dynamic Drive Control controls and limits the motor torque • Typically achieves a torque accuracy: ± 5 % for 15 % ... 100 % of the rated speed • We recommend Dynamic Drive Control for the following applications: <ul style="list-style-type: none"> – Motor power ratings > 11 kW – On sudden load changes 10% ... >100% of the motor rated torque • Dynamic Drive Control is necessary for a ramp-up time 0 → rated speed (depending on the motor power rating): < 1 s (0.1 kW) ... < 10 s (18.5 kW).  |
| Max. output frequency | 550 Hz | 240 Hz |
| Commissioning | <ul style="list-style-type: none"> • Unlike "Dynamic Drive Control," no speed controller needs to be set • In comparison to setting "EXPERT": <ul style="list-style-type: none"> – Simplified commissioning using predefined motor data – Reduced number of parameters | <ul style="list-style-type: none"> • Fewer number of parameters when compared to setting "EXPERT" |

4.2.2 Standard Drive Control

EUR/USA
P100

Select the motor standard.

- KW 50HZ: IEC
- HP 60HZ: NEMA
- KW 60HZ: IEC 60 Hz

INV VOLT
P210

Set the inverter supply voltage.

MOT TYPE
P300

Select the motor type. Depending on the particular inverter, it is possible that the BOP-2 does not list all of the following motor types.

- INDUCT: Third-party induction motor
- SYNC: Third-party synchronous motor
- RELUCT: Third-party reluctance motor
- 1L... IND: 1LE1, 1LG6, 1LA7, 1LA9 induction motors
- 1LE1 IND 100: 1LE1 . 9 with motor code on the rating plate
- 1PC1 IND: 1PC1 with motor code on the rating plate
- 1PH8 IND: Induction motor
- 1FP1: Reluctance motor
- 1F... SYN: 1FG1, 1FK7 synchronous motor, without encoder

MOT CODE
P301

If you have selected a motor type > 100, then you must enter the motor code:

With the correct motor code, the inverter assigns the motor data the following values.

If you do not know the motor code, then you must set the motor code = 0, and enter the motor data from p0304 and onwards from the rating plate.

87 HZ
P302

87 Hz motor operation The BOP-2 only displays this step if you previously selected IEC as the motor standard (EUR/USA, P100 = KW 50HZ).

MOT VOLT
P304

Rated motor voltage

MOT CURR
P305

Rated motor current

MOT POW
P307

Rated motor power

MOT FREQ
P310

Rated motor frequency

MOT RPM
P311

Rated motor speed

MOT COOL
P335

Motor cooling:

- SELF: Natural cooling
- FORCED: Forced-air cooling
- LIQUID: Liquid cooling
- NO FAN: Without fan

TEC APPL
P501

Select the basic setting for the motor control:

- VEC STD: Constant load; typical applications include conveyor drives
- PUMP FAN: Speed-dependent load; typical applications include pumps and fans

MAc PAr
P15

Select the default setting for the interfaces of the inverter that is suitable for your application.

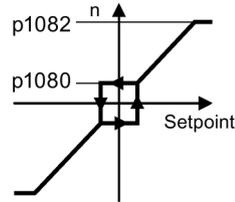


Default setting of the interfaces (Page 32)

MIN RPM
P1080

Minimum and maximum motor speed

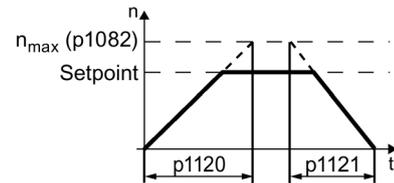
MAX RPM
P1082



RAMP UP
P1120

Ramp-up and ramp-down time of the motor

RAMP DWN
P1121



OFF3 RP
P1135

Ramp-down time after the OFF3 command

MOT ID
P1900

Motor data identification Select the method which the inverter uses to measure the data of the connected motor:

- OFF: No motor data identification
- STILL: Measure the motor data at standstill. The inverter switches off the motor after the motor data identification has been completed.

FINISH

Complete quick commissioning as follows:

1. Switchover the display using an arrow key: nO → YES
2. Press the OK key.



You have completed quick commissioning.

4.2.3 Dynamic Drive Control

EUR/USA
P100

Select the motor standard.

- KW 50HZ: IEC
- HP 60HZ: NEMA
- KW 60HZ: IEC 60 Hz

INV VOLT
P210

Set the inverter supply voltage.

MOT TYPE
P300

Select the motor type. Depending on the particular inverter, it is possible that the BOP-2 does not list all of the following motor types.

- INDUCT: Third-party induction motor
- SYNC: Third-party synchronous motor
- RELUCT: Third-party reluctance motor
- 1L... IND: 1LE1, 1LG6, 1LA7, 1LA9 induction motors
- 1LE1 IND 100: 1LE1 . 9 with motor code on the rating plate
- 1PC1 IND: 1PC1 with motor code on the rating plate
- 1PH8 IND: Induction motor
- 1FP1: Reluctance motor
- 1F... SYN: 1FG1, 1FK7 synchronous motor, without encoder

MOT CODE
P301

If you have selected a motor type > 100, then you must enter the motor code:

With the correct motor code, the inverter assigns the motor data the following values.

If you do not know the motor code, then you must set the motor code = 0, and enter the motor data from p0304 and onwards from the rating plate.

87 HZ
P302

87 Hz motor operation The BOP-2 only displays this step if you previously selected IEC as the motor standard (EUR/USA, P100 = KW 50HZ).

MOT VOLT
P304

Rated motor voltage

MOT CURR
P305

Rated motor current

MOT POW
P307

Rated motor power

MOT FREQ
P310

Rated motor frequency

MOT RPM
P311

Rated motor speed

MOT COOL
P335

Motor cooling:

- SELF: Natural cooling
- FORCED: Forced-air cooling
- LIQUID: Liquid cooling
- NO FAN: Without fan

TEC APPL
P502

Select the basic setting for the motor control:

- OP LOOP: Recommended setting for standard applications
- CL LOOP: Recommended setting for applications with short ramp-up and ramp-down times. This setting is not suitable for hoisting gear and cranes/lifting gear.
- HVY LOAD: Recommended setting for applications with a high break loose torque.

MAc PAr
P15

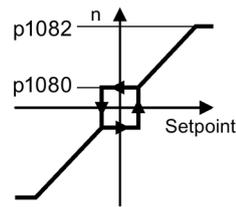
Select the default setting for the interfaces of the inverter that is suitable for your application.

 Default setting of the interfaces (Page 32)

MIN RPM
P1080

Minimum and maximum motor speed

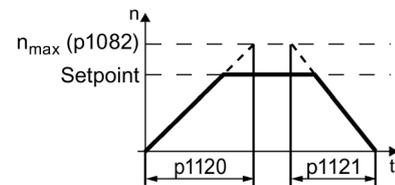
MAX RPM
P1082



RAMP UP
P1120

Ramp-up and ramp-down time of the motor

RAMP DWN
P1121



OFF3 RP
P1135

Ramp-down time after the OFF3 command

MOT ID
P1900

Motor data identification: Select the method which the inverter uses to measure the data of the connected motor:

- OFF: Motor data is not measured.

STIL ROT: Recommended setting: Measure the motor data at standstill and with the motor rotating.

The inverter switches off the motor after the motor data identification has been completed.

- STILL: Measure the motor data at standstill.

The inverter switches off the motor after the motor data identification has been completed.

Select this setting if the motor cannot rotate freely – for example, if the traversing range is mechanically limited.

- ROT: Measure the motor data with the motor rotating.
The inverter switches off the motor after the motor data identification has been completed.
- ST RT OP: setting same as STIL ROT.
The motor accelerates to the currently set setpoint after the motor data identification.
- STILL OP: setting same as STILL.
After the motor data identification, the motor accelerates to the currently set setpoint.



Complete quick commissioning:

- Switch over the display using an arrow key: nO → YES
- Press the OK key.



You have completed quick commissioning.

4.2.4 Identifying the motor data and optimizing the closed-loop control

The inverter has several techniques to automatically identify the motor data and optimize the speed control.

To start the motor data identification routine, you must switch-on the motor via the terminal strip, fieldbus or from the operator panel.



WARNING

Risk of death due to machine motion while motor data identification is active

For the stationary measurement, the motor can make several rotations. The rotating measurement accelerates the motor up to its rated speed. Secure dangerous machine parts before starting motor data identification:

- Before switching on, ensure that nobody is working on the machine or located within its working area.
- Secure the machine's work area against unintended access.
- Lower hanging/suspended loads to the floor.

Preconditions

- You selected a method of motor data identification during quick commissioning, e.g. measuring motor data while the motor is stationary.



When quick commissioning is complete, the inverter issues alarm A07991.

- The motor has cooled down to the ambient temperature.

An excessively high motor temperature falsifies the motor data identification results.

Procedure when using the BOP-2 operator panel



- 1. To start the motor data identification, proceed as follows:
- 2.



Press the HAND/AUTO key.



The BOP-2 displays the symbol indicating manual operation.



Switch on the motor.



During motor data identification, "MOT-ID" flashes on the BOP-2.



If the inverter again outputs alarm A07991, then it waits for a new ON command to start the rotating measurement.

If the inverter does not output alarm A07991, switch off the motor as described below, and switch over the inverter control from HAND to AUTO.



Switch on the motor to start the rotating measurement.



During motor data identification, "MOT-ID" flashes on the BOP-2.

The motor data identification can take up to 2 minutes depending on the rated motor power.



Depending on the setting, after motor data identification has been completed, the inverter switches off the motor - or it accelerates it to the setpoint.

If required, switch off the motor.



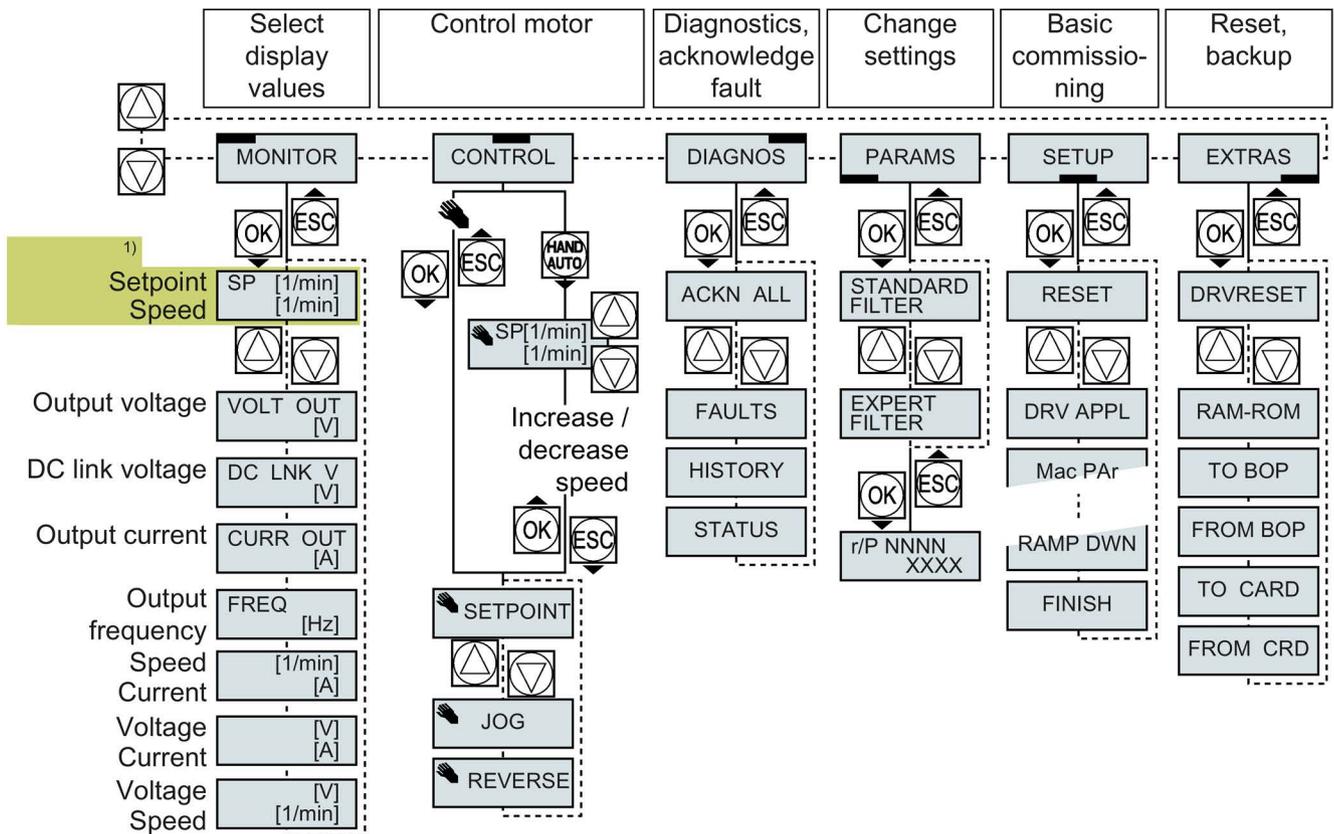
Switch the inverter control from HAND to AUTO.



You have completed the motor data identification.

4.2.5 Additional settings

4.2.5.1 Operating the inverter with the BOP-2



1) Status display once the power supply for the inverter has been switched on.

Figure 4-1 Menu of the BOP-2

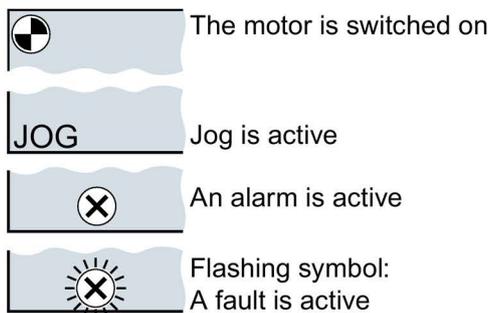


Figure 4-2 Other keys and symbols of the BOP-2

Procedure for switching the motor on and off via the operator panel:

1. Press MANUAL AUTO 
2. Master control of the inverter is released via the BOP-2 
3. Switch on motor 
4. Switch off the motor 

Changing settings using BOP-2

You can modify the settings of your inverter by changing the values of the its parameters. The inverter only permits changes to "write" parameters. Write parameters begin with a "P", e.g. P45.

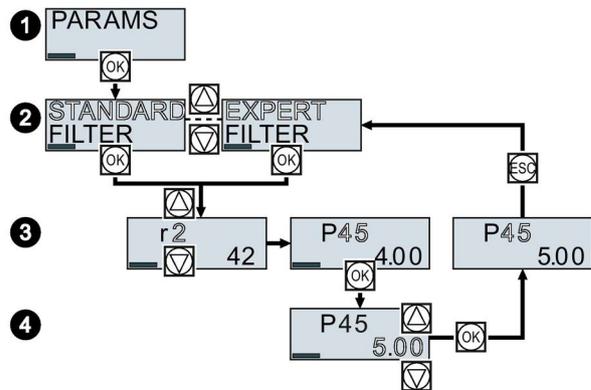
The value of a read-only parameter cannot be changed. Read-only parameters begin with an "r", for example: r2.

Procedure



1. To change write parameters using the BOP-2, proceed as follows:

1. Select the menu to display and change parameters. Press the OK key.
2. Select the parameter filter using the arrow keys. Press the OK key.
 - STANDARD: The inverter only displays the most important parameters.
 - EXPERT: The inverter displays all of the parameters.
3. Select the required number of a write parameter using the arrow keys. Press the OK key.
4. Select the value of the write parameter using the arrow keys. Accept the value with the OK key.



You have now changed a write parameter using the BOP-2.

The inverter saves all the changes made using the BOP-2 so that they are protected against power failure.

Changing indexed parameters

For indexed parameters, several parameter values are assigned to a parameter number. Each of the parameter values has its own index.

Procedure

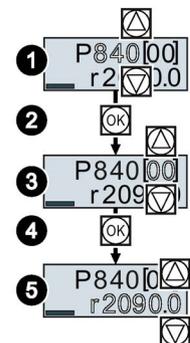


1. To change an indexed parameter, proceed as follows:

1. Select the parameter number.
2. Press the OK key.
3. Set the parameter index.
4. Press the OK key.
5. Set the parameter value for the selected index.



You have now changed an indexed parameter.



Directly select the parameter number

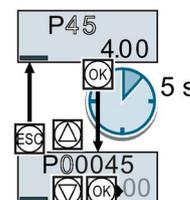
The BOP-2 offers the possibility of setting the parameter number digit by digit.

Precondition

The parameter number is flashing in the BOP-2 display.

Procedure

- ➔ 1. To select the parameter number directly, proceed as follows:
 1. Press the OK button for longer than five seconds.
 2. Change the parameter number digit-by-digit.
If you press the OK button then the BOP-2 jumps to the next digit.
 3. If you have entered all of the digits of the parameter number, press the OK button.
- You have now entered the parameter number directly.



Entering the parameter value directly

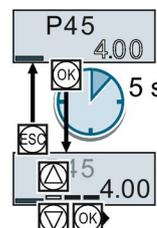
The BOP-2 offers the option of setting the parameter value digit by digit.

Precondition

The parameter value flashes in the BOP-2 display.

Procedure

- ➔ 1. To select the parameter value directly, proceed as follows:
 1. Press the OK button for longer than five seconds.
 2. Change the parameter value digit-by-digit.
If you press the OK button then the BOP-2 jumps to the next digit.
 3. If you have entered all of the digits of the parameter value, press the OK button.
- You have now entered the parameter value directly.



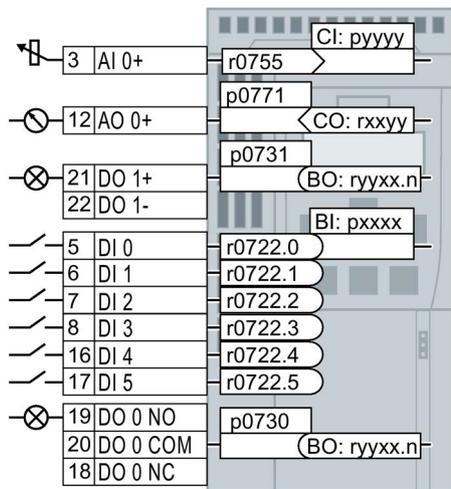
When cannot you change a parameter?

The inverter indicates why it currently does not permit a parameter to be changed:

| Read parameters cannot be adjusted | The parameter can only be adjusted during quick commissioning. | A parameter can only be adjusted when the motor is switched off |
|------------------------------------|--|---|
| | | |

The operating state in which you can change a parameter is provided in the List Manual for each parameter.

4.2.5.2 Changing the function of individual terminals



The function of the terminal is defined through a signal interconnection in the inverter:

- The inverter writes every input signal into a readable parameter. Parameter r0755 makes the signal of the analog input available, for example.

To define the function of the input, the appropriate parameter (connector CI or BI) must be set to the parameter number of the input.

- Every inverter output is represented by a parameter that can be written to. The value of parameter p0771 defines the analog output signal, for example.

To define the output function, you must set the parameter number of the output to the parameter number of the matching signal (binector CO or BO).

In the parameter list, the abbreviation CI, CO, BI or BO as prefix indicates as to whether the parameter is available as signal for the function of the terminal.

Defining the function of a digital input

Procedure



1. To define the function of a digital input, proceed as follows:
2. 1. Select the function marked using a BI parameter.
2. Enter the parameter number of the required digital input 722.x into the BI parameter.



You have defined the digital input function.

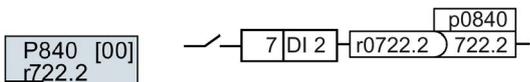


Figure 4-3 Example: p0840[00] = 722.2 → switch on the motor using DI 2

Advanced settings

When switching over the master control of the inverter (for example, if you select default setting 7), you must select the correct index of the parameter:

- Index 0 (e.g., P840[00]) applies for the interface assignment on the left side of the macro illustration.
- Index 1 (e.g., P840[01]) applies for the interface assignment on the right side of the macro illustration.

Defining the function of an analog input

Procedure

- ➔ 1. To define the function of an analog input, proceed as follows:
2. 1. Select the function marked using a CI parameter.
 2. Enter the parameter number of analog input 755[00] into the CI parameter.
 3. Determine whether the analog input is a current or a voltage input:
 - Set the I/U switch at the front of the inverter to the correct position.
 - Set the p0756[00] parameter to the corresponding value.

■ You have now defined the analog input function.

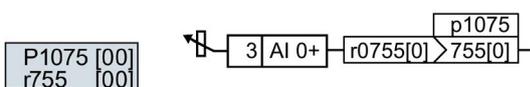


Figure 4-4 Example: p1075[00] = 755[00] → enter the supplementary setpoint via AI 0

Advanced settings

When switching over the master control of the inverter (for example, if you select default setting 7), you must select the correct index of the parameter:

- Index 0 (e.g. p1075[00]) applies to the assignment for the interface on the left-hand side of the macro representation.
- Index 1 (e.g. P1075[01]) applies to the assignment for the interface on the right-hand side of the macro representation.

Defining the function of a digital output

Procedure

- ➔ 1. To define the function of a digital output, proceed as follows:
2. 1. Select the function marked using a BO parameter.
 2. Enter the number of the BO parameter into parameter p073x of the digital output.

■ You have defined the digital output function.

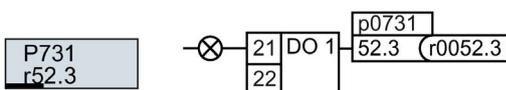


Figure 4-5 Example: p0731 = 52.3 → signal "fault" via DO 1

Defining the function of an analog output

Procedure

- ➔ 1. To define the function of an analog output, proceed as follows:
 - 2. 1. Select the function marked using a CO parameter.
 - 2. Enter the number of the CO parameter into parameter p0771 of the analog output.
 - 3. Use p0776[0] to determine whether the analog output is a current or voltage input.
- You have now defined the analog output function.

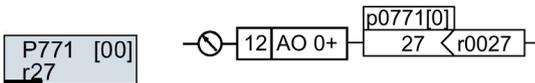
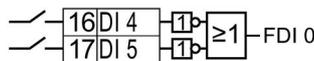


Figure 4-6 Example: p0771[00] = 27 → output the signal for the actual current via AO 0

4.2.5.3 Enabling the "Safe torque off" (STO) safety function

Requirement



You have selected a default setting of the interfaces, for which two terminals (as fail-safe digital input) are reserved for a safety function.



Default setting of the interfaces (Page 32)

Procedure

- ➔ 1. Proceed as follows to enable the STO safety function:
 - 2. 1. p0010 = 95 → the commissioning mode of the safety functions is active.
 - 2. p9761 = ... → when the safety function settings are password-protected, then you must enter the password.
 - 3. p9762 = ... → if you wish to change the password, enter a new password (1 ... FFFF FFFF). If you wish to reset the password, then set p9762 = 0.
 - 4. p9763 = ... → if you have changed the password, then you must enter the password again to confirm the change.
 - 5. p9601.0 = 1 → the terminal strip for controlling STO is selected.
 - 6. p9659 = ... → set the timer for the forced checking procedure.
 - 7. p9700 = D0 → the inverter copies the fail-safe parameters.
 - 8. p9701 = DC → confirm the change of the fail-safe parameters.
 - 9. p0010 = 0 → the commissioning mode of the safety functions has been exited.
 - 10. p0971 = 1 → the inverter saves the parameters in a non-volatile fashion (data cannot be lost when the power fails).
 - 11. Wait until the inverter sets p0971 = 0.
 - 12. Bring the inverter into a no voltage condition (400 V and 24 V).
 - 13. Switch on the inverter power supply again.
- You have enabled the STO safety function.

4.2.5.4 Parameter list

The following list contains the basic parameter information with access level 1 ... 3. The complete parameter list is provided in the list manual.

 Overview of the manuals (Page 86)

| No. | Description |
|-----------------------------|---|
| Operation and visualization | |
| r0002 | Drive operating display |
| p0003 | Access level |
| p0010 | Drive, commissioning parameter filter |
| p0015 | Macro drive unit  Default setting of the interfaces (Page 32) |
| r0018 | Control Unit firmware version |
| r0020 | Speed setpoint smoothed [100 % \pm p2000] |
| r0021 | CO: Actual speed smoothed [100 % \pm p2000] |
| r0022 | Speed actual value rpm smoothed [rpm] |
| r0024 | Output frequency smoothed [100 % \pm p2000] |
| r0025 | CO: Output voltage smoothed [100 % \pm p2001] |
| r0026 | CO: DC link voltage smoothed [100 % \pm p2001] |
| r0027 | CO: Absolute actual current smoothed [100 % \pm p2002] |
| r0031 | Actual torque smoothed [100 % \pm p2003] |
| r0032 | CO: Active power actual value smoothed [100 % \pm r2004] |
| r0034 | Motor utilization [100 \pm 100%] |
| r0035 | CO: Motor temperature [100°C \pm p2006] |
| r0036 | CO: Power unit overload I ² t [100 \pm 100%] |
| r0039 | Energy consumption [kWh] |
| | [0] Energy balance (total) [1] Energy drawn |
| | [2] Energy fed back |
| p0040 | 0 \rightarrow 1 Reset the energy consumption display |
| r0041 | Energy usage saved/energy saved |
| r0042 | CO: Process energy display |
| | [0] Energy balance (total) [1] Energy drawn |
| | [2] Energy fed back |
| p0043 | BI: Release display of energy consumption |
| | 0 \rightarrow 1: Start energy display r0042 |
| p0045 | Smoothing time constant, display values [ms] |
| r0046 | CO/BO: Missing enable signals |

| No. | Description |
|-----------------------------|---|
| r0047 | Motor data identification routine and speed controller optimization |
| r0050 | CO/BO: Command Data Set CDS effective |
| r0051 | CO/BO: Drive Data Set DDS effective |
| r0052 | CO/BO: Status word 1 |
| | .00 Ready to start |
| | .01 Ready |
| | .02 Operation enabled |
| | .03 Fault active |
| | .04 Coast down active (OFF2) |
| | .05 Quick stop active (OFF3) |
| | .06 Closing lockout active |
| | .07 Alarm active |
| | .08 Deviation, setpoint/actual speed |
| | .09 Control requested |
| | .10 Maximum speed reached |
| | .11 I,M,P limit reached |
| | .12 Motor holding brake open |
| | .13 Alarm overtemperature motor |
| .14 Motor rotates forwards | |
| .15 Alarm inverter overload | |
| r0053 | CO/BO: Status word 2 |
| r0054 | CO/BO: Control word 1 |
| | .00 ON/OFF1 |
| | .01 OFF2 |
| | .02 OFF3 |
| | .03 Enable ramp-function generator |
| | .04 Enable ramp-function generator |
| | .05 Continue ramp-function generator |
| | .06 Enable speed setpoint |
| | .07 Acknowledge fault |
| | .08 Jog bit 0 |
| | .09 Jog bit 1 |
| | .10 Master control by PLC |
| | .11 Direction reversal (setpoint) |
| | .13 Motorized potentiometer, raise |
| | .14 Motorized potentiometer, lower |
| .15 CDS bit 0 | |

| No. | Description |
|-------|--|
| r0055 | CO/BO: Supplementary control word |
| | .00 Fixed setpoint, bit 0 |
| | .01 Fixed setpoint, bit 1 |
| | .02 Fixed setpoint, bit 2 |
| | .03 Fixed setpoint, bit 3 |
| | .04 DDS selection, bit 0 |
| | .05 DDS selection, bit 1 |
| | .08 Technology controller enable |
| | .09 DC braking enable |
| | .11 Droop enable |
| | .12 Closed-loop torque control active |
| | .13 External fault 1 (F07860) |
| | .15 CDS bit 1 |
| | r0056 |
| r0060 | CO: Speed setpoint before setpoint filter [100 % \pm p2000] |
| r0062 | CO: Speed setpoint after filter [100 % \pm p2000] |
| r0063 | CO: Speed actual value unsmoothed [100 % \pm p2000] |
| r0064 | CO: Speed controller system deviation [100 % \pm p2000] |
| r0065 | Slip frequency [100 % \pm p2000] |
| r0066 | CO: Output frequency [100 % \pm p2000] |
| r0067 | CO: Output current, maximum [100 % \pm p2002] |
| r0068 | CO: Absolute current actual value unsmoothed [100 % \pm p2002] |
| r0070 | CO: Actual DC link voltage [100 % \pm p2001] |
| r0071 | Maximum output voltage [100 % \pm p2001] |
| r0072 | CO: Output voltage [100 % \pm p2001] |
| r0075 | CO: Current setpoint field-generating [100 % \pm p2002] |
| r0076 | CO: Current actual value field-generating [100 % \pm p2002] |
| r0077 | CO: Current setpoint torque-generating [100 % \pm p2002] |
| r0078 | CO: Current actual value torque-generating [100 % \pm p2002] |
| r0079 | CO: Torque setpoint, total [100 % \pm p2003] |
| r0080 | CO: Actual torque value |
| | [0] unsmoothed [1] smoothed |
| r0082 | CO: Active power actual value |
| | [0] unsmoothed [1] smoothed with p0045 |
| | [2] Electric power |

| No. | Description |
|----------------------|--|
| Commissioning | |
| p0096 | Application class |
| | 0 Expert 1 Standard Drive Control |
| | 2 Dynamic Drive Control |
| p0100 | IEC/NEMA motor standard |
| | 0 IEC motor (50 Hz, SI units) 1 NEMA motor (60 Hz, US units) |
| | 2 NEMA motor (60 Hz, SI units) |
| p0124 | CU Identification via LED |
| p0133 | Motor configuration |
| | .00 1: Delta 0: Star .01 1: 87 Hz 0: No 87 Hz |
| p0170 | Number of Command Data Sets (CDS) |
| p0180 | Number of Drive Data Sets (DDS) |
| Power Module | |
| p0201 | Power unit code number |
| r0204 | Power unit, hardware properties |
| p0205 | Power unit application |
| | 0 Load cycle with high overload 1 Load cycle with light overload |
| r0206 | Rated power unit power [kw/hp] |
| r0207 | Rated power unit current |
| r0208 | Rated power unit line supply voltage [V] |
| r0209 | Power unit, maximum current |
| p0210 | Drive unit line supply voltage [V] |
| p0219 | Braking resistor braking power [kW] |
| p0230 | Drive filter type, motor side |
| | 0 No filter 1 Motor reactor |
| | 2 dv/dt filter 3 Siemens sine-wave filter |
| | 4 Sine wave filter, third-party manufacturer |
| p0233 | Power unit motor reactor [mH] |
| p0234 | Power unit sine-wave filter capacitance [μ F] |
| r0238 | Internal power unit resistance |
| p0287 | Ground fault monitoring thresholds [100 % \pm r0209] |
| r0289 | CO: Maximum power unit output current [100 % \pm p2002] |

| No. | Description | No. | Description | | |
|-------|---|----------------------|---|-----|---|
| p0290 | Power unit overload response | p0340 | Automatic calculation of motor/control parameters | | |
| | 0 Reduce output current or output frequency | p0341 | Motor moment of inertia [kgm ²] | | |
| | 1 No reduction, shutdown when overload threshold is reached | p0342 | Ratio between the total and motor moment of inertia [kgm ²] | | |
| | 2 Reduce I_output or f_output and f_pulse (not using I2t). | p0344 | Motor weight (for thermal motor model) [kg] | | |
| | 3 Reduce the pulse frequency (not using I2t) | r0345 | Motor rated running-up time [s] | | |
| | 12 I_output or f_output and automatic pulse frequency reduction | p0346 | Motor excitation build-up time [s] | | |
| | 13 Automatic pulse frequency reduction | p0347 | Motor de-excitation time [s] | | |
| p0292 | Power unit temperature alarm threshold [°C] | p0350 | Motor stator resistance, cold [Ω] | | |
| p0295 | Fan run-on time [s] | p0352 | Cable resistance [Ω] | | |
| Motor | | r0394 | Rated motor power [kW] | | |
| p0300 | Motor type selection | r0395 | Actual stator resistance | | |
| | 0 No motor | r0396 | Actual rotor resistance | | |
| | 1 Standard induction motor | Technology and units | | | |
| | 2 Synchronous motor | p0500 | Technology application | | |
| | 10 1LE1 | 0 | Standard drive | 1 | Pumps and fans |
| | 13 1LG6 | 2 | Encoderless control up to f = 0 | 2 | Pumps and fans, efficiency optimization |
| | 17 1LA7 | | | | |
| | 19 1LA9 | 100 | 1LE1 | 101 | 1PC1 |
| | 108 1PH8 | 271 | 1FG1 | 277 | 1FK7 |
| p0301 | Motor code number selection | p0501 | Technological application (Standard Drive Control) | | |
| p0304 | Rated motor voltage [V] | 0 | Constant load (linear characteristic) | 1 | Speed-dependent load (parabolic characteristic) |
| p0305 | Rated motor current [A] | p0502 | Technology application (Dynamic Drive Control) | | |
| p0306 | Number of motors connected in parallel | 0 | Standard drive (e.g. pump, fan) | 1 | Dynamic approach or reversing |
| p0307 | Rated motor power [kW] | 5 | Heavy starting (e.g. extruders, compressors) | | |
| p0308 | Rated motor power factor | p0505 | Selecting the system of units | | |
| p0309 | Rated motor efficiency [%] | 1 | SI | 2 | Referred/SI |
| p0310 | Rated motor frequency [Hz] | 3 | US | 4 | Referred/US |
| p0311 | Rated motor speed [rpm] | p0514 | Specific scaling, reference values | | |
| p0312 | Rated motor torque [Nm] | p0515 | Specific scaling, parameter referred to p0514[0] | | |
| r0313 | Motor pole pair number, current (or calculated) | p0516 | Specific scaling, parameter referred to p0514[1] | | |
| p0320 | Motor rated magnetizing current/short-circuit current [A] | ... | ... | | |
| p0322 | Maximum motor speed [rpm] | p0524 | Specific scaling, parameter referred to p0514[9] | | |
| p0323 | Maximum motor current [A] | p0530 | Bearing, type selection | | |
| p0325 | Motor pole position identification current 1. Phase [A] | p0531 | Bearing, code number selection | | |
| p0329 | Motor pole position identification current [A] | p0532 | Bearing, maximum speed | | |
| r0330 | Rated motor slip | p0541 | Load gear unit code number | | |
| r0331 | Actual motor magnetizing current/short-circuit current | p0542 | Load gear unit maximum speed | | |
| r0333 | Rated motor torque [Nm] | | | | |
| p0335 | Motor cooling type | | | | |

| No. | Description | |
|--|---|---|
| p0543 | Load gear unit maximum torque | |
| p0544 | Load gear unit gear ratio (absolute value) total, numerator | |
| p0545 | Load gear unit gear ratio (absolute value) total, nominator | |
| p0546 | Load gear unit output direction of rotation inversion | |
| p0550 | Brake type | |
| p0551 | Brake code number | |
| p0552 | Brake maximum speed | |
| p0553 | Brake holding torque | |
| p0554 | Brake moment of inertia | |
| p0573 | Inhibit automatic reference value calculation | |
| p0595 | Selecting technological units | |
| | 1 % 2 1 referred, dimensionless | |
| | 3 bar 4 °C 5 Pa | |
| | 6 ltr/s 7 m³/s 8 ltr/min | |
| | 9 m³/min 10 ltr/h 11 m³/h | |
| | 12 kg/s 13 kg/min 14 kg/h | |
| | 15 t/min 16 t/h 17 N | |
| | 18 kN 19 Nm 20 psi | |
| | 21 °F 22 gallon/s 23 inch³/s | |
| | 24 gallon/min 25 inch³/min 26 gallon/h | |
| | 27 inch³/h 28 lb/s 29 lb/min | |
| | 30 lb/h 31 lbf 32 lbf ft | |
| | 33 K 34 rpm 35 parts/min | |
| | 36 m/s 37 ft³/s 38 ft³/min | |
| | 39 BTU/min 40 BTU/h 41 mbar | |
| | 42 inch wg 43 ft wg 44 m wg | |
| | 45 % r.h. 46 g/kg 47 ppm | |
| | p0596 | Reference quantity, technological units |
| | Thermal motor monitoring and motor model, maximum current | |
| | p0601 | Motor temperature sensor type |
| 0 No sensor | | |
| 1 PTC warning & timer | | |
| 2 KTY84 | | |
| 4 Bimetallic NC contact warning & timer | | |
| 6 PT1000 | | |
| p0604 | Motor temperature alarm threshold [°C] | |
| p0605 | Motor temperature fault threshold [°C] | |

| No. | Description | |
|---|---|---|
| p0610 | Motor overtemperature response | |
| | 0 No response, alarm only, no reduction of I _{max} | |
| | 1 Alarm with reduction of I _{max} and fault | |
| | 2 Alarm and fault, no reduction of I _{max} | |
| 12 | Messages, no reduction of I _{max} , temperature is saved | |
| p0611 | I ² t motor model thermal time constant [s] | |
| p0612 | Motor temperature model activation | |
| | .00 Activate motor temperature model 1 (I ² t) | .01 Activate motor temperature model 2 |
| | .02 Activate motor temperature model 3 | .08 Activate motor temperature model 1 expansions |
| | .09 Activate motor temperature model 2 expansions | .12 Motor temperature model 1 ambient temperature can be set |
| p0613 | Motor temperature model 1/3 ambient temperature [°C] | |
| p0614 | Thermal resistor adaptation reduction factor | |
| p0615 | I ² t motor model fault threshold [°C] | |
| p0625 | Motor ambient temperature [°C] | |
| p0637 | Q flux, flux gradient saturated [mH] | |
| p0640 | Current limit [A] | |
| p0650 | Motor operating hours, current [h] | |
| p0651 | Motor operating hours, maintenance interval [h] | |
| Command sources and terminals on the Control Unit | | |
| r0720 | CU number of inputs and outputs | |
| r0722 | CO/BO: CU digital inputs, status | |
| | .00 DI 0 (terminal 5) | .01 DI 1 (terminal 6) |
| | .02 DI 2 (terminal 7) | .03 DI 3 (terminal 8) |
| | .04 DI 4 (terminal 16) | .05 DI 5 (terminal 17) |
| | .11 DI 11 (terminals 3, 4) AI 0 | |
| | r0723 | CO/BO: CU digital inputs, status inverted |
| p0724 | CU digital inputs debounce time [ms] | |
| p0730 | BI: CU signal source for terminal DO 0 | |
| | NO: Terminal 19 / NC: Terminal 18 | |
| p0731 | BI: CU signal source for terminal DO 1 | |
| | NO: Terminal 21 | |
| r0747 | CU, digital outputs status | |
| p0748 | CU, invert digital outputs | |

| No. | Description | | | |
|-------|--|------------------|---|---------------------|
| r0751 | BO: CU analog inputs status word | | | |
| r0752 | CO: CU analog inputs input voltage/current actual AIO (terminals 3/4) | | | |
| p0753 | CU analog inputs smoothing time constant [ms] | | | |
| r0755 | CO: CU analog inputs actual value in percent, AIO (terminals 3/4) [100 ± 100%] | | | |
| p0756 | CU analog input type (terminals 3, 4) | | | |
| | 0 | 0 V ... +10 V | 1 | +2 V ... +10 V |
| | 2 | 0 mA ... +20 mA | 3 | +4 mA ... +20 mA |
| | 4 | -10 V ... +10 V | 8 | No sensor connected |
| | | | | |
| p0757 | CU analog input characteristic value x1 | | | |
| p0758 | CU analog input characteristic value y1 [%] | | | |
| p0759 | CU analog input characteristic value x2 | | | |
| p0760 | CU analog input characteristic value y2 [%] | | | |
| p0761 | CU analog input wire break monitoring response threshold | | | |
| p0762 | CU analog inputs wire-break monitoring deceleration time [ms] | | | |
| p0764 | CU analog inputs deadband [V] | | | |
| p0771 | CI: CU analog output signal source, AO 0 (terminals 12, 13) [100 ± 100%] | | | |
| r0772 | CU analog output, output value currently referred | | | |
| p0773 | CU analog outputs smoothing time constant [ms] | | | |
| r0774 | CU analog output, output voltage/current actual [100% ± p2001] | | | |
| p0775 | CU analog output activate absolute value generation | | | |
| p0776 | CU analog output type | | | |
| | 0 | 0 mA ... +20 mA | 1 | 0 V ... +10 V |
| | 2 | +4 mA ... +20 mA | | |

| No. | Description | |
|--|---|---|
| | | |
| p0777 | CU analog output characteristic value x1 [%] | |
| p0778 | CU analog output characteristic value y1 [V] | |
| p0779 | CU analog output characteristic value x2 [%] | |
| p0780 | CU analog output characteristic value y2 [V] | |
| p0782 | BI: CU analog output invert signal source, AO 0 (terminals 12,13) | |
| r0785 | BO: CU analog outputs status word | |
| | .00 | 1 = AO 0 negative |
| p0795 | CU digital inputs, simulation mode | |
| p0796 | CU digital inputs, simulation mode setpoint | |
| p0797 | CU analog inputs, simulation mode | |
| p0798 | CU analog inputs, simulation mode setpoint | |
| Change over and copy data sets | | |
| p0802 | Data transfer with memory card as source/target | |
| p0803 | Data transfer with device memory as source/target | |
| p0804 | Data transfer start | |
| | 12 | Transfer GSD / GSDML for PROFIBUS / PROFINET onto the memory card |
| p0806 | BI: Inhibit master control | |
| r0807 | BO: Master control active | |
| p0809 | Copy Command Data Set CDS | |
| p0810 | BI: Command data set selection CDS bit 0 | |
| p0819 | Copy drive data set DDS | |
| p0820 | BI: Drive data set selection DDS, bit 0 | |
| p0826 | Motor changeover, motor number | |
| r0835 | CO/BO: Data set changeover status word | |
| r0836 | CO/BO: Command data set CDS selected | |
| r0837 | CO/BO: Drive data set DDS selected | |
| Sequential control system (e.g. ON/OFF1) | | |
| p0840 | BI: ON/OFF 1 | |
| p0844 | BI: No coast down/coast down (OFF2) signal source 1 | |

| No. | Description |
|------------------------|---|
| p0845 | BI: No coast down/coast down (OFF2) signal source 2 |
| p0848 | BI: No quick stop/quick stop (OFF3) signal source 1 |
| p0849 | BI: No quick stop/quick stop (OFF3) signal source 1 |
| p0852 | BI: Enable operation |
| p0854 | BI: Master control by PLC |
| p0855 | BI: Unconditionally release holding brake |
| p0856 | BI: Enable speed controller |
| p0857 | Power Module monitoring time [ms] |
| p0858 | BI: Unconditionally close holding brake |
| p0860 | BI: Line contactor, feedback signal |
| p0861 | Line contactor, monitoring time [ms] |
| r0863 | CO/BO: Drive coupling status word / control word .00 1 = closed-loop control, operation .01 1 = operate line contactor |
| p0867 | Power unit main contactor hold time after OFF1 [ms] |
| p0869 | Configuration sequence control .00 1 = keep main contactor closed for STO |
| r0898 | CO/BO: Control word sequence control |
| r0899 | CO/BO: Status word sequence control |
| Fieldbus | |
| p0922 | PROFIdrive telegram selection 1 Standard telegram 1, PZD-2/2 20 Standard telegram 20, PZD-2/6 352 SIEMENS telegram 352, PZD-6/6 353 SIEMENS telegram 353, PZD-2/2, PKW-4/4 354 SIEMENS telegram 354, PZD-6/6, PKW-4/4 999 Free telegram configuration with BICO |
| Faults (Part 1) | |
| r0944 | CO: Counter for fault buffer changes |
| r0945 | Fault code |
| r0946 | Fault code list |
| r0947 | Fault number |
| r0948 | Fault time received in milliseconds [ms] |
| r0949 | Fault value |
| p0952 | Fault cases, counter |
| r0964 | Device identification |

| No. | Description |
|--|--|
| p0965 | PROFIdrive profile number |
| p0969 | System runtime relative [ms] |
| Restoring the factory setting Saving parameters | |
| p0970 | Reset drive parameters 0 Inactive 1 Reset parameters except for Safety 5 Reset safety parameters 10 Load setting 10 11 Load setting 11 12 Load setting 12 100 Reset BICO interconnections |
| p0971 | Save parameters 0 Inactive 1 Save in nonvolatile storage (RAM → ROM) 10 Save in a non-volatile memory as setting 10 11 Save in a non-volatile memory as setting 11 12 Save in a non-volatile memory as setting 12 |
| p0972 | Drive unit reset |
| Setpoint channel | |
| p1000 | Speed setpoint selection |
| p1001 | CO: Fixed speed setpoint 1 [rpm] |
| p1002 | CO: Fixed speed setpoint 2 [rpm] |
| ... | ... |
| p1015 | CO: Fixed speed setpoint 15 [rpm] |
| p1016 | Fixed speed setpoint mode 1 Direct selection 2 Selection, binary coded |
| p1020 | BI: Fixed speed setpoint selection bit 0 |
| p1021 | BI: Fixed speed setpoint selection bit 1 |
| p1022 | BI: Fixed speed setpoint selection bit 2 |
| p1023 | BI: Fixed speed setpoint selection bit 3 |
| r1024 | CO: Fixed speed setpoint effective [100 % ± p2000] |
| r1025 | BO: Fixed speed setpoint status .00 Fixed speed setpoint selected |
| p1030 | Motorized potentiometer configuration 00 Storage active 01 Automatic operation, ramp-function generator active 02 Initial rounding active 03 Storage in NVRAM active |
| p1035 | BI: Motorized potentiometer setpoint raise |

| No. | Description |
|-------|--|
| p1036 | Bl: Motorized potentiometer setpoint lower |
| p1037 | Motorized potentiometer maximum speed [rpm] |
| p1038 | Motorized potentiometer minimum speed [rpm] |
| p1040 | Motorized potentiometer start value [rpm] |
| p1043 | Bl: Motorized potentiometer, accept setting value |
| p1044 | Cl: Motorized potentiometer setting value [100 % \pm p2000] |
| r1045 | CO: Motorized potentiometer, setpoint in front of the ramp-function generator [rpm] |
| p1047 | Motorized potentiometer ramp-up time [s] |
| p1048 | Motorized potentiometer ramp-down time [s] |
| r1050 | CO: Motorized potentiometer setpoint after the ramp-function generator [100 % \pm p2000] |
| p1055 | Bl: Jog bit 0 |
| p1056 | Bl: Jog bit 1 |
| p1058 | Jog 1 speed setpoint [rpm] |
| p1059 | Jog 2 speed setpoint [rpm] |
| p1070 | Cl: Main setpoint [100 % \pm p2000] |
| p1071 | Cl: Main setpoint scaling [100 \pm 100%] |
| r1073 | CO: Main setpoint effective [100 % \pm p2000] |
| p1075 | Cl: Supplementary setpoint [100 % \pm p2000] |
| p1076 | Cl: Supplementary setpoint scaling [100 \pm 100%] |
| r1077 | CO: Supplementary setpoint effective [100 % \pm p2000] |
| r1078 | CO: Total setpoint effective [100 % \pm p2000] |
| p1080 | Minimum speed [rpm] |
| p1081 | Maximum speed scaling [%] |
| p1082 | Maximum speed [rpm] |
| p1083 | CO: Speed limit in positive direction of rotation [rpm] |
| r1084 | CO: Speed limit positive effective [100 % \pm p2000] |
| p1086 | CO: Speed limit in negative direction of rotation [rpm] |
| r1087 | CO: Speed limit negative effective [100 % \pm p2000] |
| p1091 | Skip speed 1 [rpm] |
| p1092 | Skip speed 2 [rpm] |
| p1101 | Skip speed bandwidth [rpm] |
| p1106 | Cl: Minimum speed signal source |
| p1110 | Bl: Inhibit negative direction |
| p1111 | Bl: Inhibit positive direction |
| p1113 | Bl: Setpoint inversion |

| No. | Description | | | | | | |
|---|---|---|-------------------------|---|--|---|---|
| r1114 | CO: Setpoint after the direction limiting [100 % \pm p2000] | | | | | | |
| r1119 | CO: Ramp-function generator setpoint at the input [100 % \pm p2000] | | | | | | |
| | | | | | | | |
| p1120 | Ramp-function generator ramp-up time [s] | | | | | | |
| p1121 | Ramp-function generator ramp-down time [s] | | | | | | |
| p1130 | Ramp-function generator initial rounding-off time [s] | | | | | | |
| p1131 | Ramp-function generator final rounding-off time [s] | | | | | | |
| p1134 | Ramp-function generator rounding-off type | | | | | | |
| | <table border="1"> <tr> <td>0</td> <td>Continuous smoothing</td> <td>1</td> <td>Discontinuous smoothing</td> </tr> </table> | 0 | Continuous smoothing | 1 | Discontinuous smoothing | | |
| 0 | Continuous smoothing | 1 | Discontinuous smoothing | | | | |
| p1135 | OFF3 ramp-down time [s] | | | | | | |
| p1136 | OFF3 initial rounding-off time [s] | | | | | | |
| p1137 | OFF3 final rounding-off time [s] | | | | | | |
| p1138 | Cl: Acceleration ramp scaling [100 \pm 100%] | | | | | | |
| p1139 | Cl: Ramp down scaling [100 \pm 100%] | | | | | | |
| p1140 | Bl: Enable ramp-function generator | | | | | | |
| p1141 | Bl: Continue ramp-function generator | | | | | | |
| p1142 | Bl: Enable speed setpoint | | | | | | |
| r1149 | CO: Ramp-function generator acceleration [100 % \pm p2007] | | | | | | |
| r1170 | CO: Speed controller setpoint sum [100 % \pm p2000] | | | | | | |
| r1198 | CO/BO: Control word, setpoint channel | | | | | | |
| Functions (e.g. motor holding brake) | | | | | | | |
| p1200 | Flying restart operating mode | | | | | | |
| | <table border="1"> <tr> <td>0</td> <td>Flying restart inactive</td> </tr> <tr> <td>1</td> <td>Flying restart always active (start in setpoint direction)</td> </tr> <tr> <td>4</td> <td>Flying restart always active (start only in setpoint direction)</td> </tr> </table> | 0 | Flying restart inactive | 1 | Flying restart always active (start in setpoint direction) | 4 | Flying restart always active (start only in setpoint direction) |
| 0 | Flying restart inactive | | | | | | |
| 1 | Flying restart always active (start in setpoint direction) | | | | | | |
| 4 | Flying restart always active (start only in setpoint direction) | | | | | | |
| p1201 | Bl: Flying restart enable signal source | | | | | | |
| p1202 | Flying restart search current [100 % \pm r0331] | | | | | | |
| p1203 | Flying restart search rate factor [%] | | | | | | |
| A higher value results in a longer search time. | | | | | | | |

| No. | Description |
|-------|---|
| p1206 | Set fault number without automatic restart |
| p1210 | Automatic restart mode |
| | 0 Inhibit automatic restart |
| | 1 Acknowledge all faults without restarting |
| | 4 Restart after line supply failure, without additional start attempts |
| | 6 Restart after fault with additional start attempts |
| | 14 Restart after line supply failure following manual acknowledgement |
| p1211 | Automatic restart, start attempts |
| | 16 Restart after fault following manual acknowledgement |
| p1212 | Automatic restart, delay time start attempts [s] |
| p1213 | Automatic restart, monitoring time [s] |
| | [0] Restart [1] Reset start counter |
| p1215 | Motor holding brake configuration |
| | 0 No motor holding brake being used 3 Motor holding brake like sequential control, connection via BICO |
| p1216 | Motor holding brake, opening time [ms] |
| p1217 | Motor holding brake, closing time [ms] |
| p1226 | Standstill detection threshold [rpm] |
| p1227 | Standstill detection monitoring time [s] |
| p1230 | BI: DC braking activation |
| p1231 | DC braking configuration |
| | 0 No function |
| | 4 DC braking |
| | 5 DC braking OFF1/OFF3 14 DC braking below starting speed |
| p1232 | DC braking, braking current [A] |
| p1233 | DC braking time [s] |
| p1234 | Speed at the start of DC braking [rpm] |
| r1239 | CO/BO: DC braking status word |
| p1240 | V _{DC} controller or V _{DC} monitoring configuration (vector control) |
| | 0 Inhibit V _{DC} controller |
| | 1 Enable V _{DC,max} controller |
| | 2 Enable V _{DC,min} controller (kinetic buffering) 3 Enable V _{DC,min} controller and V _{DC,max} controller |
| r1242 | V _{DC,max} controller switch-in level [100 % ± p2001] |

| No. | Description |
|-------|--|
| p1243 | V _{DC,max} controller dynamic factor [%] |
| p1245 | V _{DC,min} controller switch-in level (kinetic buffering) [%] |
| r1246 | V _{DC,min} controller switch-in level (kinetic buffering) [100 % ± p2001] |
| p1247 | V _{DC,min} controller dynamic factor (kinetic buffering) [%] |
| p1249 | V _{DC,max} controller speed threshold [rpm] |
| p1250 | V _{DC} controller proportional gain |
| p1251 | V _{DC} controller integral time [ms] |
| p1252 | V _{DC} controller rate time [ms] |
| p1254 | V _{DC,max} controller automatic ON level detection |
| | 0 Automatic detection inhibited 1 Automatic detection enabled |
| p1255 | V _{DC,min} controller time threshold [s] |
| p1256 | V _{DC,min} controller response (kinetic buffering) |
| | 0 Buffer V _{DC} until undervoltage, n<p1257 → F07405 1 Buffer V _{DC} until undervoltage, n<p1257 → F07405, t>p1255 → F07406 |
| p1257 | V _{DC,min} controller speed threshold [rpm] |
| r1258 | CO: V _{DC} controller output |
| p1271 | Flying restart maximum frequency for the inhibited direction [Hz] |
| p1280 | V _{DC} controller or V _{DC} monitoring configuration (V/f) |
| | 0 Inhibit V _{DC} controller 1 Enable V _{DC,max} controller |
| p1281 | V _{DC} controller configuration |
| r1282 | V _{DC,max} controller switch-in level (V/f) [100 % ± p2001] |
| p1283 | V _{DC,max} controller dynamic factor (V/f) [%] |
| p1284 | V _{DC,max} controller time threshold (U/f) [s] |
| p1288 | V _{DC,max} controller ramp-function generator feedback factor (U/f) |
| p1290 | V _{DC} controller proportional gain (U/f) |
| p1291 | V _{DC} controller integral time (U/f) [ms] |
| p1292 | V _{DC} controller rate time (U/f) [ms] |
| p1297 | V _{DC,min} controller speed threshold (U/f) [rpm] |

| No. | Description |
|---|---|
| V/f control | |
| p1300 | Open-loop/closed-loop control operating mode |
| 0 | V/f control with linear characteristic |
| 1 | V/f control with linear characteristic and FCC |
| 2 | V/f control with parabolic characteristic |
| 3 | V/f control with parameterizable characteristic |
| 4 | V/f control with linear characteristic and ECO |
| 5 | V/f control for drive requiring a precise frequency (e.g. textiles) |
| 6 | V/f control for drive requiring a precise frequency and FCC |
| 7 | V/f control for parabolic characteristic and ECO |
| 19 | V/f control with independent voltage setpoint |
| 20 | Speed control (without encoder) |
| <p>The graph plots voltage U against frequency f. A dashed horizontal line represents the independent voltage setpoint U_n. A solid line shows the V/f characteristic, which is linear up to a base frequency f_n and then levels off. Three shaded regions represent different voltage boost settings: P1310 (permanent), P1311 (acceleration), and P1312 (when starting).</p> | |
| p1302 | V/f control configuration |
| p1310 | Starting current (voltage boost) permanent [100 % ± p0305] |
| p1311 | Starting current (voltage boost) acceleration [%] |
| p1312 | Starting current (voltage boost) when starting [%] |
| r1315 | Voltage boost, total [100 % ± p2001] |

| No. | Description |
|--|--|
| <p>The graph plots voltage U against frequency f. It shows a piecewise linear characteristic with several segments. Key parameters are marked: r1315 (starting voltage), p1320 (f1), p1322 (f2), p1324 (f3), p1326 (f4), p1327 (U4), p1325 (U3), p1323 (U2), p1321 (U1), and p1082 (base frequency). A dashed horizontal line at the top is labeled (r0071).</p> | |
| p1320 | U/f control programmable frequency f [Hz] and voltage U [V] characteristic |
| ... | |
| p1327 | |
| p1330 | CI: V/f control independent voltage setpoint [100 % ± p2001] |
| p1331 | Voltage limiting [V] |
| p1333 | U/f control FCC starting frequency [Hz] |
| p1334 | V/f control slip compensation starting frequency [Hz] |
| p1335 | Slip compensation, scaling [100 % ± r0330] |
| p1336 | Slip compensation limit value [100 % ± r0330] |
| r1337 | CO: Actual slip compensation [100 ± 100%] |
| p1338 | V/f mode resonance damping gain |
| p1340 | I _{max} frequency controller proportional gain |
| r1343 | CO: I _{max} controller frequency output [100 % ± p2000] |
| p1349 | U/f mode resonance damping maximum frequency [Hz] |
| p1351 | CO: Motor holding brake starting frequency [100 ± 100%] |
| p1352 | CI: Motor holding brake starting frequency [100 ± 100%] |

| No. | Description |
|---------------------------|--|
| Closed-loop speed control | |
| p1400 | Speed control configuration |
| .00 | 1 = automatic Kp/Tn adaptation active |
| .01 | 1 = sensorless vector control, freeze I action |
| .05 | 1 = Kp/Tn adaptation active |
| .06 | 1 = free Tn adaptation active |
| .14 | 1 = torque precontrol is always active 0 = torque precontrol is active when speed controller enabled |
| .15 | 1 = sensorless vector control, speed precontrol active |
| .16 | 1 = release I action for limitation 0 = block I action for limitation |
| .18 | 1 = moment of inertia estimator active |
| .20 | 1 = acceleration model is switched on |
| .22 | 1 = obtain moment of inertia estimator value for pulse inhibit |
| .24 | 1 = moment of inertia estimator actively accelerates the motor |
| r1438 | CO: Speed controller speed setpoint [100 % \pm p2000] |
| p1452 | Speed controller speed actual value smoothing time (SLVC) [ms] |
| p1470 | Speed controller encoderless operation P gain |
| p1472 | Speed controller sensorless operation integral time [ms] |
| p1475 | CI: Speed controller torque setting value for motor holding brake [100 % \pm p2003] |
| r1482 | CO: Speed controller I torque output [100 % \pm p2003] |
| r1493 | CO: Total moment of inertia [kgm ²] |
| p1496 | Acceleration pre-control scaling [%] |
| p1498 | Load moment of inertia [kgm ²] |
| p1502 | BI: Freezing the moment of inertia estimator 0 = moment of inertia estimator active 1 = determined moment of inertia is frozen |
| p1511 | CI: Supplementary torque 1 [100 % \pm p2003] |
| p1512 | CI: Supplementary torque 1 scaling |
| r1516 | CO: Supplementary torque and acceleration torque [100 % \pm p2003] |
| p1520 | CO: Torque limit upper [Nm] |
| p1521 | CO: Torque limit lower [Nm] |
| p1522 | CI: Torque limit upper [100 % \pm p2003] |
| p1523 | CI: Torque limit lower [100 % \pm p2003] |

| No. | Description |
|-------|---|
| p1524 | CO: Torque limit upper/motoring scaling [100 \pm 100%] |
| p1525 | CO: Torque limit lower scaling [100 \pm 100%] |
| r1526 | CO: Torque limit upper without offset [100 % \pm p2003] |
| r1527 | CO: Torque limit lower without offset [100 % \pm p2003] |
| p1530 | Power limit motoring [kW] |
| p1531 | Power limit regenerative [kW] |
| r1538 | CO: Upper effective torque limit [100 % \pm p2003] |
| r1539 | CO: Lower effective torque limit [100 % \pm p2003] |
| r1547 | CO: Torque limit for speed controller output |
| | [0] Upper limit [100 % \pm p2003] |
| | [1] Lower limit [100 % \pm p2003] |
| p1552 | CI: Torque limit upper scaling without offset [100 \pm 100%] |
| p1554 | CI: Torque limit lower scaling without offset [100 \pm 100%] |
| p1560 | Moment of inertia estimator, accelerating torque threshold value [100% \pm r0333] |
| p1561 | Moment of inertia estimator change time inertia [ms] |
| p1562 | Moment of inertia estimator change time load [ms] |
| p1563 | CO: Moment of inertia estimator load torque positive direction of rotation [Nm] |
| p1564 | CO: Moment of inertia estimator load torque negative direction of rotation [Nm] |
| p1570 | CO: Flux setpoint [100 \pm 100%] |
| p1580 | Efficiency optimization [%] |
| r1598 | CO: Flux setpoint total [100 \pm 100%] |
| p1610 | Torque setpoint static (SLVC) [100 % \pm r0333] |
| p1611 | Supplementary accelerating torque (SLVC) [100 % \pm r0333] |
| p1616 | Current setpoint smoothing time [ms] |
| r1732 | CO: Direct-axis voltage setpoint [100 % \pm p2001] |
| r1733 | CO: Quadrature-axis voltage setpoint [100 % \pm p2001] |
| p1740 | Gain resonance damping with sensorless control |
| p1745 | Motor model error threshold stall detection [%] |

| No. | Description | No. | Description | |
|---|---|--|---|--------------------------------|
| p1750 | Motor model configuration | p1960 | Rotating measurement selection | |
| | .00 1 = forces open-loop speed-controlled starting | | 0 Inhibited | |
| | .01 1 = forces open-loop-controlled crossing of frequency zero | | 1 Rotating measurement in encoderless operation | |
| | .02 1 = drive remains completely under closed-loop control even at frequency zero | 3 Speed controller optimization in encoderless operation | | |
| | .03 1 = motor model evaluates saturation characteristic | p1961 Saturation characteristic speed to determine [%] | | |
| | .06 1 = when motor is blocked, sensorless vector control remains under closed-loop speed control | p1965 Speed_ctrl_opt speed [100 % \pm p0310] | | |
| | .07 1 = use of robust switchover limits for model switchover (open/closed-loop) during generating operation | p1967 Speed_ctrl_opt dynamic factor [%] | | |
| p1755 | Motor model changeover speed encoderless operation [rpm] | p1980 | PolID procedure | |
| p1780 | Motor model adaptation configuration | 1 | Voltage pulsing 1st harmonic | |
| Gating unit | | 4 | Voltage pulsing, 2-phase | |
| p1800 | Pulse frequency setpoint [kHz] | 6 | Voltage pulsing, 2-phase inverse | |
| r1801 | CO: Pulse frequency [100 % \pm p2000] | 8 | Voltage pulsing 2nd harmonic, inverted | |
| p1806 | Filter time constant V _{DC} correction [ms] | 10 | Impressing DC current | |
| p1810 | Modulator configuration | Reference values | | |
| | .00 1 = averaging filter for voltage limiting | p2000 | Reference speed reference frequency [rpm] | |
| .01 1 = DC link voltage compensation in current control | p2001 | Reference voltage [V] | | |
| p1820 | Reverse the output phase sequence | p2002 | Reference current [A] | |
| 0 Off | 1 On | p2003 | Reference torque [Nm] | |
| r1838 | CO/BO: Gating unit status word 1 | r2004 | Reference power | |
| Motor data identification | | p2006 | Reference temperature [°C] | |
| p1900 | Motor data identification and rotating measurement | p2010 | Commissioning interface baud rate | |
| | 0 Inhibited | p2011 | Commissioning interface address | |
| | 1 Identify the motor data at standstill and with the motor rotating | p2016 | CI: Comm IF USS PZD send word | |
| | 2 Identify motor data at standstill | Fieldbus | | |
| | 3 Identify motor data with the motor rotating | p2030 | Fieldbus interface protocol selection | |
| | 11 Identify motor data and optimize the speed controller, operation | 0 No protocol | 7 PROFINET | |
| 12 Identify motor data (at standstill), operation | 10 Ethernet/IP | r2032 | Master control, control word effective | |
| p1901 | Test pulse evaluation configuration | | .00 | ON / OFF1 |
| p1909 | Motor data identification control word | | .01 | OFF2 inactive |
| p1910 | Motor data identification selection | | .02 | OFF3 inactive |
| p1959 | Rotating measurement configuration | | .03 | Enable operation |
| | | | .04 | Enable ramp-function generator |
| | | | .05 | Start ramp-function generator |
| | | | .06 | Enable speed setpoint |
| | | | .07 | Acknowledge fault |
| | | | .08 | Jog bit 0 |
| | | .09 | Jog bit 1 | |
| | | .10 | Master control by PLC | |

| No. | Description | | | |
|-------|---|---|------------------|----------------------|
| p2037 | PROFIdrive STW1.10 = 0 mode | | | |
| | 0 | Freeze setpoints and further process sign-of-life | | |
| | 1 | Freeze setpoints and sign-of-life | | |
| p2038 | PROFIdrive STW/ZSW interface mode | | | |
| | 0 | SINAMICS | | |
| | 2 | VIK-NAMUR | | |
| r2043 | BO: PROFIdrive PZD state | | | |
| | .00 | 1 = setpoint failure | .02 | 1 = fieldbus running |
| p2044 | PROFIdrive fault delay [s] | | | |
| r2050 | CO: PROFIdrive PZD receive word | | | |
| | [0] | PZD 1 ... | [7] | PZD 8 |
| p2051 | CI: PROFIdrive PZD send word | | | |
| | [0] | PZD 1 ... | [7] | PZD 8 |
| r2053 | PROFIdrive diagnostics send PZD word | | | |
| | [0] | PZD 1 ... | [7] | PZD 8 |
| r2060 | CO: IF1 PROFIdrive PZD receive double word | | | |
| | [0] | PZD 1 + 2 ... | [10] | PZD 11 + 12 |
| r2061 | CI: IF1 PROFIdrive PZD send double word | | | |
| | [0] | PZD 1 + 2 ... | [10] | PZD 11 + 12 |
| r2063 | IF1 PROFIdrive diagnostics PZD send double word | | | |
| | [0] | PZD 1 + 2 ... | [10] | PZD 11 + 12 |
| r2067 | IF1 PZD maximum interconnected | | | |
| | [0] | Receiving | [1] | Sending |
| p2072 | Response, receive value after PZD failure | | | |
| | .00 | Unconditionally open holding brake (p0855) | 1 = freeze value | 0 = zero value |
| r2074 | PROFIdrive diagnostics bus address PZD receive | | | |
| | [0] | PZD 1 ... | [7] | PZD 8 |
| r2077 | PROFIBUS diagnostics peer-to-peer data transfer addresses | | | |
| p2079 | PROFIdrive PZD telegram selection extended | | | |
| | See p0922 | | | |
| p2080 | BI: Binector-connector converter, status word 1 | | | |
| | The individual bits are combined to form status word 1. | | | |
| p2088 | Binector-connector converter, invert status word | | | |

| No. | Description | | | |
|----------------------------|---|--------------------|---|------------|
| r2089 | CO: Send binector-connector converter status word | | | |
| | [0] | Status word 1 | | |
| | [1] | Status word 2 | | |
| | [2] | Free status word 3 | | |
| | [3] | Free status word 4 | | |
| [4] | Free status word 5 | | | |
| r2090 | BO: PROFIdrive PZD1 receive bit-serial | | | |
| r2091 | BO: PROFIdrive PZD2 receive bit-serial | | | |
| r2092 | BO: PROFIdrive PZD3 receive bit-serial | | | |
| r2093 | BO: PROFIdrive PZD4 receive bit-serial | | | |
| r2094 | BO: Connector-binector converter binector output | | | |
| r2095 | BO: Connector-binector converter binector output | | | |
| p2098 | Invert connector-binector converter binector output | | | |
| p2099 | CI: Connector-binector converter signal source | | | |
| Faults (Part 2) and alarms | | | | |
| p2100 | Setting the fault number for fault response | | | |
| p2101 | Setting the fault response | | | |
| | 0 | None | 1 | OFF1 |
| | 2 | OFF2 | 3 | OFF3 |
| | 5 | STOP2 | 6 | DC braking |
| p2103 | BI: 1. Acknowledge faults | | | |
| p2104 | BI: 2. Acknowledge faults | | | |
| p2106 | BI: External fault 1 | | | |
| r2110 | Alarm number | | | |
| p2111 | Alarm counter | | | |
| p2112 | BI: External alarm 1 | | | |
| p2118 | Change message type, message number | | | |
| p2119 | Change message type, type | | | |
| | 1 | Fault | 2 | Alarm |
| | 3 | No message | | |
| r2122 | Alarm code | | | |
| r2123 | Alarm time received [ms] | | | |
| r2124 | Alarm value | | | |
| r2125 | Alarm time removed [ms] | | | |
| p2126 | Setting fault number for acknowledge mode | | | |
| p2127 | Sets acknowledgement mode | | | |
| p2128 | Selecting fault/alarm code for trigger | | | |
| r2129 | CO/BO: Trigger word for faults and alarms | | | |
| r2130 | Fault time received in days | | | |
| r2131 | CO: Actual fault code | | | |

| No. | Description |
|-----------------------|---|
| r2132 | CO: Actual alarm code |
| r2133 | Fault value for float values |
| r2134 | Alarm value for float values |
| r2135 | CO/BO: Status word faults / alarms 2 |
| r2136 | Fault time removed in days |
| r2138 | CO/BO: Control word, faults/alarms |
| r2139 | CO/BO: Status word, faults/alarms 1 |
| p2141 | Speed threshold value 1 [rpm] |
| p2153 | Speed actual value filter time constant [ms] |
| p2155 | Speed threshold value 2 [rpm] |
| p2156 | Switch-on delay comparison value reached [ms] |
| p2165 | Load monitoring blocking monitoring upper threshold [rpm] |
| p2168 | Load monitoring blocking monitoring torque threshold [Nm] |
| r2169 | CO: Speed actual value smoothed signals [rpm] |
| p2170 | Current threshold value [A] |
| p2171 | Current threshold value reached delay time [ms] |
| p2172 | DC-link voltage threshold [V] |
| p2174 | Torque threshold value 1 [Nm] |
| p2191 | Load monitoring torque threshold without load [Nm] |
| p2194 | Torque threshold value 2 [%] |
| p2195 | Torque utilization switch-off delay [ms] |
| r2197 | CO/BO: Status word monitoring functions 1 |
| r2198 | CO/BO: Status word monitoring 2 |
| r2199 | CO/BO: Status word monitoring 3 |
| Technology controller | |
| p2200 | BI: Technology controller enable |
| p2201 | CO: Techn. controller fixed value 1 [100 ± 100%] |
| p2202 | CO: Techn. controller fixed value 2 [100 ± 100%] |
| ... | ... |
| p2215 | CO: Techn. controller fixed value 15 [100 ± 100%] |
| p2216 | Techn. controller fixed value selection method |
| | 1 Direct selection 2 Binary selection |
| p2220 | BI: Techn. controller fixed value selection bit 0 |
| p2221 | BI: Techn. controller fixed value selection bit 1 |
| p2222 | BI: Techn. controller fixed value selection bit 2 |
| p2223 | BI: Techn. controller fixed value selection bit 3 |
| r2224 | CO: Techn. controller fixed value active [100 ± 100%] |

| No. | Description |
|---|--|
| r2225 | CO/BO: Techn. controller fixed value selection status word |
| r2229 | Techn. controller number currently |
| p2230 | Techn. controller motorized potentiometer configuration |
| | .00 Storage active |
| | .02 Initial rounding active |
| | .03 Non-volatile data save active for p2230.0 = 1 |
| .04 Ramp-function generator always active | |
| r2231 | Techn. controller motorized potentiometer setpoint memory |
| p2235 | BI: Techn. controller motorized potentiometer setpoint up |
| p2236 | BI: Techn. controller motorized potentiometer setpoint down |
| p2237 | Techn. controller motorized potentiometer maximum value [%] |
| p2238 | Techn. controller motorized potentiometer minimum value [%] |
| p2240 | Techn. controller motorized potentiometer start value [%] |
| r2245 | CO: Techn. controller motorized potentiometer setpoint before RFG [100 ± 100%] |
| p2247 | Techn. controller motorized potentiometer ramp-up time [s] |
| p2248 | Techn. controller motorized potentiometer ramp-down time [s] |
| r2250 | CO: Techn. controller motorized potentiometer setpoint after RFG [100 ± 100%] |
| p2251 | Techn. controller mode |
| | 0 Techn. controller as main speed setpoint 1 Techn. controller as additional speed setpoint |
| p2252 | Technology controller configuration |
| | .04 1 = ramp function generator (up/down) bypass deactivated |
| | .05 1 = integrator for skip speeds active |
| .06 1 = do not display internal controller limitation | |
| p2253 | CI: Techn. controller setpoint 1 [100 ± 100%] |
| p2254 | CI: Techn. controller setpoint 2 [100 ± 100%] |
| p2255 | Techn. controller setpoint 1 scaling [100 ± 100%] |
| p2256 | Techn. controller setpoint 2 scaling [100 ± 100%] |
| p2257 | Techn. controller ramp-up time [s] |
| p2258 | Techn. controller ramp-down time [s] |

| No. | Description |
|-------|--|
| r2260 | CO: Techn. controller setpoint after ramp function generator [100 ± 100%] |
| p2261 | Techn. controller setpoint filter time constant [s] |
| p2263 | Techn. controller type |
| | 0 D component in the actual value signal 1 D component in the fault signal |
| p2264 | CI: Techn. controller actual value [100 ± 100%] |
| p2265 | Techn. controller actual value filter time constant [s] |
| r2266 | CO: Techn. controller actual value after filter [100 ± 100%] |
| p2267 | Techn. controller upper limit actual value [100 ± 100%] |
| p2268 | Techn. controller lower limit actual value [100 ± 100%] |
| p2269 | Techn. controller gain actual value [%] |
| p2270 | Techn. controller actual value function selection |
| | 0 No function 1 √x |
| | 2 x ² 3 x ³ |
| p2271 | Techn. controller actual value inversion (sensor type) |
| | 0 No inversion 1 Inversion of the technology controller actual value signal |
| r2272 | CO: Techn. controller actual value scaled [100 ± 100%] |
| r2273 | CO: Techn. controller error [100 ± 100%] |
| p2274 | Techn. controller actual differentiation time constant [s] |
| p2280 | Techn. controller proportional gain |
| p2285 | Techn. controller integral time [s] |
| p2286 | BI: Hold techn. controller integrator |
| p2289 | CI: Techn. controller pre-control signal [100 ± 100%] |
| p2290 | BI: Technology controller limitation enable |
| | 1 = enable technology controller output |
| p2291 | CO: Techn. controller maximum limit [100 ± 100%] |
| p2292 | CO: Techn. controller minimum limit [100 ± 100%] |
| p2293 | Techn. controller ramp-up/ramp-down time [s] |
| r2294 | CO: Techn. controller output signal [100 ± 100%] |
| p2295 | CO: Techn. controller output scaling [100 ± 100%] |
| p2296 | CI: Techn. controller output scaling [100 ± 100%] |

| No. | Description |
|-----------------|---|
| p2297 | CI: Techn. controller maximum limit signal source [100 ± 100%] |
| p2298 | CI: Techn. controller minimum limit signal source [100 ± 100%] |
| p2299 | CI: Techn. controller limit offset [100 ± 100%] |
| p2302 | Techn. controller output signal start value [%] |
| p2306 | Techn. controller fault signal inversion |
| | 0 No inversion 1 Inversion of the fault signal |
| p2339 | Techn. controller threshold value for I action stop at skip speed [%] |
| r2344 | CO: Techn. controller last speed setpoint (smoothed) [100 ± 100%] |
| p2345 | Techn. controller fault response |
| | 0 Function inhibited |
| | 1 For a fault: change over to r2344 (or p2302) 2 For a fault: Change over to p2215 |
| r2349 | CO/BO: Techn. controller status word |
| p2350 | PID Autotune Enable |
| | 0 No function 1 Ziegler Nichols |
| | 2 Slight overshoot 3 No overshoot |
| | 4 Optimize P and I action of the technology controller only |
| p2354 | PID tuning timeout length |
| p2355 | PID tuning offset |
| p2900 | CO: Fixed value 1 [100 ± 100%] |
| p2901 | CO: Fixed value 2 [100 ± 100%] |
| r2902 | CO: Fixed values [100 ± 100%] |
| p2930 | CO: Fixed value M [Nm] |
| r2969 | Direct axis flux model display |
| Messages | |
| r3113 | CO/BO: NAMUR message bit bar |
| p3117 | Change safety message type |
| | 0 Safety messages are not reparameterized 1 Safety messages are reparameterized |
| r3120 | Component fault |
| | 0 No assignment 1 Control Unit 2 Power Module 3 Motor |
| r3121 | Component alarm |
| | 0 No assignment 1 Control Unit 2 Power Module 3 Motor |
| r3122 | Diagnostic attribute fault |
| r3123 | Diagnostic attribute alarm |

| No. | Description | |
|-------------------------|---|--|
| p3323 | Torque actual value filter time constant [ms] | |
| Energy-saving display | | |
| p3320 | Fluid flow machine P = f(n), Y coordinate: P flow 1%, point 1 | |
| p3321 | Fluid flow machine P = f(n), X coordinate: n flow 1%, point 1 | |
| p3322 | P = f(n), Y coordinate: P flow 2%, point 2 | |
| p3323 | P = f(n), X coordinate: n flow 2%, point 2 | |
| ... | ... | |
| p3328 | P = f(n), Y coordinate: P flow 5%, point 5 | |
| p3329 | P = f(n), X coordinate: n flow 5%, point 5 | |
| Two/three wire control | | |
| p3330 | BI: 2-3 wire control 1 | |
| p3331 | BI: 2-3 wire control 2 | |
| p3332 | BI: 2-3 wire control 3 | |
| r3333 | CO/BO: 2-3 wire output | |
| | .00 2-3 wire ON | |
| | .01 2-3 wire reverse | |
| | .02 2-3 wire ON / invert | |
| | .03 2-3 wire reverse/invert | |
| Friction characteristic | | |
| p3820 | Friction characteristic, value n0 | |
| p3821 | Friction characteristic, value n1 | |
| ... | ... | |
| p3829 | Friction characteristic, value n9 | |
| p3830 | Friction characteristic, value M0 | |
| p3831 | Friction characteristic, value M1 | |
| ... | ... | |
| p3839 | Friction characteristic, value M9 | |
| r3840 | CO/BO: Friction characteristic status word | |
| | .00 1 = Friction characteristic OK | .01 1 = Recording of the friction characteristic activated |
| | .02 1 = Recording of the friction characteristic ended | .03 1 = Recording of the friction characteristic aborted |
| | .08 1 = Friction characteristic positive direction | |
| | r3841 | CO: Friction characteristic, output [Nm] |
| p3842 | Activate friction characteristic | |
| | 1 Friction characteristic active | |

| No. | Description |
|---|---|
| p3845 | Activate friction characteristic plot |
| | 0 Recording of friction characteristic plot deactivated |
| | 1 Recording of friction characteristic in all directions |
| | 2 Recording of friction characteristic in positive direction only |
| 3 Recording of friction characteristic in negative direction only | |
| p3846 | Friction characteristic plot ramp-up/ramp-down time [s] |
| p3847 | Friction characteristic plot warm-up period [s] |
| Compound braking | |
| p3856 | Compound braking current [100 ± 100%] |
| r3859 | CO/BO: Compound braking status word |
| Administration parameters | |
| p3900 | Completion of quick commissioning |
| r3925 | Identification final display |
| p3950 | Service parameters |
| p3981 | Faults, acknowledge drive object |
| p3985 | Master control mode selection |
| r3996 | Parameter write inhibit status |
| p5271 | Online tuning controller configuration |
| p5310 | Moment of inertia precontrol configuration |
| r5311 | Moment of inertia precontrol status word |
| p5312 | Moment of inertia precontrol linear positive [s ²] |
| p5313 | Moment of inertia precontrol constant positive [kgms ²] |
| p5314 | Moment of inertia precontrol linear negative [s ²] |
| p5315 | Moment of inertia precontrol constant negative [kgms ²] |
| p5316 | Moment of inertia precontrol change time moment of inertia [ms] |
| p5350 | Mot_temp_mod 1/3 zero speed boost factor |
| r5389 | CO/BO: Mot_temp status word faults/alarms |
| p5390 | Mot_temp_mod 1/3 alarm threshold [°C] |
| p5391 | Mot_temp_mod 1/3 fault threshold [°C] |
| r5397 | Mot_temp_mod 3 ambient air temperature image p0613 [°C] |
| r5398 | Mot_temp_mod 3 alarm threshold image p5390 [°C] |
| r5399 | Mot_temp_mod 3 fault threshold image p5391 [°C] |

| No. | Description |
|--|---|
| r5600 | Pe hibernation ID |
| p5602 | Pe hibernation pause time, minimum [s] |
| p5606 | Pe hibernation duration, maximum [ms] |
| p5611 | Pe energy-saving properties, general |
| | .00 Inhibit PROFenergy .01 Drive triggers OFF1 .02 Transition to hibernation from PROFdrive state 4 possible |
| p5612 | Pe energy-saving properties, mode-dependent |
| r5613 | CO/BO: Pe energy-saving active/inactive |
| p5614 | BI: Set Pe Switching On Inhibited signal source |
| r7758 | Know-how protection Control Unit serial number |
| r7759 | Know-how protection Control Unit reference serial number |
| p7760 | Write protection/know-how protection status |
| | .00 1 = Write protection active |
| | .01 1 = Know-how protection active |
| | .02 1 = Know-how protection temporarily unlocked |
| | .03 1 = Know-how protection cannot be deactivated |
| | .04 1 = Memory card copy protection active |
| | .05 1 = basis copy protection active |
| .06 1 = trace and measuring functions for diagnostic purposes active | |
| p7761 | Write protection |
| | 0 Not active 1 Active |
| p7762 | Write access for control using multi-master third-party bus system |
| | 0 Free write access independent of p7761 1 No free write access (p7761 is active) |
| p7763 | Know-how protection OEM exception list number of parameters |
| p7764 | Know-how protection OEM exception list |
| p7765 | Know-how protection memory card copy protection |
| | .00 1 = extended copy protection - linked to memory card and CU |
| | .01 1 = basic copy protection active - linked to memory card .02 1 = trace and measuring functions permitted for diagnostic purposes |
| p7766 | Know-how protection password input |
| p7767 | Know-how protection password new |
| p7768 | Know-how protection password confirmation |

| No. | Description |
|--|---|
| p7769 | Know-how protection memory card setpoint serial number |
| p7775 | NVRAM data action |
| r7843 | Memory card serial number |
| r8540 | BO: STW1 from BOP/IOP in manual mode |
| r8541 | CO: Speed setpoint from BOP/IOP in manual mode |
| p8542 | BI: Active STW1 in BOP/IOP manual mode |
| p8543 | CI: Active speed setpoint in BOP/IOP manual mode |
| p8552 | IOP speed unit |
| p8558 | BI: Selection IOP manual mode |
| r8570 | Macro Drive object Display of the macro files stored in the inverter. See also p0015. |
| Identification & maintenance data (I&M) | |
| p8805 | Identification and Maintenance 4 configuration |
| | 0: Standard value for I&M 4 (p8809) |
| | 1: User value for I&M 4 (p8809) |
| p8806 | Identification and Maintenance 1 |
| | [0...31] Plant ID (PID) [32...53] Location ID (LID) |
| p8807 | Identification and Maintenance 2 |
| | [0...15] YYYY-MM-DD hh.mm |
| p8808 | Identification and Maintenance 3 |
| | [0...53] Arbitrary supplementary information and remarks (ASCII) |
| p8809 | Identification and Maintenance 4 (signature) |
| PROFINET, EtherNet/IP | |
| r8859 | PROFINET identification data |
| r8909 | PN Device ID |
| p8920 | PN Name of station |
| p8921 | PN IP Address of Station |
| p8922 | PN Default Gateway of Station |
| p8923 | PN Subnet Mask of Station |
| p8924 | PN DHCP mode |
| p8925 | PN interfaces configuration |
| | 0: No function |
| | 1: Activate the configuration |
| | 2: Activate the configuration and save 3: Delete configuration |

| No. | Description |
|--|--|
| p8929 | PN Remote Controller number |
| | 0: Automation or Safety |
| | 1: Automation and Safety |
| r8930 | PN Name of Station active |
| r8931 | PN IP Address of Station active |
| r8932 | PN Default Gateway of Station active |
| r8933 | PN Subnet Mask of Station active |
| r8934 | PN DHCP mode active |
| r8935 | PN MAC Address of Station |
| r8939 | PN DAP ID |
| r8960 | PN Subslot assignment |
| r8961 | PN IP Addr Remote Controller 1 |
| r8962 | PN IP Addr Remote Controller 2 |
| p8980 | Ethernet/IP profile |
| | 0: SINAMICS 1: ODVA / AC/DC |
| p8981 | Ethernet/IP ODVA STOP mode |
| | 0: OFF1 1: OFF2 |
| p8982 p8983 | Ethernet/IP ODVA speed (p8982) or torque (p8983) scaling |
| | 123: 32 124: 16 |
| | 125: 8 126: 4 |
| | 127: 2 128: 1 |
| | 129: 0.5 130: 0.25 |
| | 131: 0.125 132: 0.0625 |
| | 133: 0.03128 |
| p8991 | USB memory access |
| Parameter consistency and storage | |
| p9400 | Safely remove memory card |
| | 0 No memory card inserted |
| | 1 Memory card inserted |
| | 2 Request "safe removal" of the memory card |
| | 3 "Safe removal" possible |
| | 100 "Safe removal" not possible due to access |
| r9401 | Safely remove memory card status |
| r9463 | Set valid macro |
| p9484 | BICO interconnections, search signal source |
| r9485 | BICO interconnections, search signal source number |
| r9486 | BICO interconnections, search signal source first index |

| No. | Description |
|--------------------------|--|
| Safety Integrated | |
| p9601 | SI enable, functions integrated in the drive (processor 1) |
| p9610 | SI PROFIsafe address (processor 1) |
| p9650 | SI F-DI changeover, tolerance time (processor 1) [ms] |
| p9651 | SI STO debounce time (processor 1) [ms] |
| p9659 | SI forced checking procedure timer [h] |
| r9660 | SI forced checking procedure remaining time [h] |
| r9670 | SI module identifier, Control Unit |
| r9672 | SI module identifier, Power Module |
| p9700 | SI copy function |
| p9701 | Acknowledge SI data change |
| p9761 | SI password input [hex] |
| p9762 | SI password new [hex] |
| p9763 | SI password acknowledgment [hex] |
| r9768 | SI PROFIsafe control words received (processor 1) |
| | [0] PZD 1 ... [7] PZD 8 |
| r9769 | SI PROFIsafe status words send (processor 1) |
| | [0] PZD 1 ... [7] PZD 8 |
| r9770 | SI version, safety functions integrated in the drive (processor 1) |
| r9771 | SI common functions (processor 1) |
| r9772 | CO/BO: SI status (processor 1) |
| r9773 | CO/BO: SI status (processor 1 + processor 2) |
| r9776 | SI diagnostics |
| | .00 1 = safety parameters changed, POWER ON required |
| | .01 1 = safety functions enabled |
| | .02 1 = safety components exchanged and save necessary |
| r9780 | SI monitoring clock cycle (processor 1) [ms] |
| r9781 | SI checksum to check changes (processor 1) |
| r9782 | SI time stamp to check changes (processor 1) [h] |
| r9794 | SI crosswise comparison list (processor 1) |
| r9795 | SI diagnostics, STOP F (processor 1) |
| r9798 | SI actual checksum SI parameters (processor 1) |
| p9799 | SI reference checksum SI parameters (processor 1) |
| p9801 | SI enable, functions integrated in the drive (processor 2) |
| p9810 | SI PROFIsafe address (processor 2) |

| No. | Description |
|------------------------|--|
| p9850 | SI F-DI changeover, tolerance time (processor 2) |
| p9851 | SI STO debounce time (processor 2) [µs] |
| r9871 | SI common functions (processor 2) |
| r9872 | CO/BO: SI status (Power Module) |
| r9898 | SI actual checksum SI parameters (processor 2) |
| p9899 | SI reference checksum SI parameters (processor 2) |
| Diagnostics (internal) | |
| r9976 | System utilization [%] |
| | [1] Computation time utilization [5] Highest gross utilization |
| Free function blocks | |
| r20001 | Runtime group sampling time [ms] |
| | [0] Runtime group 0 ... [9] Runtime group 9 |
| p20030 | BI: AND 0 inputs |
| | [0] Input I0 ... [3] Input I3 |
| r20031 | BO: AND 0 output Q |
| p20032 | AND 0 runtime group |
| | 1 Runtime group 1 ... 6 Runtime group 6 |
| | 9999 Not calculated |
| p20033 | AND 0 run sequence |
| p20034 | BI: AND 1 inputs → same as p20030 |
| r20035 | BO: AND 1 output Q |
| p20036 | AND 1 runtime group → same as p20032 |
| p20037 | AND 1 run sequence |
| p20038 | BI: AND 2 inputs → same as p20030 |
| r20039 | BO: AND 2 output Q |
| p20040 | AND 2 runtime group → same as p20032 |
| p20041 | AND 2 run sequence |
| p20042 | BI: AND 3 inputs → same as p20030 |
| r20043 | BO: AND 3 output Q |
| p20044 | AND 3 runtime group → same as p20032 |
| p20045 | AND 3 run sequence |
| p20046 | BI: OR 0 inputs → same as p20030 |
| r20047 | BO: OR 0 output Q |
| p20048 | OR 0 runtime group → same as p20032 |
| p20049 | OR 0 run sequence |
| p20050 | BI: OR 1 inputs → same as p20030 |
| r20051 | BO: OR 1 output Q |
| p20052 | OR 1 runtime group → same as p20032 |
| p20053 | OR 1 run sequence |

| No. | Description |
|--------|--------------------------------------|
| p20054 | BI: OR 2 inputs → same as p20030 |
| r20055 | BO: OR 2 output Q |
| p20056 | OR 2 runtime group → same as p20032 |
| p20057 | OR 2 run sequence |
| p20058 | BI: OR 3 inputs → same as p20030 |
| r20059 | BO: OR 3 output Q |
| p20060 | OR 3 runtime group → same as p20032 |
| p20061 | OR 3 run sequence |
| p20062 | BI: XOR 0 inputs → same as p20030 |
| r20063 | BO: XOR 0 output Q |
| p20064 | XOR 0 runtime group → same as p20032 |
| p20065 | XOR 0 run sequence |
| p20066 | BI: XOR 1 inputs → same as p20030 |
| r20067 | BO: XOR 1 output Q |
| p20068 | XOR 1 runtime group → same as p20032 |
| p20069 | XOR 1 run sequence |
| p20070 | BI: XOR 2 inputs → same as p20030 |
| r20071 | BO: XOR 2 output Q |
| p20072 | XOR 2 runtime group → same as p20032 |
| p20073 | XOR 2 run sequence |
| p20074 | BI: XOR 3 inputs → same as p20030 |
| r20075 | BO: XOR 3 output Q |
| p20076 | XOR 3 runtime group → same as p20032 |
| p20077 | XOR 3 run sequence |
| p20078 | BI: NOT 0 input I |
| r20079 | BO: NOT 0 inverted output |
| p20080 | NOT 0 runtime group → same as p20032 |
| p20081 | NOT 0 run sequence |
| p20082 | BI: NOT 1 input I |
| r20083 | BO: NOT 1 inverted output |
| p20084 | NOT 1 runtime group → same as p20032 |
| p20085 | NOT 1 run sequence |
| p20086 | BI: NOT 2 input I |
| r20087 | BO: NOT 2 inverted output |
| p20088 | NOT 2 runtime group → same as p20032 |
| p20089 | NOT 2 run sequence |
| p20090 | BI: NOT 3 input I |
| r20091 | BO: NOT 3 inverted output |
| p20092 | NOT 3 runtime group → same as p20032 |
| p20093 | NOT 3 run sequence |
| p20094 | CI: ADD 0 inputs |
| | [0] Input X0 ... [3] Input X3 |

| No. | Description | No. | Description |
|--------|--|--------|--|
| r20095 | CO: ADD 0 output $Y = X0 + X1 + X2 + X3$ | r20130 | BO: AVA 0 input negative SN ($X < 0 \Rightarrow SN = 1$) |
| p20096 | ADD 0 runtime group | p20131 | AVA 0 runtime group → same as p20096 |
| | 5 Runtime group 5 6 Runtime group 6 | p20132 | AVA 0 run sequence |
| | 9999 Not calculated | p20133 | CI: AVA 1 input X |
| p20097 | ADD 0 run sequence | r20134 | CO: AVA 1 output $Y = IXI$ |
| p20098 | CI: ADD 1 inputs → same as p20094 | r20135 | BO: AVA 1 input negative S ($X < 0 \Rightarrow SN = 1$) |
| r20099 | CO: ADD 1 output Y | p20136 | AVA 1 runtime group → same as p20096 |
| p20100 | ADD 1 runtime group → same as p20096 | p20137 | AVA 1 run sequence |
| p20101 | ADD 1 run sequence | p20138 | BI: MFP 0 input pulse I |
| p20102 | CI: SUB 0 inputs | p20139 | MFP 0 pulse duration [ms] |
| | [0] X1 [1] X2 | r20140 | BO: MFP 0 output Q |
| r20103 | CO: SUB 0 difference $Y = X1 - X2$ | p20141 | MFP 0 runtime group → same as p20096 |
| p20104 | SUB 0 runtime group → same as p20096 | p20142 | MFP 0 run sequence |
| p20105 | SUB 0 run sequence | p20143 | BI: MFP 1 input pulse |
| p20106 | CI: SUB 1 inputs → same as p20102 | p20144 | MFP 1 pulse duration [ms] |
| r20107 | CO: SUB 1 difference $Y = X1 - X2$ | r20145 | BO: MFP 1 output Q |
| p20108 | SUB 1 runtime group → same as p20096 | p20146 | MFP 1 runtime group → same as p20096 |
| p20109 | SUB 1 run sequence | p20147 | MFP 1 run sequence |
| p20110 | CI: MUL 0 inputs | p20148 | BI: PCL 0 input pulse I |
| | [0] Factor X0 ... [3] Factor X3 | p20149 | PCL 0 pulse duration [ms] |
| r20111 | CO: MUL 0 product $Y = X0 \times X1 \times X2 \times X3$ | r20150 | BO: PCL 0 output Q |
| p20112 | MUL 0 runtime group → same as p20096 | p20151 | PCL 0 runtime group → same as p20096 |
| p20113 | MUL 0 run sequence | p20152 | PCL 0 run sequence |
| p20114 | CI: MUL 1 inputs → same as p20110 | p20153 | BI: PCL 1 input pulse I |
| r20115 | CO: MUL 1 product $Y = X0 \times X1 \times X2 \times X3$ | p20154 | PCL 1 pulse duration [ms] |
| p20116 | MUL 1 runtime group → same as p20096 | r20155 | BO: PCL 1 output Q |
| p20117 | MUL 1 run sequence | p20156 | PCL 1 runtime group → same as p20096 |
| p20118 | CI: DIV 0 inputs | p20157 | PCL 1 run sequence |
| | [0] Dividend X0 [1] Divisor X1 | p20158 | BI: PDE 0 input pulse I |
| r20119 | CO: DIV 0 quotient | p20159 | PDE 0 pulse delay time [ms] |
| | [0] $Y = X0 / X1$ [1] Integer quotient YIN | r20160 | BO: PDE 0 output Q |
| | [2] Division remainder $MOD = (Y - YIN) \times X0$ | p20161 | PDE 0 runtime group → same as p20096 |
| r20120 | BO: DIV 0 divisor is zero QF | p20162 | PDE 0 run sequence |
| p20121 | DIV 0 runtime group → same as p20096 | p20163 | BI: PDE 1 input pulse I |
| p20122 | DIV 0 run sequence | p20164 | PDE 1 pulse delay time [ms] |
| p20123 | CI: DIV 1 inputs → same as p20118 | r20165 | BO: PDE 1 output Q |
| r20124 | CO: DIV 1 quotient → same as p20119 | p20166 | PDE 1 runtime group → same as p20096 |
| r20125 | BO: DIV 1 divisor is zero QF | p20167 | PDE 1 run sequence |
| p20126 | DIV 1 runtime group → same as p20096 | p20168 | BI: PDF 0 input pulse I |
| p20127 | DIV 1 run sequence | p20169 | PDF 0 pulse delay time [ms] |
| p20128 | CI: AVA 0 input X | r20170 | BO: PDF 0 output Q |
| r20129 | CO: AVA 0 output $Y = IXI$ | p20171 | PDF 0 runtime group → same as p20096 |

| No. | Description |
|--------|--|
| p20172 | PDF 0 run sequence |
| p20173 | BI: PDF 1 input pulse I |
| p20174 | PDF 1 pulse delay time [ms] |
| r20175 | BO: PDF 1 output Q |
| p20176 | PDF 1 runtime group → same as p20096 |
| p20177 | PDF 1 run sequence |
| p20178 | BI: PST 0 inputs [0] Input pulse I [1] Reset input R |
| p20179 | PST 0 pulse duration [ms] |
| r20180 | BO: PST 0 output Q |
| p20181 | PST 0 runtime group → same as p20096 |
| p20182 | PST 0 run sequence |
| p20183 | BI: PST 1 inputs → same as p20178 |
| p20184 | PST 1 pulse duration [ms] |
| r20185 | BO: PST 1 output Q |
| p20186 | PST 1 runtime group → same as p20096 |
| p20187 | PST 1 run sequence |
| p20188 | BI: RSR 0 inputs [0] Set S [1] Reset R |
| r20189 | BO: RSR 0 output Q |
| r20190 | BO: RSR 0 inverted output QN |
| p20191 | RSR 0 runtime group → same as p20032 |
| p20192 | RSR 0 run sequence |
| p20193 | BI: RSR 1 inputs → same as p20188 |
| r20194 | BO: RSR 1 output Q |
| r20195 | BO: RSR 1 inverted output QN |
| p20196 | RSR 1 runtime group → same as p20032 |
| p20197 | RSR 1 run sequence |
| p20198 | BI: DFR 0 inputs [0] Trigger input I [1] D input D [2] Set S [3] Reset R |
| r20199 | BO: DFR 0 output Q |
| r20200 | BO: DFR 0 inverted output QN |
| p20201 | DFR 0 runtime group → same as p20032 |
| p20202 | DFR 0 run sequence |
| p20203 | BI: DFR 1 inputs → same as p20198 |
| r20204 | BO: DFR 1 output Q |
| r20205 | BO: DFR 1 inverted output QN |
| p20206 | DFR 1 runtime group → same as p20032 |
| p20207 | DFR 1 run sequence |
| p20208 | BI: BSW 0 inputs [0] Input I0 [1] Input I1 |

| No. | Description |
|--------|--|
| p20209 | BI: BSW 0 switch position I |
| r20210 | BO: BSW 0 output Q |
| p20211 | BSW 0 runtime group → same as p20032 |
| p20212 | BSW 0 run sequence |
| p20213 | BI: BSW 1 inputs → same as p20208 |
| p20214 | BI: BSW 1 switch position I |
| r20215 | BO: BSW 1 output Q |
| p20216 | BSW 1 runtime group → same as p20032 |
| p20217 | BSW 1 run sequence |
| p20218 | CI: NSW 0 inputs [0] Input X0 [1] Input X1 |
| p20219 | BI: NSW 0 switch position I |
| r20220 | CO: NSW 0 output Y |
| p20221 | NSW 0 runtime group → same as p20096 |
| p20222 | NSW 0 run sequence |
| p20223 | CI: NSW 1 inputs → same as p20218 |
| p20224 | BI: NSW 1 switch position I |
| r20225 | CO: NSW 1 output Y |
| p20226 | NSW 1 runtime group → same as p20096 |
| p20227 | NSW 1 run sequence |
| p20228 | CI: LIM 0 input X |
| p20229 | LIM 0 upper limit value LU |
| p20230 | LIM 0 lower limit value LL |
| r20231 | CO: LIM 0 output Y |
| r20232 | BO: LIM 0 input variable at the upper limit QU |
| r20233 | BO: LIM 0 input variable at the lower limit QL |
| p20234 | LIM 0 runtime group → same as p20096 |
| p20235 | LIM 0 run sequence |
| p20236 | CI: LIM 1 input X |
| p20237 | LIM 1 upper limit value LU |
| p20238 | LIM 1 lower limit value LL |
| r20239 | CO: LIM 1 output Y |
| r20240 | BO: LIM 1 input variable at the upper limit QU |
| r20241 | BO: LIM 1 input variable at the lower limit QL |
| p20242 | LIM 1 runtime group → same as p20096 |
| p20243 | LIM 1 run sequence |
| p20244 | CI: PT1 0 inputs [0] Input x [1] Setting value SV |
| p20245 | BI: PT1 0 accept setting value S |
| p20246 | PT1 0 smoothing time constant [ms] |
| r20247 | CO: PT1 0 output Y |
| p20248 | PT1 0 runtime group → same as p20096 |

| No. | Description | No. | Description |
|--------|---|--------|---|
| p20249 | PT1 0 run sequence | p20302 | NOT 4 runtime group → same as p20032 |
| p20250 | CI: PT1 1 inputs → same as p20244 | p20303 | NOT 4 run sequence |
| p20251 | BI: PT1 1 accept setting value S | p20304 | BI: NOT 5 input I |
| p20252 | PT1 1 smoothing time constant [ms] | r20305 | BO: NOT 5 inverted output |
| r20253 | CO: PT1 1 output Y | p20306 | NOT 5 runtime group → same as p20032 |
| p20254 | PT1 1 runtime group → same as p20096 | p20307 | NOT 5 run sequence |
| p20255 | PT1 1 run sequence | p20308 | CI: ADD 2 inputs → same as p20094 |
| p20256 | CI: INT 0 inputs → same as p20244 | r20309 | CO: ADD 2 output Y |
| p20257 | INT 0 upper limit value LU | p20310 | ADD 2 runtime group → same as p20096 |
| p20258 | INT 0 lower limit value LL | p20311 | ADD 2 run sequence |
| p20259 | INT 0 integrating time constant [ms] | p20312 | CI: NCM 0 inputs |
| p20260 | BI: INT 0 accept setting value S | | [0] Input X0 [1] Input X1 |
| r20261 | CO: INT 0 output Y | r20313 | BO: NCM 0 output QU (QU = 1 if X0 > X1) |
| r20262 | BO: INT 0 integrator at the upper limit QU | r20314 | BO: NCM 0 output QE (QE = 1 if X0 = X1) |
| r20263 | BO: INT 0 integrator at the lower limit QL | r20315 | BO: NCM 0 output QL (QL = 1 if X0 < X1) |
| p20264 | INT 0 runtime group → same as p20096 | p20316 | NCM 0 runtime group → same as p20096 |
| p20265 | INT 0 run sequence | p20317 | NCM 0 run sequence |
| p20266 | CI: LVM 0 input X | p20318 | CI: NCM 1 inputs |
| p20267 | LVM 0 interval mean value M | | [0] Input X0 [1] Input X1 |
| p20268 | LVM 0 interval limit L | r20319 | BO: NCM 1 output QU (QU = 1 if X0 > X1) |
| p20269 | LVM 0 hysteresis HY | r20320 | BO: NCM 1 output QE (QE = 1 if X0 = X1) |
| r20270 | BO: LVM 0 input variable above interval QU | r20321 | BO: NCM 1 output QL (QL = 1 if X0 < X1) |
| r20271 | BO: LVM 0 input variable within interval QM | p20322 | NCM 1 runtime group → same as p20096 |
| r20272 | BO: LVM 0 input variable below interval QL | p20323 | NCM 1 run sequence |
| p20273 | LVM 0 runtime group → same as p20096 | p20324 | BI: RSR 2 inputs |
| p20274 | LVM 0 run sequence | | [0] Set S [1] Reset R |
| p20275 | CI: LVM 1 input X | r20325 | BO: RSR 2 output Q |
| p20276 | LVM 1 interval mean value M | r20326 | BO: RSR 2 inverted output QN |
| p20277 | LVM 1 interval limit L | p20327 | RSR 2 runtime group → same as p20032 |
| p20278 | LVM 1 hysteresis HY | p20328 | RSR 2 run sequence |
| r20279 | BO: LVM 1 input variable above interval QU | p20329 | BI: DFR 2 inputs → same as p20198 |
| r20280 | BO: LVM 1 input variable within interval QM | r20330 | BO: DFR 2 output Q |
| r20281 | BO: LVM 1 input variable below interval QL | r20331 | BO: DFR 2 inverted output QN |
| p20282 | LVM 1 runtime group → same as p20096 | p20332 | DFR 2 runtime group → same as p20032 |
| p20283 | LVM 1 run sequence | p20333 | DFR 2 run sequence |
| p20284 | CI: DIF 0 input X | p20334 | BI: PDE 2 input pulse I |
| p20285 | DIF 0 differential time constant [ms] | p20335 | PDE 2 pulse delay time [ms] |
| r20286 | CO: DIF 0 output Y | r20336 | BO: PDE 2 output Q |
| p20287 | DIF 0 runtime group → same as p20096 | p20337 | PDE 2 runtime group → same as p20096 |
| p20288 | DIF 0 run sequence | p20338 | PDE 2 run sequence |
| p20300 | BI: NOT 4 input I | p20339 | BI: PDE 3 input pulse I |
| r20301 | BO: NOT 4 inverted output | p20340 | PDE 3 pulse delay time [ms] |

4.2 Commissioning with BOP-2 operator panel

| No. | Description |
|--------|---|
| r20341 | BO: PDE 3 output Q |
| p20342 | PDE 3 runtime group → same as p20096 |
| p20343 | PDE 3 run sequence |
| p20344 | BI: PDF 2 input pulse I |
| p20345 | PDF 2 pulse delay time [ms] |
| r20346 | BO: PDF 2 output Q |
| p20347 | PDF 2 runtime group → same as p20096 |
| p20348 | PDF 2 run sequence |
| p20349 | BI: PDF 3 input pulse I |
| p20350 | PDF 3 pulse delay time [ms] |
| r20351 | BO: PDF 3 output Q |
| p20352 | PDF 3 runtime group → same as p20096 |
| p20353 | PDF 3 run sequence |
| p20354 | BI: MFP 2 input pulse |
| p20355 | MFP 2 pulse duration [ms] |
| r20356 | BO: MFP 2 output Q |
| p20357 | MFP 2 runtime group → same as p20096 |
| p20358 | MFP 2 run sequence |
| p20359 | BI: MFP 3 input pulse |
| p20360 | MFP 3 pulse duration [ms] |
| r20361 | BO: MFP 3 output Q |
| p20362 | MFP 3 runtime group → same as p20096 |
| p20363 | MFP 3 run sequence |
| p20372 | CI: PLI 0 input X |
| r20373 | CO: PLI 0 output Y |
| p20374 | PLI 0 X coordinate A transition point |
| | [0] Transition point 0 ... [19] Transition point 19 |
| p20375 | PLI 0 Y coordinate B transition point |
| | [0] Transition point 0 ... [19] Transition point 19 |
| p20376 | PLI 0 runtime group → same as p20096 |
| p20377 | PLI 0 run sequence |
| p20378 | CI: PLI 1 input X |
| r20379 | CO: PLI 1 output Y |
| p20380 | PLI 1 X coordinate A transition point → same as p 20374 |
| p20381 | PLI 1 Y coordinate B transition point → same as p 20375 |
| p20382 | PLI 1 runtime group → same as p20096 |
| p20383 | PLI 1 run sequence |
| p60022 | Selecting a PROFIsafe telegram |

| No. | Description |
|--------|--------------------------|
| r61000 | PROFINET Name of Station |
| r61001 | PROFINET IP of Station |

Troubleshooting and additional information

5.1 List of alarms and faults

Axxxxx Alarm

Fyyyyy: Fault

Table 5- 1 The most important alarms and faults

| Number | Cause | Remedy |
|--------|--|--|
| F01000 | Internal software error | Replace the inverter. |
| F01001 | FloatingPoint exception | Switch off the inverter and switch on again |
| F01015 | Internal software error | Upgrade firmware or contact technical support. |
| F01018 | Power-up aborted more than once | <ol style="list-style-type: none"> 1. Switch off the inverter power supply and switch it on again. 2. After this fault, the inverter powers up with the factory settings. 3. Recommission the inverter. |
| A01028 | Configuration error | <p>Explanation: The parameter assignments on the memory card were made with a different type of module (article no.).</p> <p>Check the module parameters and recommission if necessary.</p> |
| F01033 | Unit switchover: Reference parameter value invalid | Set the value of the reference parameter to a value other than 0.0 (p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004). |
| F01034 | Unit switchover: Calculation of the parameter values after reference value change unsuccessful | Select the value of the reference parameter so that the parameters involved can be calculated in the per unit notation (p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004). |
| F01040 | Parameters must be saved | <p>Backup parameter (p0971).</p> <p>Switch off the inverter and switch on again.</p> |
| F01044 | Loading memory data card defective | Replace the memory card or the inverter. |
| F01105 | CU: Insufficient memory | Reduce number of data sets. |
| F01122 | Frequency at the probe input too high | Reduce the frequency of the pulses at the probe input. |
| F01205 | CU: Time slice overflow | Contact technical support. |
| F01250 | CU hardware fault | Replace the inverter. |
| F01512 | An attempt has been made to establish a conversion factor for scaling which does not exist | Create scaling or check transfer value. |
| A01590 | Motor maintenance interval elapsed | Carry out the maintenance. |
| F01600 | STOP A initiated | Select STO and then deselect again. |
| F01650 | Acceptance test required | <p>Carry out an acceptance test and create test certificate.</p> <p>Switch off the Control Unit and switch on again.</p> |

5.1 List of alarms and faults

| Number | Cause | Remedy |
|--|--|--|
| F01659 | Write task for parameter rejected | Cause: The inverter should be reset to the factory setting. However, it is not permissible to reset the safety functions as the safety functions are currently enabled. Remedy with operator panel: |
| | | p0010 = 30 Parameter reset |
| | | p9761 = ... Enter password for the safety functions. |
| | | p0970 = 5 Reset start safety parameter. The inverter sets p0970 = 5 once it has reset the parameter. |
| | | Then reset the inverter to the factory setting again. |
| F01662 | CU hardware fault | Switch off the inverter and switch on again, upgrade the firmware or contact technical support. |
| A01666 | Static 1 signal at the F-DI for safe acknowledgement | Set F-DI to a logical 0 signal. |
| A01698 | Commissioning mode active for safety functions | This message is withdrawn after the Safety commissioning has ended. |
| A01699 | Switch-off signal path test required | After the next time that the "STO" function is deselected, the message is withdrawn and the monitoring time is reset |
| F03505 | Analog input, wire break | Check the connection to the signal source for interrupts. Check the level of the signal supplied. The input current measured by the analog input can be read out in r0752. |
| A03520 | Temperature sensor fault | Check that the sensor is connected correctly. |
| A05000 A05001 A05002 A05004 A05006 | Power Module overtemperature | Check the following: - Is the ambient temperature within the defined limit values? - Are the load conditions and duty cycle configured accordingly? - Has the cooling failed? |
| F06310 | Supply voltage (p0210) incorrectly parameterized | Check the parameterized supply voltage and if required change (p0210). Check the line voltage. |
| F07011 | Motor overtemperature | Reduce the motor load. Check ambient temperature. Check sensor's wiring and connection. |
| A07012 | I2t motor model overtemperature | Check and if necessary reduce the motor load. Check the motor's ambient temperature. Check thermal time constant p0611. Check overtemperature fault threshold p0605. |
| A07015 | Motor temperature sensor alarm | Check that the sensor is connected correctly. Check the parameter assignment (p0601). |
| F07016 | Motor temperature sensor fault | Make sure that the sensor is connected correctly. Check the parameterization (p0601). |
| F07086 F07088 | Unit switchover: Parameter limit violation | Check the adapted parameter values and if required correct. |

| Number | Cause | Remedy |
|--------|---|--|
| F07320 | Automatic restart aborted | Increase the number of restart attempts (p1211). The current number of start attempts is shown in r1214. Increase the wait time in p1212 and/or monitoring time in p1213. Create ON command (p0840). Increase the monitoring time of the power unit or switch off (p0857). Reduce the wait time for resetting the fault counter p1213[1] so that fewer faults are registered in the time interval. |
| A07321 | Automatic restart active | Explanation: The automatic restart (AR) is active. During voltage recovery and/or when remedying the causes of pending faults, the drive is automatically switched back on. |
| F07330 | Search current measured too low | Increase search current (P1202), check motor connection. |
| A07400 | V _{DC_max} controller active | If the controller is not to intervene: <ul style="list-style-type: none"> • Increase the ramp-down times. • Deactivate the V_{DC_max} controller (p1240 = 0 for vector control, p1280 = 0 for V/f control). |
| A07409 | V/f control, current limiting controller active | The alarm automatically disappears after one of the following measures: <ul style="list-style-type: none"> • Increase the current limit (p0640). • Reduce load. • Increase the ramp-up time to the speed setpoint. |
| F07426 | Technology controller actual value limited | <ul style="list-style-type: none"> • Adapt the limits to the signal level (p2267, p2268). • Check the actual value scaling (p2264). |
| A07444 | PID autotuning is activated | Automatic setting of the PID controller (autotuning) is active (p2350 > 0). The alarm disappears automatically after completion of the autotuning. |
| F07445 | PID autotuning canceled | The inverter has canceled the automatic setting of the PID controller (autotuning) because of a fault. Remedy: Increase p2355 and restart autotuning. |
| F07801 | Motor overcurrent | Check current limits (p0640). V/f control: Check the current limiting controller (p1340 ... p1346). Increase acceleration ramp (p1120) or reduce load. Check motor and motor cables for short-circuit and ground fault. Check motor for star-delta connection and rating plate parameterization. Check power unit / motor combination. Select flying restart function (p1200) if switched to rotating motor. |
| A07805 | Drive: Power unit overload I2t | <ul style="list-style-type: none"> • Reduce the continuous load. • Adapt the load cycle. • Check the assignment of rated currents of the motor and power unit. |
| F07807 | Short-circuit detected | <ul style="list-style-type: none"> • Check the inverter connection on the motor side for any phase-phase short-circuit. • Rule out that line and motor cables have been interchanged. |
| A07850 | External alarm 1 | The signal for "external alarm 1" has been triggered. Parameter p2112 defines the signal source of the external alarm. Remedy: Rectify the cause of this alarm. |

5.1 List of alarms and faults

| Number | Cause | Remedy |
|--------|---|---|
| F07860 | External fault 1 | Remove the external causes for this fault. |
| F07900 | Motor blocked | <ul style="list-style-type: none"> Make sure that the motor can rotate freely. Check the torque limit: r1538 for a positive direction of rotation; r1539 for a negative direction of rotation. |
| F07901 | Motor overspeed | Activate precontrol of the speed limiting controller (p1401 bit 7 = 1). |
| F07902 | Motor stalled | <p>Check whether the motor data has been parameterized correctly and perform motor identification.</p> <p>Check the current limits (p0640, r0067, r0289). If the current limits are too low, the drive cannot be magnetized.</p> <p>Check whether motor cables are disconnected during operation.</p> |
| A07903 | Motor speed deviation | <p>Increase p2163 and/or p2166.</p> <p>Increase the torque, current and power limits.</p> |
| A07910 | Motor overtemperature | <p>Check the motor load.</p> <p>Check the motor's ambient temperature.</p> <p>Check the KTY84 or PT1000 sensor.</p> |
| A07920 | Torque/speed too low | The torque deviates from the torque/speed envelope curve. |
| A07921 | Torque/speed too high | <ul style="list-style-type: none"> Check the connection between the motor and the load. Adapt the parameterization corresponding to the load. |
| A07922 | Torque/speed out of tolerance | |
| F07923 | Torque/speed too low | |
| F07924 | Torque/speed too high | <ul style="list-style-type: none"> Check the connection between the motor and the load. Adapt the parameterization corresponding to the load. |
| A07927 | DC braking active | Not required |
| A07980 | Rotary measurement activated | Not required |
| A07981 | No enabling for rotary measurement | <p>Acknowledge pending faults.</p> <p>Establish missing enables (see r00002, r0046).</p> |
| A07991 | Motor data identification activated | Switch on the motor and identify the motor data. |
| F08501 | Setpoint timeout | <ul style="list-style-type: none"> Check the PROFINET connection. Set the controller to RUN mode. If the error occurs repeatedly, check the monitoring time set (p2044). |
| F08502 | Monitoring time, sign-of-life expired | <ul style="list-style-type: none"> Check the PROFINET connection. |
| F08510 | Send configuration data not valid | <ul style="list-style-type: none"> Check the PROFINET configuration |
| A08511 | Receive configuration data not valid | |
| A08526 | No cyclic connection | <ul style="list-style-type: none"> Activate the control with cyclic operation. Check the parameters "Name of Station" and "IP of Station" (r61000, r61001). |
| A08565 | Consistency error affecting adjustable parameters | <p>Check the following:</p> <ul style="list-style-type: none"> IP address, subnet mask or default gateway is not correct. IP address or station name used twice in the network. Station name contains invalid characters. |

| Number | Cause | Remedy |
|--------|--|---|
| F13100 | Know-how protection: Copy protection error | The know-how protection and the copy protection for the memory card are active. An error occurred during checking of the memory card. <ul style="list-style-type: none"> • Insert a suitable memory card and switch the inverter power supply temporarily off and then on again (POWER ON). • Deactivate the copy protection (p7765). |
| F13101 | Know-how protection: Copy protection cannot be activated | Insert a valid memory card. |
| F30001 | Overcurrent | Check the following: <ul style="list-style-type: none"> • Motor data, if required, carry out commissioning • Motor's connection method (Y / Δ) • V/f operation: Assignment of rated currents of motor and Power Module • Line quality • Make sure that the line commutating reactor is connected properly • Power cable connections • Power cables for short-circuit or ground fault • Power cable length • Line phases If this doesn't help: <ul style="list-style-type: none"> • V/f operation: Increase the acceleration ramp • Reduce the load • Replace the power unit |
| F30002 | DC-link voltage overvoltage | Increase the ramp-down time (p1121). Set the rounding times (p1130, p1136). Activate the DC-link voltage controller (p1240, p1280). Check the line voltage (p0210). Check the line phases. |
| F30003 | DC-link voltage undervoltage | Check the line voltage (p0210). |
| F30004 | Inverter overtemperature | Check whether the inverter fan is running. Check whether the ambient temperature is in the permissible range. Check whether the motor is overloaded. Reduce the pulse frequency. |
| F30005 | I2t inverter overload | Check the rated currents of the motor and inverter. Reduce current limit p0640. When operating with V/f characteristic: Reduce p1341. |
| F30011 | Line phase failure | Check the inverter's input fuses. Check the motor cables. |
| F30015 | Motor cable phase failure | Check the motor cables. Increase the ramp-up or ramp-down time (p1120). |

5.1 List of alarms and faults

| Number | Cause | Remedy |
|--------|--|---|
| F30021 | Ground fault | <ul style="list-style-type: none"> • Check the power cable connections. • Check the motor. • Check the current transformer. • Check the cables and contacts of the brake connection (a wire might be broken). |
| F30022 | Power Module: Monitoring V_{CE} | Check or replace the inverter. |
| F30027 | Time monitoring for DC link pre-charging | <p>Check the line voltage.</p> <p>Check the line voltage setting (p0210).</p> |
| F30035 | Overtemperature, intake air | <ul style="list-style-type: none"> • Check whether the fan is running. • Check the fan filter elements. • Check whether the ambient temperature is in the permissible range. |
| F30036 | Overtemperature, inside area | |
| F30037 | Rectifier overtemperature | <p>See F30035 and, in addition:</p> <ul style="list-style-type: none"> • Check the motor load. • Check the line phases |
| A30049 | Internal fan defective | Check the internal fan and if required replace. |
| F30052 | Incorrect Power Module data | Replace the inverter or upgrade the inverter firmware. |
| F30053 | Error in FPGA data | Replace the inverter. |
| F30059 | Internal fan defective | Check the internal fan and if required replace. |
| F30074 | Communications fault between Control Unit and Power Module | <p>There is a communication error between the Control Unit and the Power Module. Possible cause:</p> <ul style="list-style-type: none"> • The external 24 V Control Unit power supply has dipped to $\leq 95\%$ of the rated voltage for ≤ 3 ms |
| A30502 | DC link overvoltage | <ul style="list-style-type: none"> • Check the device supply voltage (p0210). • Check the line reactor dimensioning |
| F30662 | CU hardware fault | Switch off the inverter and switch on again, upgrade the firmware or contact technical support. |
| F30664 | CU power up aborted | Switch off the inverter and switch on again, upgrade the firmware or contact technical support. |
| F30850 | Software fault in the Power Module | Replace the inverter or contact technical support. |
| A30920 | Temperature sensor fault | Check that the sensor is connected correctly. |
| A50001 | PROFINET configuration error | A PROFINET control is attempting to establish a connection with a faulty configuration telegram. Check to see whether "Shared Device" is activated (p8929 = 2). |
| A50010 | PROFINET name of station invalid | Correct the name of station (p8920) and activate (p8925 = 2). |
| A50020 | PROFINET: Second control missing | "Shared Device" is activated (p8929 = 2). However, only the connection to a PROFINET control is present. |

For further information, please refer to the List Manual.



Overview of the manuals (Page 86)

5.2 Spare parts

| Spare part | | | Article number |
|--|---|----------------------------------|--------------------|
|  | 1 set of small parts for installation | Frame size D ... frame size F | 6SL3200-0SK08-0AA0 |
|  | 1 set of shield plates and mounting accessories | Frame size D | 6SL3262-1AD01-0DA0 |
| | | Frame size E | 6SL3262-1AE01-0DA0 |
| | | Frame size F | 6SL3262-1AF01-0DA0 |
|  | 1 set of connection covers | Frame size D | 6SL3200-0SM13-0AA0 |
| | | Frame size E | 6SL3200-0SM14-0AA0 |
| | | Frame size F | 6SL3200-0SM15-0AA0 |
|  | Fan unit for the heat sink, comprising a housing that can be plugged on with integrated fan | Frame size D | 6SL3200-0SF15-0AA0 |
| | | Frame size E | 6SL3200-0SF16-0AA0 |
| | | Frame size F | 6SL3200-0SF17-0AA0 |

Additional information is provided in the Internet:



Spares on Web (<https://www.automation.siemens.com/sow?sap-language=EN>)

5.3 Technical support

 +49 (0)911 895 7222

 +44 161 446 5545

 +39 (02) 24362000

 +34 902 237 238

 +33 (0) 821 801 122



You can find additional telephone numbers for Technical Support in the Internet:

Product support (<http://www.siemens.com/automation/service&support>)

5.4 Overview of the manuals



Manuals with additional information that can be downloaded

- Compact operating instructions SINAMICS G120C, FSAA ... FSC
(<https://support.industry.siemens.com/cs/ww/en/view/109736227>)
Commissioning inverters, frame sizes FSAA ... FSC



- Compact operating instructions SINAMICS G120C, FSD ... FSF
(<https://support.industry.siemens.com/cs/ww/en/ps/13221/man>)
Commissioning inverters, frame sizes FSD ... FSF (this manual)



- SINAMICS G120C operating instructions.
(<https://support.industry.siemens.com/cs/ww/en/view/109478830>)
Installing, commissioning and maintaining the inverter. Advanced commissioning



- EMC installation guideline
(<http://support.automation.siemens.com/WW/view/en/60612658>)
EMC-compliant control cabinet design, potential equalization and cable routing



- SINAMICS G120C List Manual
(<https://support.industry.siemens.com/cs/ww/en/view/109477254>)
Parameter list, alarms and faults. Graphic function diagrams



- "Fieldbus" function manual
(<https://support.industry.siemens.com/cs/ww/en/view/109477369>)
Configuring fieldbuses



- "Safety Integrated" function manual
(<https://support.industry.siemens.com/cs/ww/en/view/109477367>)
Configuring PROFIsafe. Installing, commissioning and operating fail-safe functions of the inverter.



- BOP-2 operating instructions
(<https://support.industry.siemens.com/cs/ww/en/view/42185248>)
Using the operator panel.

- IOP operating instructions
(<https://support.industry.siemens.com/cs/ww/en/view/109478559>)
Using the operator panel, mounting the door mounting kit for IOP.

- Accessories manual (<https://support.industry.siemens.com/cs/ww/en/ps/13225/man>)
Installation descriptions for inverter components, e.g. line reactors and line filters. The printed installation descriptions are supplied together with the components.


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Further information

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